ENGINE ASSEMBLY, less injectors and injector holders :

Type	Exchange	New	Intended for injection pump		404 DA	404 D	404 LD	404 U6D	404 U7D	404 U8D	404 U10D
XD85	0108.22 (a)		Silto	→|	3.060.687		4.980.000	4.909.500			
XD88	0108.18 (b+c)	0106.17 (b+c+f)	Bosch	|→ →|		4.600.000 4.616.632	4.980.000 4.983.026				
XD88	0108.17 (b+c)	0100.81 (b+c)	Bosch Roto-Diesel	|→ →|				4.909.500 4.912.962			
XD88	0108.18 (e)	0106.17 (e+f)	Bosch Roto-Diesel	|→		4.616.632	4.983.026				
XD88	0108.17 (d)	0100.81 (d)	Roto-Diesel	|→				4.912.962	7.380.000	7.040.000	7.080.000

ENGINE ASSEMBLY, with water pump, injection pump and injectors :

Type	Exchange	Supplied with injection equipment		404 D	404 LD	404 U6D	404 U7D	404 U8D	404 U10D
XD88	0107.14	Bosch	|→ →|	4.600.000 4.629.000	4.980.000 4.986.700				
XD88	0107.16	Bosch Roto-Diesel	|→ →|			4.909.500 4.917.500			

a) Fit clutch driven disc 2054.16 →| 404DA:3.060.262; LD:4.976.443; U6D:4.902.930; moreover, for vehicles →| 404LD: 4.975.301; U6D : 4.900.891, fit clutch housing 2102.49 or work flat the 3 bosses projecting inside the old one (◁ Workshop Manual 404 Nº872 E, Supplement Nº1 page 2-32 or XDP 85 - XD 85 Nº760 E, page 2-03-02).

b) Fit exhaust pipe 1701.51, with flange 1711.11, for 404D, or 1701.90, with flange 1711.11, for 404LD, U6D.

c) Fit engine bracket 1801.10 (◀▶) or 1802.24 (◀▶) →| 404D:4.614.078;LD:4.982.330;U6D:4.912.019.

For vehicles fitted with Alternator :

d) Fit crankshaft pulley 0515.22, water pump pulley 1250.36, alternator sliding lug 5708.16

e) Fit crankshaft pulley 0515.30, water pump pulley 1250.36, alternator sliding lug 5708.16

] and, if required, 1 support 5706.05 for Exchange engine

For vehicles fitted with Dynamo :

f) Fit crankshaft pulley 0515.11, water pump pulley 1250.45, dynamo sliding lug 5708.08, support 5706.06.

DIESEL

A - 1618 c.c. engine B - 1468 c.c. engine	→ 1963 Motor-Show	A B	

0105.64	BLOCK, cylinder-with main bearing caps, (Fit 1 oil pump 1001.20, 2 dowels 1011.02, 1 gasket 1013.03, 1 shaft 1028.08, 1 distributor support 5903.10, 1 lateral supporting stock 1814.14, 1 gasket 0304.07, 1 oil pan 0301.22, 1 tube 1178.11, 1 plunger 1454.07, 1 oil level dipstick 1172.31, 1 plate 0305.03, 1 screw 6902.49, 1 screw-plug 6915.05 (water drain), 1 gasket 0157.06; moreover fit center main bearing half-shells set 0116.26, or 0116.27, or 0116.28, or 0116.29 → 404 . 4.036.260, 4.501.689)	1	1
	WATER JACKET and PISTON ASSEMBLY :		
0110.09	– Carburettor ← 404 : 4.082.648, 4.503.159	4	
0110 10	– Carburettor → 404 : 4.082.648, 4.503.159 and all other types	4	
0110.14	– (change all the 4)		4
0110.16	– Injection (change all the 4)	4	
	KIT, engine re-jacketing, complete :		
0111.64	– Carburettor		1
0111.67	– Carburettor		1
0111.30	– Injection		1
0112.17	GASKET, rubber, 78,2 × 81.8 × 5.5 mm	4	4

GASOLINE

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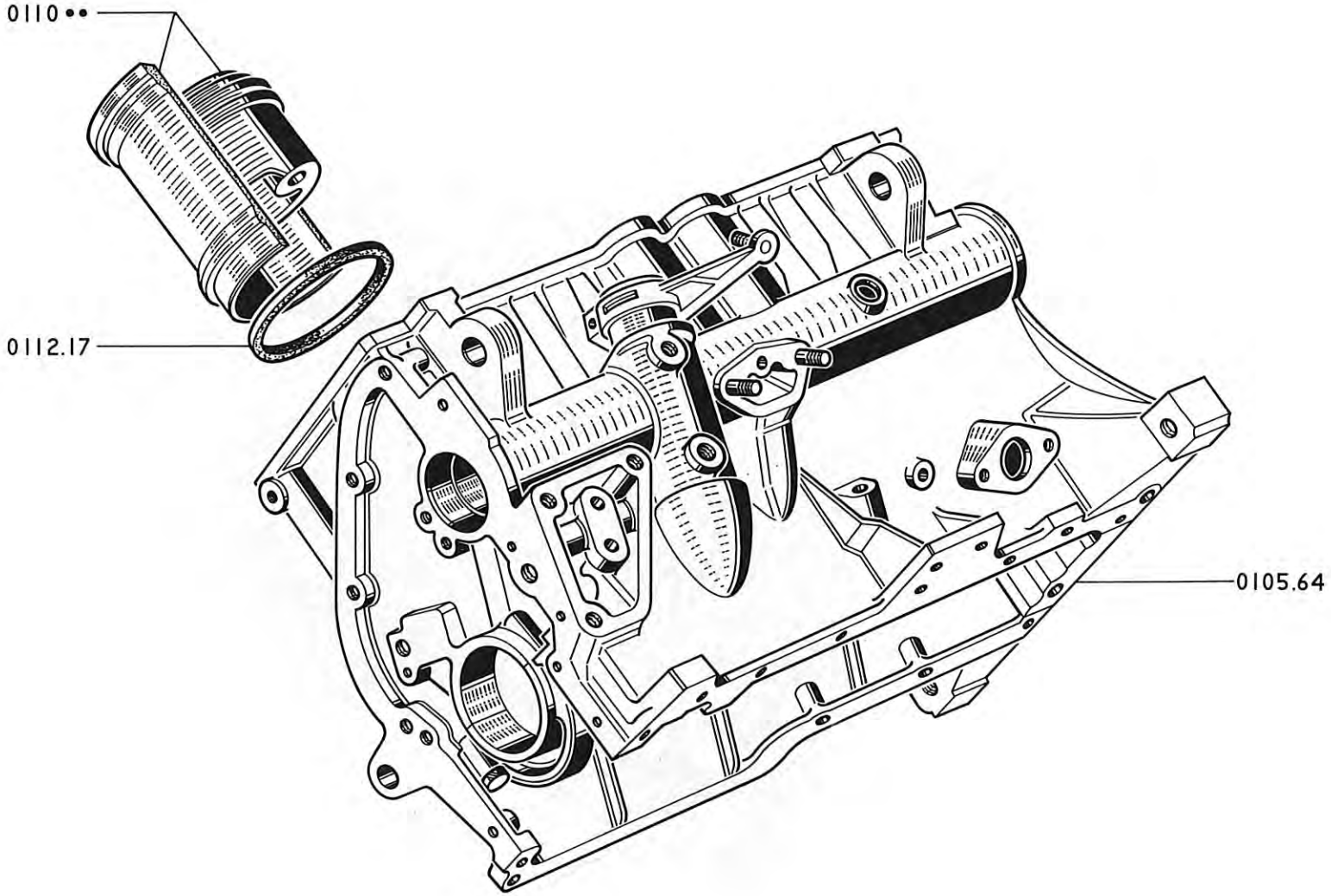

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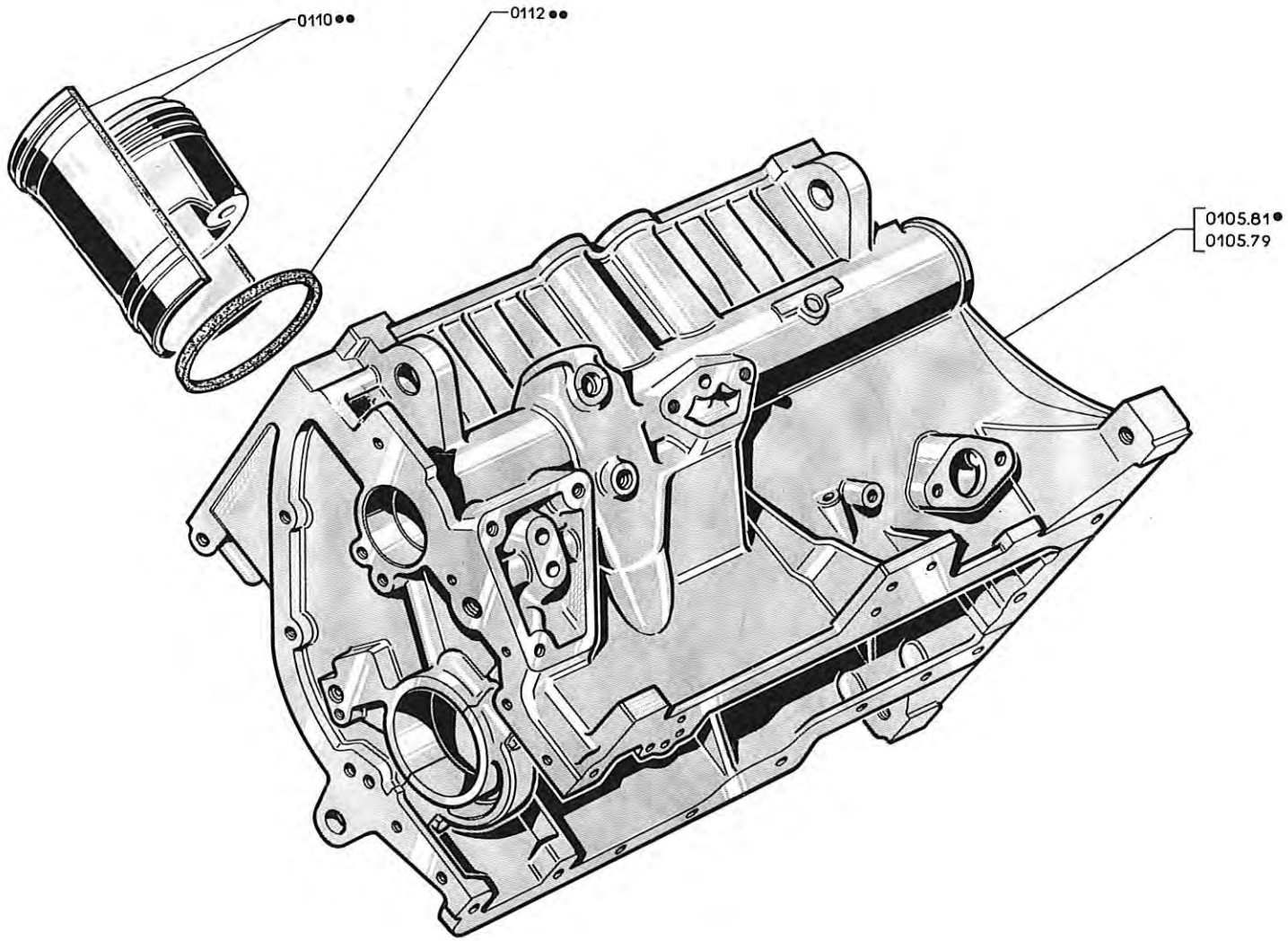

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A – ⊢► 1963 –►⊣ 1970 Motor-Show ..... A
B – ⊢► 1970 Motor-Show ..... B

CYLINDER-BLOCK, with main bearing caps :

0105.79 Fit 2 flanges 0118.50, 2 flanges 0118.51 –►⊣ 404XC5:5.073.991; XC6:5.593.406; LXC5:TW:7.001.101; LTH:7.120.716; LXC6:TW:4.943.660; LTH:6.871.596; U6:4.791.803; U6S:7.160.015; U8:7.024.499; U10:7.139.206 and all 404XC5TW, TH, XC6TW, TH, Coupler, (USA) , A8, 404/8, C, U6A
moreover fit 1 lateral supporting stock 1814.14, 1 gasket 0304.07, 1 oil pan 0301.23, 1 plate 0305.03, 1 screw 6902.49, 1 screw 6915.05, 1 gasket 0157.06 –►⊣ 404XC5:TW: 5.071.766; TH:5.308.609; XC6:TW:5.086.723; TH:5.427.044, 4.537.191; (USA):8.325.554; 404/8:6.900.831; C:4.670.288; LXC5:TW:7.000.218; LTH:4.882.646; LXC6:TW: 4.941.705; LTH:6.828.147; U6:4.775.149; U6A:1.932.740; U8:7.011.724; U10:7.062.036; moreover fit 1 tube 1171.06, 1 oil level dipstick 1172.31, 1 plunger 1454.07 –►⊣ 404TW:5.067.663; TH:5.288.533; 4.537.191; A8:1.910.344; C:4.499.221; LTW:4.878.874; LTH:4.898.129; U6:4.760.752; U6A:1.927.752 1

0105.81 all types 1

WATER JACKET AND PISTON ASSEMBLY

CARBURETTOR ENGINE 1468 c. c. :

0110.14	–►⊣ 404/8 ◠•◠ :6.905.095; ◠• :6.980.238; U6:4.780.652; U8:7.015.812 and all 404A8 (Change all the 4 –►⊣ 404A8:1.910.139; U6:4.747.069	4
0110.15	⊢► 404/8 ◠•◠ :6.905.095; ◠• :6.980.238; U6:4.780.652; U8:7.015.812	4

CARBURETTOR ENGINE 1618 c.c.

0110.09	XC5	–►⊣ 1964 Motor-Show	4
0110.10	XC5	⊢► 1964 Motor-Show –►⊣ 404TW:5.072.368; TH:5.309.234, 4.537.191; C:4.499.500; LTW:7.000.551; LTH:4.883.171; U6A:1.928.100; U10:7.069.870 (Change all the 4 –►⊣ 404TH:5.167.489, 4.535.663; C:4.498.555; LTH:4.860.979; LSL:4.861.187; U6A:1.925.331	4
0110.11	XC5	⊢► 404TW:5.072.368; TH:5.309.234; LTW:7.000.551; LTH:4.883.171; U10:7.069.870	4
0110.12	XC6	⊢► 1966 Motor-Show –►⊣ 404TW:5.092.740; TH:5.487.673; (USA) :8.327.054; C:4.670.741; LTW:4.942.248; LTH:6.837.770; U6A:1.933.597	4
0110.13	XC6	⊢► 404TW:5.092.740; TH:5.487.673; (USA) :8.327.054; C:4.670.741; LTW:4.942.248; LTH:6.837.770; U6A:1.933.597	4
0110.23	XC7		 4

CARBURETTOR ENGINE 1796 c.c.

0110.05	XM	404 U6S	4	4

0112.17 GASKET, water jacket 4

GASKET, water jacket :

Thickness (mm.)	0.050	0.075	0.100	0.125
Part Number	0112.24	0112.25	0112.26	0112.27

..... 4

A – ⊢► 1963 →⊣ 1970 Motor-Show ..... A
B – ⊢► 1970 Motor-Show ..... B

CYLINDER-BLOCK, with main bearing caps :

INJECTION

0105.79	Fit 2 flanges 0118.50, 2 flanges 0118.51; moreover fit 1 screen assy. 1046.13, 1 lateral supporting stock 1814.14, 1 gasket 0304.07, 1 oil pan 0301.24, 1 plate 0305.03, 1 screw 6902.49, 1 cover 1018.24, 1 oil pump mount 1049.02, 1 oil level dipstick 1172.34, 1 screw 6915.05, 1 gasket 0157.06 →⊣ 404:8.244.838; C:6.801.744; moreover fit 1 tube 1171.06, 1 oil level dipstick 1172.31 →⊣ 404:8.220.880; C:4.598.925	1

AUTO-TRANS.

0105.46	→⊣ 404:8.250.478	1
0105.79	⊢►- 404:8.250.478; U6S:7.162.006 and all other types; - fit 2 flanges 0118.50, 2 flanges 0118.51 →⊣ 404:8.265.752; (USA):8.355.340; U6A:7.102.015; U6S:7.162.006; moreover fit 1 lateral supporting stock 1814.14, 1 gasket 0304.07, 1 oil pan 0301.23, 1 plate 0305.03, 1 screw 6902.49, 1 screw 6915.05, 1 gasket 0157.06 →⊣ 404:8.256.940; (USA):8.328.072, 7.100.376	1
0105.81		 1

WATER JACKET AND PISTON ASSEMBLY

INJECTION

0110.16	Change all the 4 →⊣ 1964 Motor-Show	4

AUTO-TRANS. 1618 C.C.

0110.10	XC5	→⊣ 1966 Motor-Show	4
0110.12	XC6	⊢► 1966 Motor-Show →⊣ 404:8.259.344; (USA):8.329.795; U6A:7.100.742	4
0110.13		⊢► 404:8.259.344; (USA):8.329.795; U6A:7.100.742	4
0110.23	XC7		 4

AUTO-TRANS. 1796 C.C.

0110.05	XM	404 U6S	4	4

0112.17 GASKET, water jacket 4

GASKET, water jacket :

Thickness (mm.)	0.050	0.075	0.100	0.125	
Part Number	0112.24	0112.25	0112.26	0112.27	 4

GASOLINE

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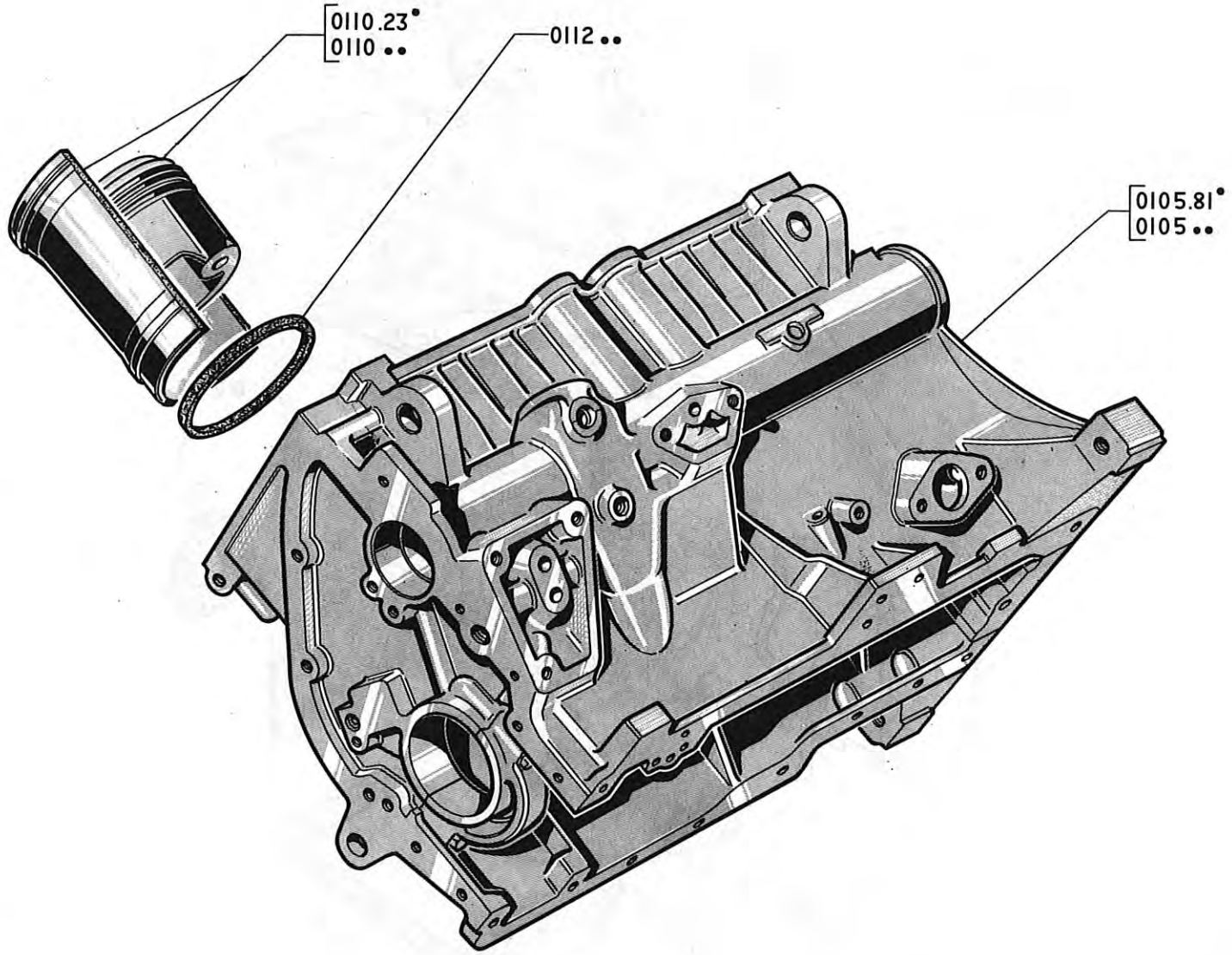

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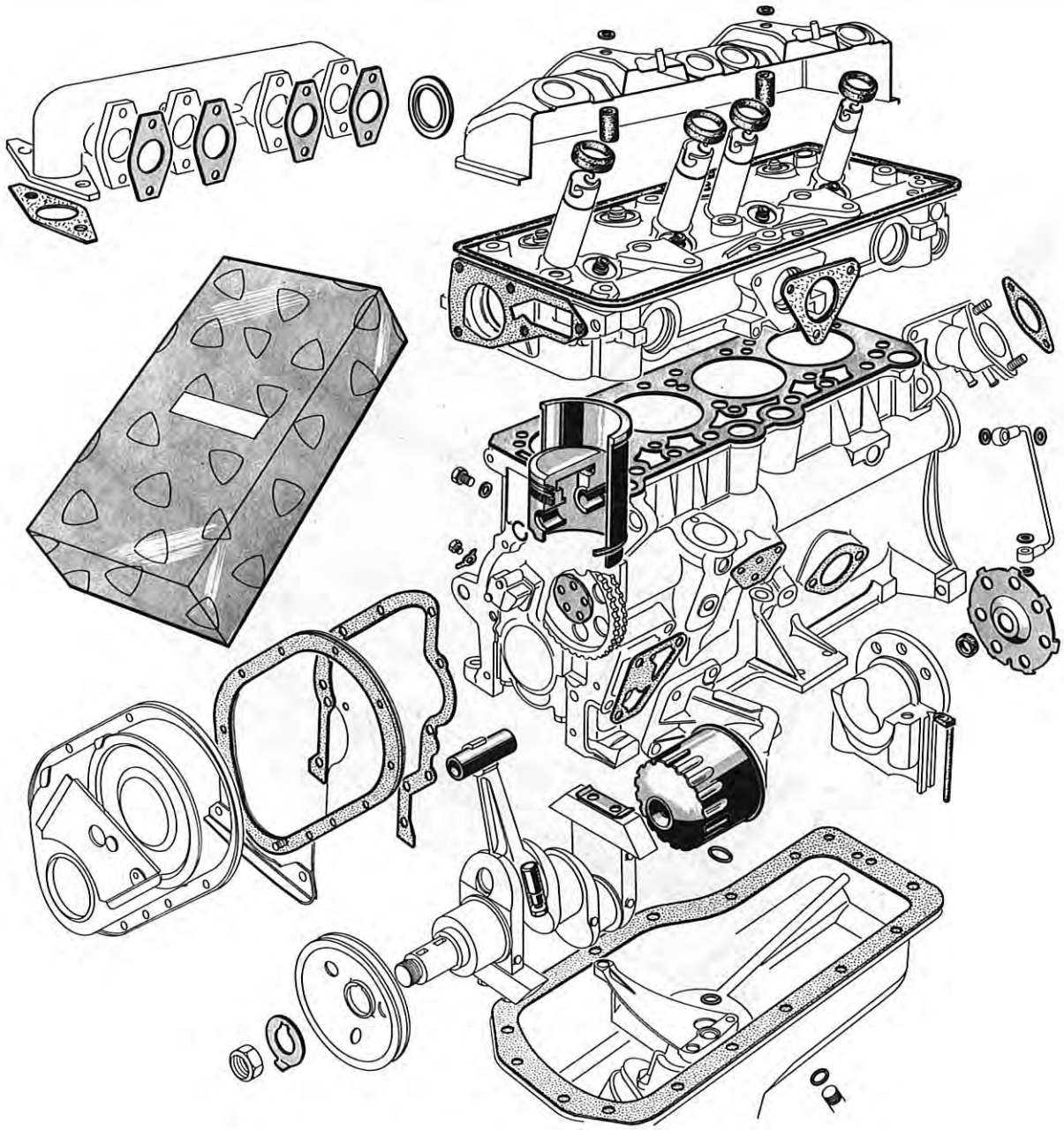

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|→ 1963 Motor-Show

ENGINE RE-JACKETING KIT, COMPLETE (WITH WATER JACKETS AND PISTONS)

INJECTION ENGINE

0111.30	→| 1964 Motor-Show
0111.31	|→ 1964 Motor-Show →| 404:8.247.537; C:6.802.057
0111.63	|→ 404:8.247.537; C:6.802.057 →| End of Production

CARBURETTOR ENGINE 1468 c.c.

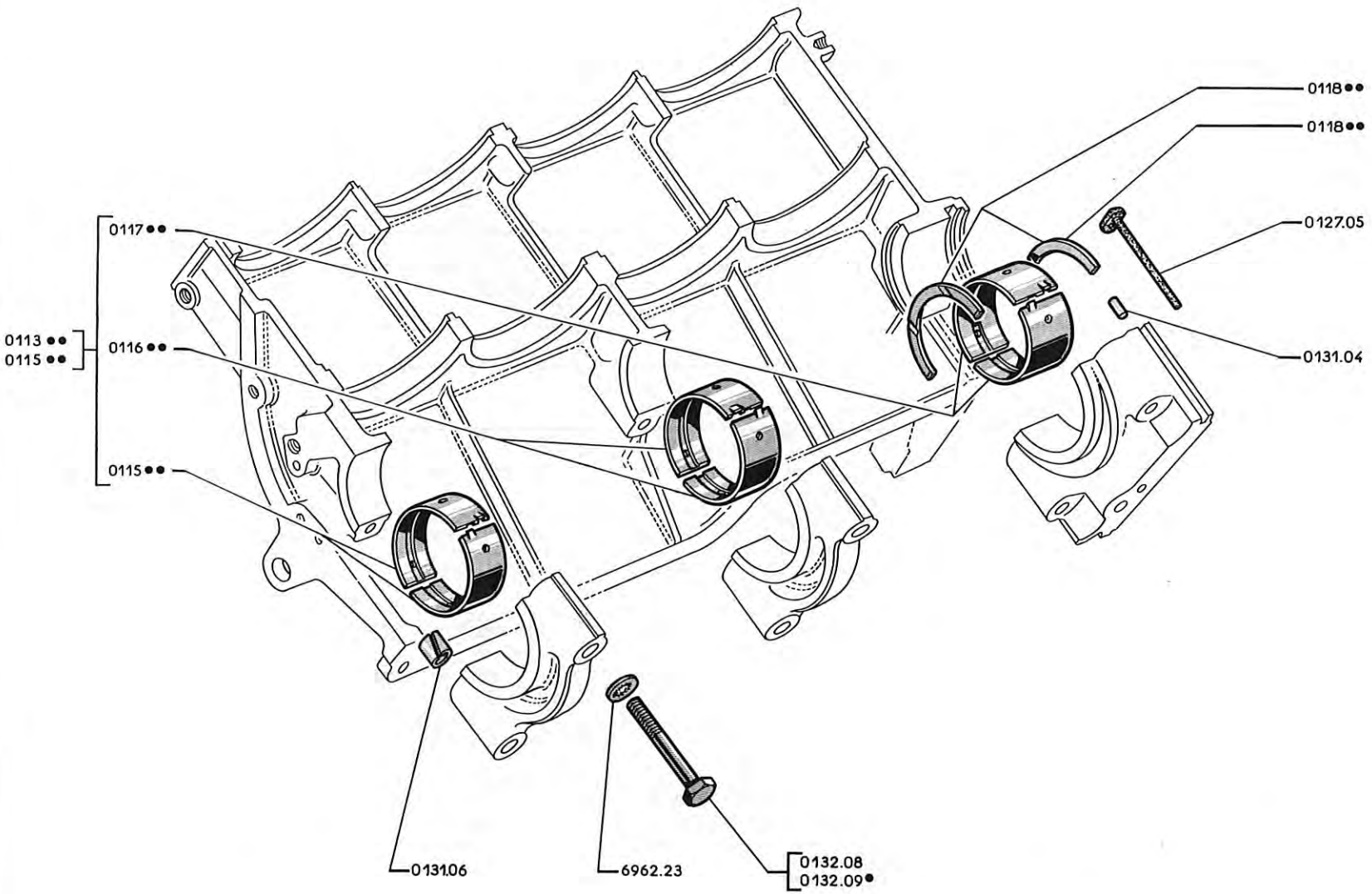
0111.64	→| 404/8 ◠ :6.905.095; ◠ :6.980.238; U6:4.780.652; U8:7.015.812; all 404A8
0111.45	|→ 404U6:4.780.652; U8:7.015.812 →| 4.781.800, 7.016.800
0111.66	|→ 404/8 ◠ :6.905.095; ◠ :6.980.238; U6:4.781.800; U8:7.016.800 →| 1970 Motor-Show

CARBURETTOR ENGINE 1618 c.c.

0111.67	XC5	→| 404TW:5.072.368; TH:5.309.234, 8.251.300; C:4.499.500; LTW:7.000.551; LTH:4.883.171; U6A:1.931.000; U10:7.069.870; all 404 Coupler
0111.68		|→ 404TW:5.072.368; TH:5.309.234; U10:7.069.870 →|1968 Motor-Show
0111.69		|→ 404:5.072.600; LTW:7.000.551; LTH:4.883.171; U10:7.071.900 →| 1970 Motor-Show
0111.70	XC6	|→ 404TW:5.075.000; TH:5.311.007; 8.251.300; (USA):5.311.007, 8.251.300; C:4.499.500; LTW:4.940.000; LTH:4.884.000; U6A:1.928.100, 7.100.000 →| 5.092.740, 5.487.673, 8.259.344, 8.327.054, 8.329.795 , 4.670.741, 4.942.248, 6.837.770, 1.933.597, 7.100.742
0111.71		|→ 404TW:5.092.740; TH:5.487.673, 8.259.344; C:4.670.741 →| 1968 Motor-Show
0111.72		|→ 404:5.504.800, 8.259.900; (USA):8.327.054, 8.329.795; LTW:4.942.248; LTH:6.837.770; U6A:1.933.597, 7.100.744 →| 1970 Motor-Show
0111.80	XC7	|→ 1970 Motor-Show

GASOLINE

01 O - 404



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A – Carburettor Engine 1618 c.c. ..... A
B – Injection ..... B
C – Carburettor Engine 1468 c.c. C
→ 1963 Motor-Show

SET of HALF-SHELLS, crankshaft main bearing :

USED FOR :	Original Size	Oversize : 0.30 mm.	Oversize : 0.50 mm.	Oversize : 0.80 mm.			
Line of Shafting (→ 404:4.036.260,4.501.689)	0113.07 (◁ *)	0115.28	0113.09 (◁ *)	0113.10	1		
Line of Shafting (↦ 404:4.036.260,4.501.689)	0113.11 (◁ *)	0113.12 (◁ *)	0115.33	0115.34	1		1
Line of Shafting	0115.37	0115.86	0115.38		1		
Crankshaft Journal Ø (mm.)	59.401 to 59.416	59.101 to 59.116	58.901 to 58.916	58.601 to 58.616			
Front Main Bearing	0115.19 0115.36	0115.20 0115.85	0115.21	0115.22	1 1		1
Crankshaft Journal Ø (mm.)	58.558 to 58.573	58.258 to 58.273	58.058 to 58.073	57.758 to 57.773			
Center Main Bearing (→ 404:4.036.260,4.501.689)	0116.22	0116.23	0116.24	0116.25	1		
Center Main Bearing (↦ 404:4.036.260,4.501.689)	0116.26	0116.27	0116.28		1		1
Center Main Bearing	0116.30	0116.68	0116.51		1		
Crankshaft Journal Ø (mm.)	51.166 to 51.181	50.866 to 50.881	50.666 to 50.681	50.366 to 50.381			
Rear Main Bearing	0117.19 0117.24	0117.20 0117.47	0117.21	0117.22	1 1		1

FLANGE, upper, lateral thrust, crankshaft rear main bearing :

0118.47	oversize : 0.10 mm., thk : 2.40 mm. –	2	2	2
0118.48	oversize : 0.15 mm., thk : 2.45 mm. –			
0118.49	oversize : 0.20 mm., thk : 2.50 mm. –			
0118.50	original size – thk : 2.30 mm.			
0127.05	GASKET, rubber, crankshaft rear main bearing cap	2	2	2
0131.04	DOWEL, 5 x 18 mm., centring	2	2	2
0131.06	DOWEL, elastic, 13.4 x 16 x 14 mm., centring	4	4	4
0132.08	SCREW, 12 x 70 mm. (→ 404:4.114.272,4.504.239)	6		
0132.09	SCREW, 12 x 75 mm. (↦ 404:4.114.272,4.504.239,4.550.000 all 404C,L,U6,U6A)	6	6	6

(*) Fit oil change kit 1109.10

GASOLINE

ENGINE – MAIN BEARING SHELLS (5 MAIN BEARING CARBURETTOR ENGINE)

A – XC5 ENGINE : All 404TH,LTH,U10 →| 1970 Motor-Show
404TW, Coupler, LTW |→ 1963 Motor-Show →| 1970 Motor-Show
404 Auto-Trans., (USA),C,U6A |→ 1963 →| 1966 Motor-Show
– XB5 ENGINE : 404U6 |→ 1963 Motor-Show; all 404A8,404/8,U8 →| 1970 Motor-Show ..... A

B – XC6 ENGINE : |→ 1966 Motor-Show →| 404:TW:5.092.767,TH:5.488.483,8.259.374; (USA) :8.327.076, 8.329.821;C:4.670.741;LTW:4.942.381;LTH:6.840.745;U6A:1.933.952,7.100.843 ..... B

C – XC6 ENGINE : |→ 404TW:5.092.767,TH:5.488.483,8.259.374; (USA) :8.327.076,8.329.821;C:4.670.741; LTW:4.942.381;LTH:6.840.745 →| 1970 Motor-Show;U6A |→ 1.933.952,7.100.843 →| End of Production C

D – XM ENGINE : All 404U6S,U6S Auto-Trans. ..... D

E – XC7 ENGINE : |→ 1970 Motor-Show ..... E

SET of HALF SHELLS, crankshaft main bearing :

USED FOR	Original Size	Oversize : 0.30 mm.	Oversize : 0.50 mm.	Oversize : 0.80 mm.					
Line of Shafting	0115.87 (a) 0113.15	0115.88 (a) 0113.16	0115.89 (a) 0113.17	0113.18 (a)	1 1	1	1		1
Crankshaft Journal Ø (mm.)	59.401 to 59.416	59.101 to 59.116	58.901 to 58.916	58.601 to 58.616					
Front Main Bearing	0115.19 0115.36 0115.90	0115.20 0115.85 0115.91	0115.21 0115.92	0115.22	1	1		1	
Crankshaft Journal Ø (mm.)	58.558 to 58.573	58.258 to 58.273	58.058 to 58.073	57.758 to 57.773					
Front Intermediate Main Bearing	0116.43 0116.57 0116.69	0116.44 0116.62 0116.70 (b)	0116.45 0116.63 0116.71 (b)	0116.46	1	1	1	1	
Crankshaft Journal Ø (mm.)	57.174 to 57.189	56.874 to 56.889	56.674 to 56.689	56.374 to 56.389					
Center Main Bearing	0116,39 0116.56 0116.72	0116.40 0116.64 0116.73 (b)	0116.41 0116.65 0116.74 (b)	0116.42	1	1	1	1	
Crankshaft Journal O (mm.)	56.150 to 56.165	55.850 to 55.865	55.650 to 55.665	55.350 to 55.365					
Rear Intermediate Main Bearing	0116.47 0116.75	0116.48 0116.66 0116.76 (b)	0116.49 0116.67 0116.77 (b)	0116.50	1	1	1	1	
Crankshaft Journal Ø (mm.)	51.166 to 51.181	50.866 to 50.881	50.666 to 50.681	50.366 to 50.381					
Rear Main Bearing	0117.19 0117.24 0117.50	0117.20 0117.47 0117.51 (b)	0117.21 0117.29 0117.52 (b)	0117.22	1	1	1	1	

FLANGE, lateral thrust, crankshaft rear main bearing (→	1970 Motor-Show)			FLANGE, lateral thrust, crankshaft rear main bearing (	→ 1970 Motor-Show) (all types)					
SIZE	Thickness	UPPER (all types)	LOWER (Auto-Trans.)	UPPER	LOWER					
Original	2.30 mm.	0118.50	0118.51	0118.59	0118.63					
Oversize 0.10	2.40 mm.	0118.47	0118.52	0118.60	0118.64					
Oversize 0.15	2.45 mm.	0118.48	0118.53	0118.61	0118.65	2	2	2	2	2
Oversize 0.20	2.50 mm.	0118.49	0118.54	0118.62	0118.66					

0127.05	GASKET, rubber, crankshaft rear main bearing cap	2	2	2	2	2
0131.04	DOWEL, 5 x 18 mm., centring	2	2	2	2	2
0131.06	DOWEL, elastic 13.4 x 16 x 14 mm., centring	8	8	8	8	8
0132.09	SCREW, 12 x 75 mm., crankshaft main bearing cap	10	10	10	10	10

– **(a)** Fit oil change kit 1109.10 for vehicles columns « A » and « B »
– **(b)** Except 404 U6S and 404 U6S Auto-Trans.

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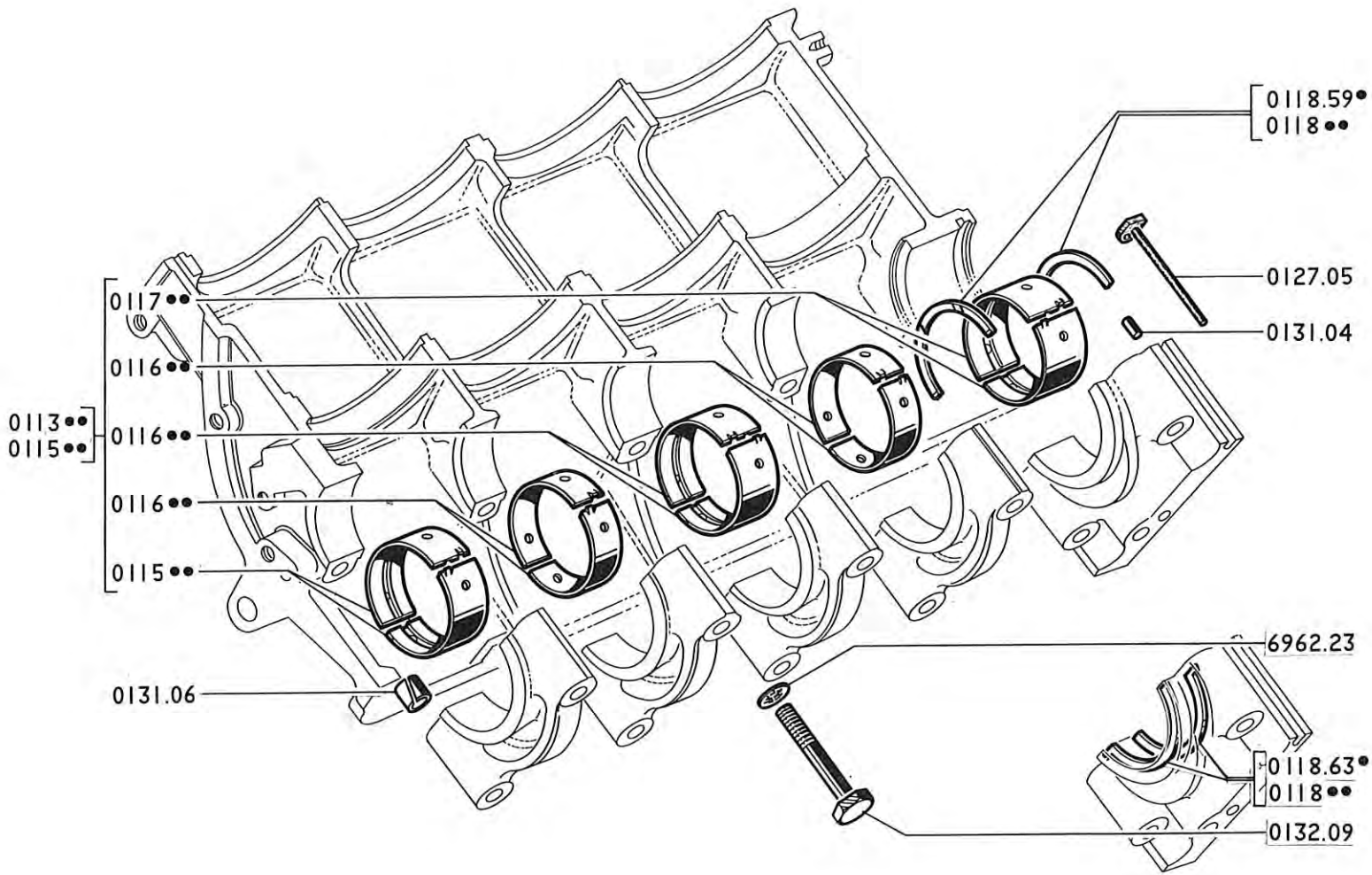

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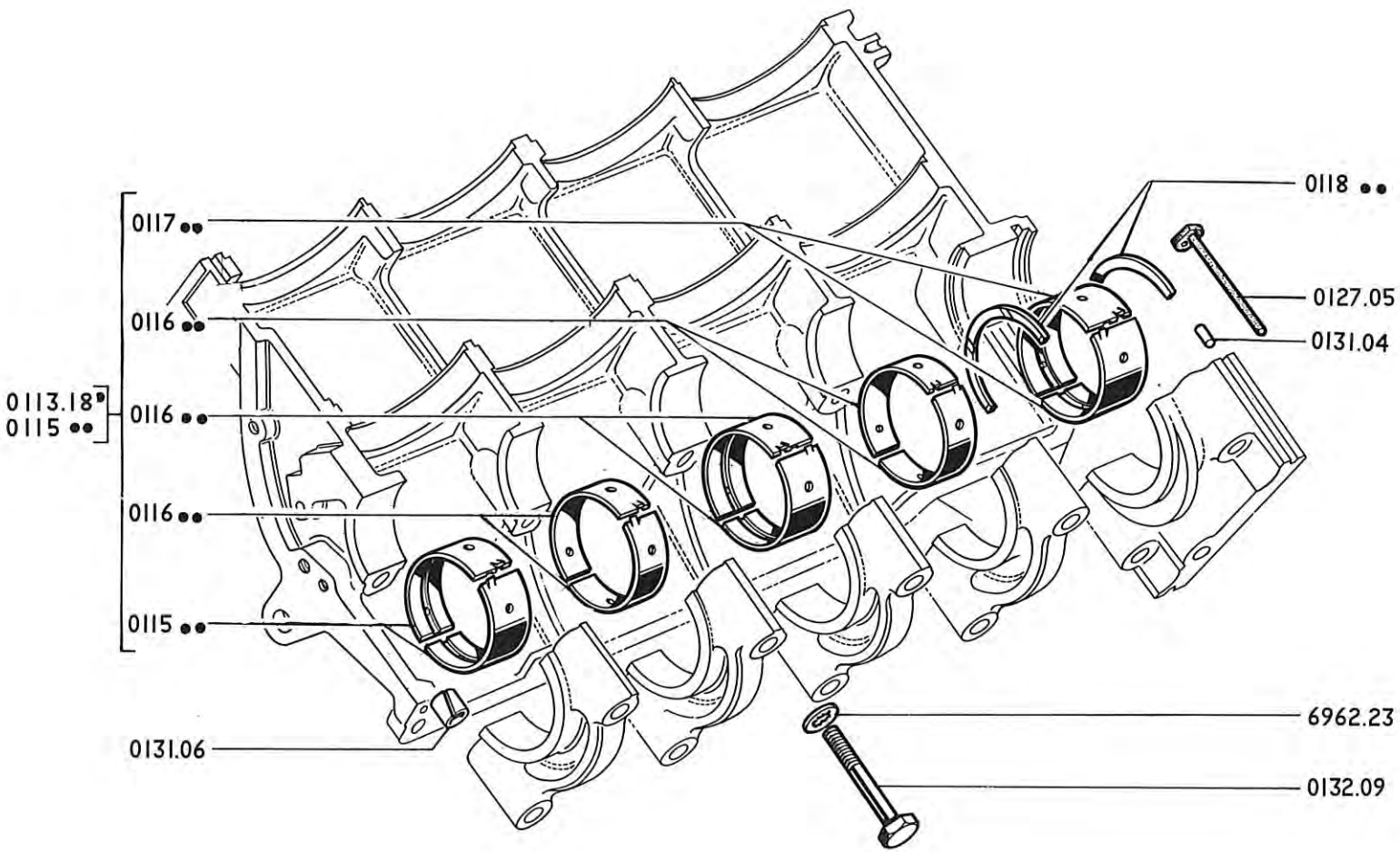

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A – ↦ 1963 ⇥ 1964 Motor-Show ..... A
B – ↦ 1964 Motor-Show ⇥ 404:8.302.716;C:6.803.054 ..... B
C – ↦ 404;8.302.716;C:6.803.054 ⇥ End of Production C

SET of HALF-SHELLS :

USED FOR :	Original Size	Oversize : 0.30 mm.	Oversize : 0.50 mm.	Oversize : 0.80 mm.			
Line of Shafting	0115.87	0115.88	0115.89	0113.18 (*)	1 1	1	1
Crankshaft Journal Ø (mm.)	59.401 to 59.416	59.101 to 59.116	58.901 to 58.916	58.601 to 58.616			
Front Main Bearing	0115.19 0115.36 0115.90	0115.20	0115.21	0115.22	1 ..... 1 1		
Crankshaft Journal Ø (mm.)	58.558 to 58.573	58.258 to 58.273	58.058 to 58.073	57.758 to 57.773			
Front Intermediate Main Bearing	0116.43 0116.57 0116.69	0116.44	0116.45	0116.46	1 ..... 1 1		
Crankshaft Journal Ø (mm.)	57.174 to 57.189	56.874 to 56.889	56.674 to 56.689	56.374 to 56.389			
Center Main Bearing	0116.39 0116.56 0116.72	0116.40	0116.41	0116.42	1 ..... 1 1		
Crankshaft Journal Ø (mm.)	56.150 to 56.165	55.850 to 55.865	55.650 to 55.665	55.350 to 55.365			
Rear Intermediate Main Bearing	0116.47 0116.58 0116.75	0116.48	0116.49	0116.50	1 ..... 1 1		
Crankshaft Journal Ø (mm.)	51.166 to 51.181	50.866 to 50.881	50.666 to 50.681	50.366 to 50.381			
Rear Main Bearing	0117.19 0117.24 0117.50	0117.20	0117.21	0117.22	1 ..... 1 1		

FLANGE, upper, lateral thrust, crankshaft rear main bearing :

0118.47	oversize : 0.10 mm., thk : 2.40 mm. –	2	2	2
0118.48	oversize : 0.15 mm., thk : 2.45 mm. –			
0118.49	oversize : 0.20 mm., thk : 2.50 mm. –			
0118.50	original size, thk : 2.30			
0127.05	GASKET, rubber, crankshaft rear main bearing cap	2	2	2
0131.04	DOWEL, 5 x 18 mm., centring	2	2	2
0131.06	DOWEL, elastic, 13.4 x 16 x 14 mm., centring	8	8	8
0132.09	SCREW, attaching, 12 x 75 mm.	10	10	10

* Fit oil change kit 1109.10

INJECTION

A – →| 404LD:4.977.932;U6D:4.906.286; all 404DA ..... A
B – |→ 404LD:4.977.932;U6D:4.906.286 →| 4.980.000,4.909.500 ..... B

0105.47	CYLINDER-BLOCK, with main bearing caps, without water jackets	1	
0105.87	CYLINDER-BLOCK, with main bearing caps, tappets inspection hole cover plates and gaskets, without water jackets (fit 1 screw 0204.08, 6 screws 0204.13, 1 screw 0204.14, 1 set 0110.25)	1	
	WATER JACKET, only, ⌀ 85.021 to 85.040 mm., ref. mark : 2 lines :		
0109.54	.....	4	4
0109.78	(Special for repair on standardized cyl-block 4 x 90)	4	4
	WATER JACKET and PISTON (paired) (⌀ 85.000 to 85.040) :		
0110.24	collar ⌀ : 104.8 mm.	4	4
0110.25	collar ⌀ : 106.3 mm. (for standardized cyl-block 4 x 90)	4	4
	KIT, engine re-jacketing :		
0111.32	.....	1	
0111.33	.....		1
0112.18	GASKET, rubber	4	4

SET of HALF-SHELLS :

USED FOR :	Original Size	Oversize : 0.30 mm.	Oversize : 0.50 mm.	Oversize : 0.80 mm.		
For Journal ⌀ (mm.)	54.994 to 55.009	54.694 to 54.709	54.494 to 54.509	54.194 to 54.209		
Line of Shafting	0115.23	0115.24	0115.25	0115.26	1	
	0115.45	0115.46	0115.47	0115.48	.....	1
Front, or Center, or Rear Main Bearing	0115.15	0115.16		0115.18	3	
	0115.41	0115.42	0115.43	0115.44	.....	3
Intermediate Main Bearing	0116.18	0116.19		0116.21	2	
	0116.35	0116.36	0116.37	0116.38	.....	2

0117.48	Set of 2 HALF-WASHERS, original size : thk : 2.30 mm. –	1	1
0117.49	Set of 2 HALF-WASHERS, repair size : thk : 2.50 mm. –	1	1
0119.01	SEAL, rear main bearing	2	2
0127.05	GASKET, rubber, crankshaft rear main bearing cap	2	2
0127.08	PIN, grooved, 5 x 18 mm., centring	2	2
0131.02	DOWEL, elastic, 14.5 x 18 x 14 mm., centring	4	4
0132.07	SCREW, attaching, 14 x 87 mm	10	10
0133.04	WASHER, resilient, crankshaft main bearing cap screw	10	10

DIESEL

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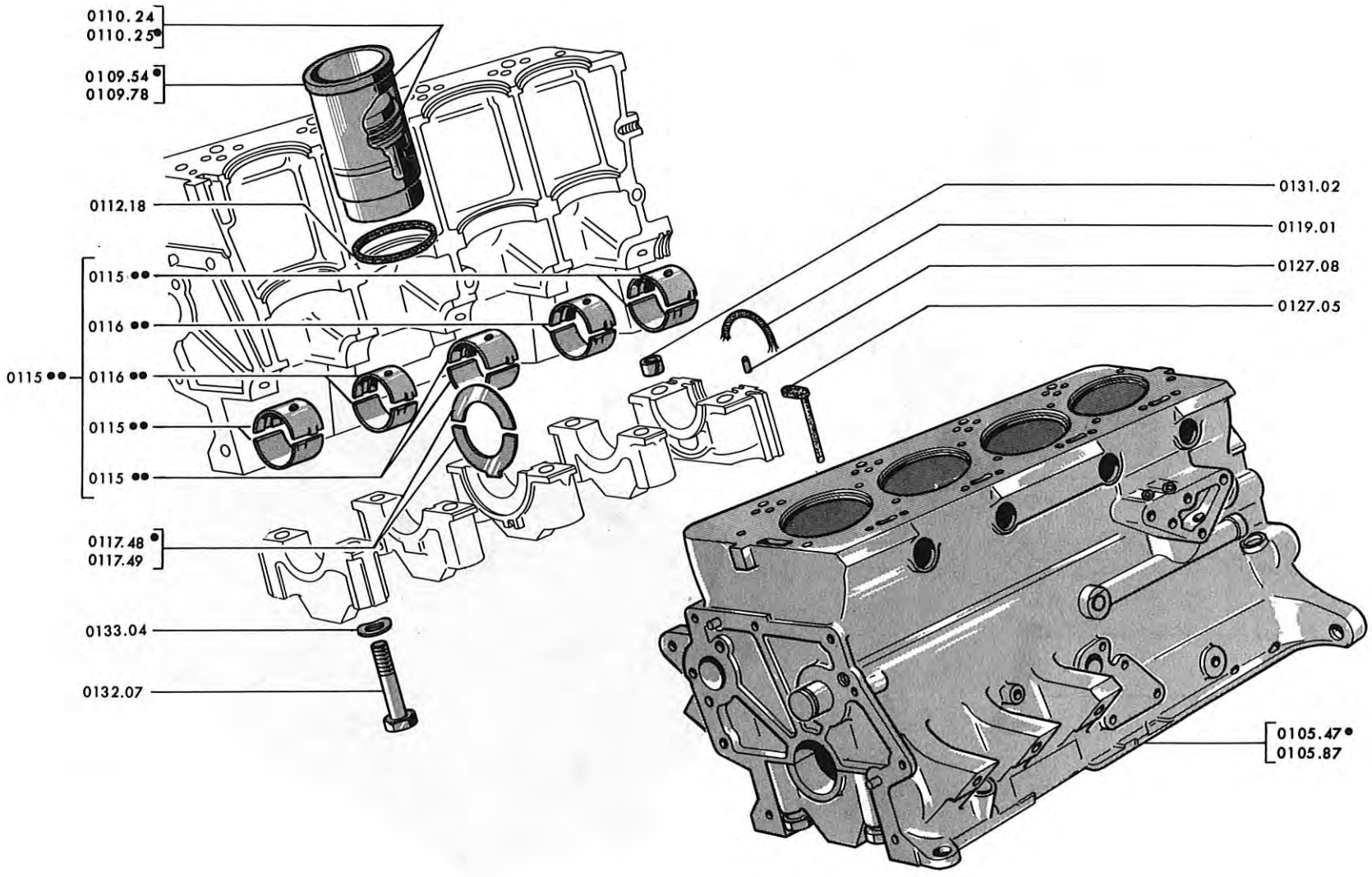
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0110.25 •
0109.54 •
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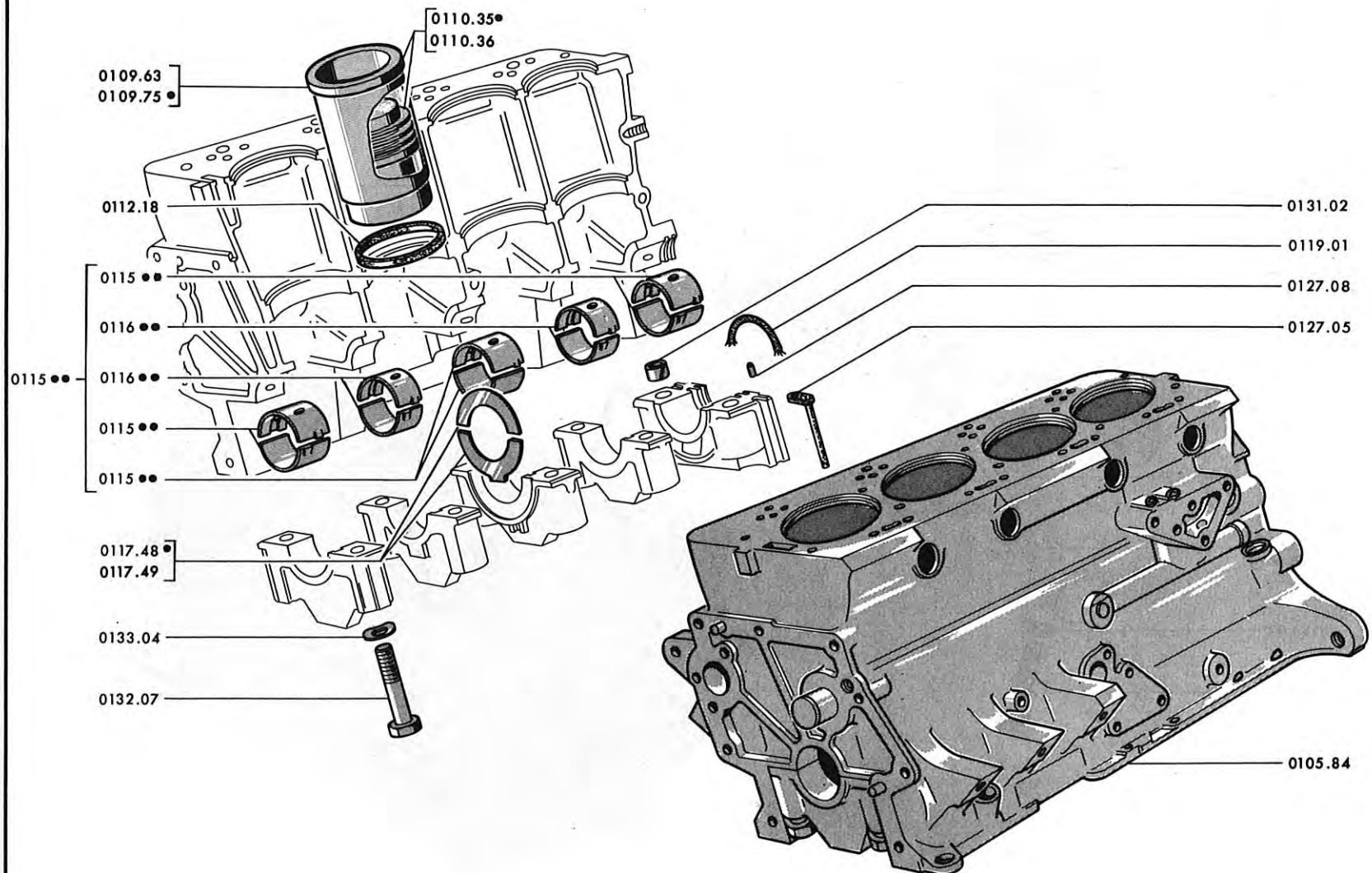
01 W - 404



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	404 D	404 LD	404 U6D	404 U7D	404 U8D	404 U10D	
⊢►	4.600.000	4.980.000	4.909.500		7.040.000	7.080.000	
►⊣	4.630.386	4.987.104	4.917.963		7.040.868	7.080.479	A
⊢►	4.630.386	4.987.104	4.917.963		7.040.868	7.080.479	
►⊣	7.174.541	7.221.848	4.933.171		7.058.658	7.091.178	..... B
⊢►	7.174.541	7.221.848	4.933.171	7.380.000	7.058.658	7.091.178	 C

CYLINDER-BLOCK, with main bearing caps :

0105.84 – Fit 1 dynamo support 5706.06, or 1 alternator support 5706.05 ►⊣ 404D:7.176.814; LD:7.222.521;U6D:4.933.532;U8D.7.059.024;U10D:7.091.363; moreover fit 4 water jacket/piston assemblies 0110.35, 4 water jacket gaskets 0112.18, 1 cylinder-head gasket 0203.51 ►⊣ column « A »; moreover, for all vehicles column « A » fitted with the Roto-Diesel injection pump, fit injection pump bracket 1922.08 ..... 1 1 1

WATER JACKET, only :

0109.63 – 88.000 to 88.020 mm. (ref. mark : 1 line) 4

0109.75 – 88.000 to 88.020 mm. (ref. mark : 1 line) 4 4

0112.18 GASKET, rubber, water jacket 4 4 4

WATER JACKET AND PISTON ASSEMBLY :

ASSEMBLY	Jacket I.D. (mm.)	Collar O.D. (mm.)	Cylinder-Block			
0110.35 ◁ ★	88.000 to 88.040	106.3	Standardized (90)	.....	4	4
0110.36 ◁ ★	88.000 to 88.040	104.8	original (88)	4		4

SET OF HALF-SHELLS :

USED FOR	Original Size	Oversize 0.30 mm.	Oversize 0.50 mm.	Oversize 0.80 mm.			
For Journal Ø (mm.)	54.994 to 55.009	54.694 to 54.709	54.494 to 54.509	54.194 to 54.209			
Line of Shafting	0115.45	0115.46	0115.47	0115.48	1	1	1
Front or Center or Rear Main Bearing	0115.41	0115.42	0115.43	0115.44	3	3	3
Intermediate Main Bearing	0116.35	0116.36	0116.37	0116.38	2	2	2

KIT, engine re-jacketing, complete with water jackets and pistons :

0114.08 1

0111.84 For vehicles not fitted with the Easy-Change oil filtering element, fit oil filter body 1103.18, oil pressure contact 1131.05 ..... 1 1

0117.48 SET of 2 HALF-WASHERS, lateral thrust, original size : 2.30 mm thick 1 1 1

0117.49 SET of 2 HALF-WASHERS, lateral thrust, repair size : 2.50 mm thick 1 1 1

0119.01 SEAL, crankshaft rear main bearing 2 2 2

0127.05 GASKET, rubber, crankshaft rear main bearing cap 2 2 2

0127.08 PIN, grooved, 5 x 18 mm., centring 2 2 2

0131.02 DOWEL, centring, 14.5 x 18 x 14 mm. 4 4 4

0132.07 SCREW, 14 x 87 mm. 10 10 10

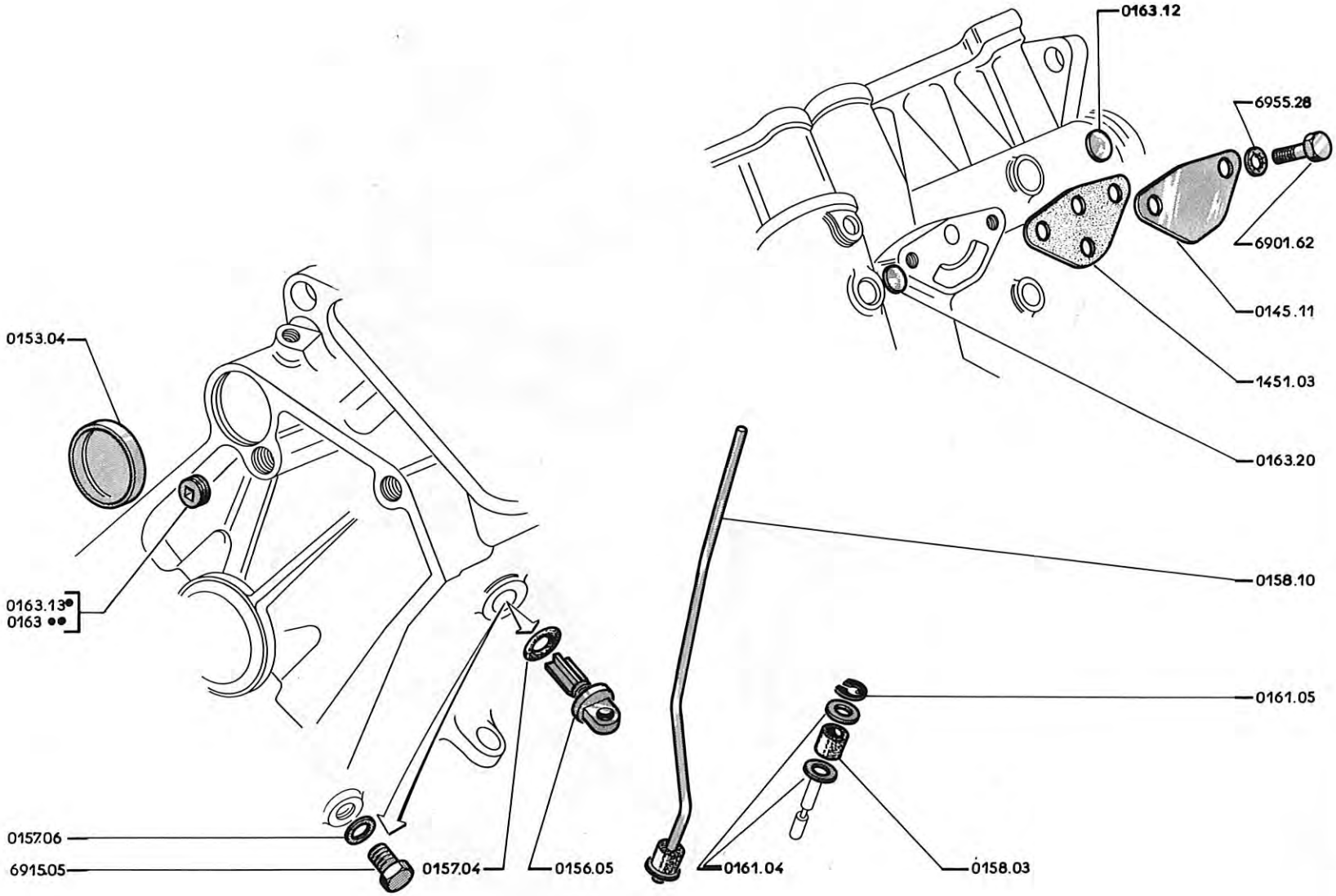
0133.04 WASHER, resilient 10 10 10

(★) Fit cylinder-Head Gasket 0203.51 for vehicles column « A » and « B »

DIESEL

0140.05	(See 03 AB)		
0145.11	PLATE, obturating (Injection)		1
1451.03	GASKET, obturating plate (Injection)		1
0153.04	PLUG, ø 44 mm., rear, camshaft (See : 02 GH)		1
0156.05	VALVE, drain	→ 404XC5:TW:5.071.832,TH:5:308.666;	1
0157.04	O-RING, rubber, 8 x 18 x 5 mm.	XC6:TW:5.086.949; TH:5.434.688;	1
0158.03	BUSHING, rubber, 6 x 11 x 12 mm., centring	4.537.191,8.257.207, 8.245.993; (USA) :	1
0158.10	ROD, drain valve control	8.325.701, 8.328.230; A8:1.910.500; 404/8:6.902.105;C:4.670.356, 6.801.874; LXC5:TW:7.000.255, TH:4.882.701; LXC6: TW:4.941.799,TH:6.829.388;U6:4.775.756;	1
0161.04	WASHER, stop, 7 x 13 x 0.5 mm.	U6A:1.932.818, 7.100.376; U8:7.012.048;	2
0161.05	RING, stop, 11.2 x 0.6 mm.	U10:7.062.642	1
6915.05	SCREW-PLUG, 12 x 16 mm.	← 404XC5:TW:5.071.832, TH:5.308.666; XC6:TW:5.086.949; TH:5.434.688,8.257.207,8.245.993; (USA) :8.325.701, 8.328.230;404/8:6.902.105;C:4.670.356,6.801.874;LXC5: TW:7.000.255;LTH:4.882.701;LXC6:TW:4.941.799,LTH: 6.829.388;U6:4.775.756,U6A:1.932.818,7.100.376;U8: 7.012.048; U10:7.062.642	1
0157.06	GASKET, copper, 12.2 x 18 x 1.2 mm.		1
0163.08	(See : 02 GH)		
	PLUG, cylinder-block oil duct :		
0163.04	ø 14 mm., front		2
0163.12	expanding, ø 16 mm., camshaft tunnel		2
0163.13	ø 14 mm., rear		1
0163.15	ø 16 mm. (for repair)		1
0163.20	expanding, ø 12 mm. (← 1963 Motor-Show)		1
0163.21	(See : 03 AB– 03 CD)		
0164.02	(See : 03 AB - 03 CD - 22 CD)		
0165.04	(See : 10 CD)		

GASOLINE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6901.62
0145.11
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0163.13●
0163 ●●
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0161.05
0157.06
6915.05
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0156.05
0161.04
0158.03

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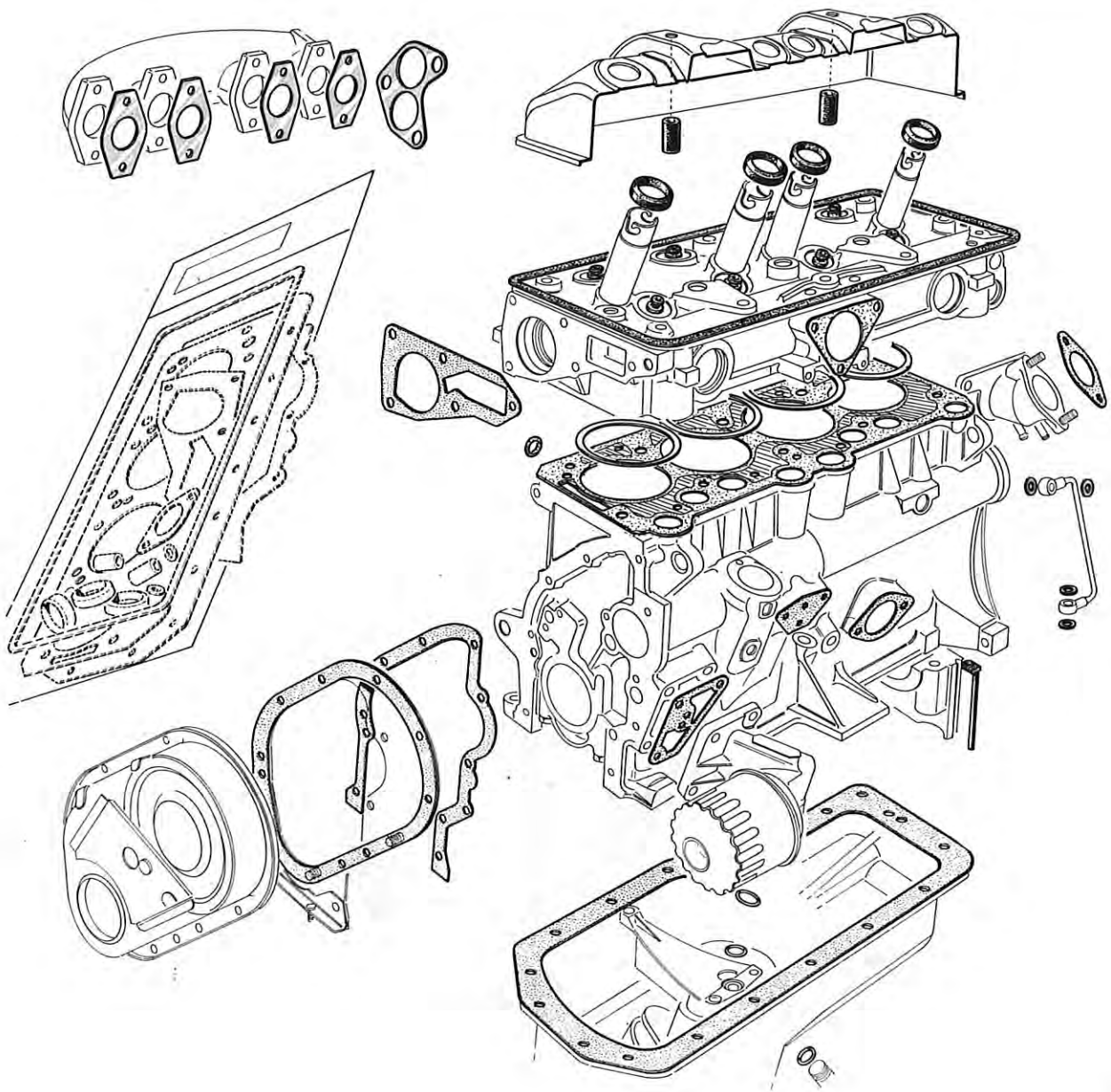

0198.10
0199••

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ENGINE GASKET KIT (COMPLETE) :

INJECTION :

0199.33	→I 1964 Motor-Show
0199.44	↦ 1964 Motor-Show →I 404:8.244.838; C:6.801.744
0199.61	↦ 404:8.244.838; C:6.801.744 →I 8.249.879, 6.802.317
0199.90	↦ 404:8.249.879; C:6.802.317 →I End of Production

CARBURETTOR (1468 c.c.) :

0199.35	→I 404/8:6.900.831; U6:4.775.149; U8:7.011.724; all 404 A8
0199.62	↦ 404/8 :6.900.831; :6.980.000; U6:4.775.149; U8:7.011.724 →I 6.905.095, 6.980.238, 4.780.652, 7.015.812
0199.73	↦ 404/8 :6.905.095; :6.980.238; U6:4.780.652; U8:7.015.812 →I 1970 Motor-Show

CARBURETTOR (1618 c.c.) :

0199.95	→I 404:5.046.809, 4.529.913; C:4.498.000; L:4.851.595; U6A (USA) :1.923.369
0199.40	↦ 404:5.046.809, 4.529.913; C:4.498.000; L:4.851.595; U6A (USA) :1.923.369 and all other types →I 404XC5:TW:5.071.766; TH:5.308.609; XC6:TW:5.086.723; TH:5.427.044, 4.537.191, 8.256.940; (USA) :8.325.554, 8.328.072; C:4.670.288; LXC5:TW:7.000.218; LTH:4.882.646; LXC6:TW:4.941.705; LTH:6.828.147; U6A:1.932.740, 7.100.349; U10:7.062.036
0199.97	↦ 404XC5:TW:5.071.766; TH:5.308.609; XC6:TW:5.086.723; TH:5.427.044, 8.256.940; (USA) :8.325.554, 8.328.072; C:4.670.288; LXC5:TW:7.000.218; LTH:4.882.646; LXC6:TW:4.941.705; LTH:6.828.147; U6A:1.932.740, 7.100.349; U10:7.062.036 →I 5.072.368, 5.309.234, 5.092.740, 5.487.673, 8.259.344, 8.327.054, 8.329.795, 4.670.741, 7.000.551, 4.883.171, 4.942.248, 6.837.770, 1.933.597, 7.100.742, 7.069.870
0199.71	↦ 404XC5:TW:5.072.368; TH:5.309.234; XC6:TW:5.092.740; TH:5.487.673; 8.259.344; (USA) :8.327.054, 8.329.795, C:4.670.741; LXC5:TW:7.000.551; LTH:4.883.171; LXC6:TW:4.942.248; LTH:6.837.770; U6A:1.933.597; 7.100.742; U10:7.069.870 →I 1970 Motor-Show
0198.10	↦ 1970 Motor-Show

SAMPLE

ENGINE GASKET KIT (VALVE GRIND)

INJECTION :

0199.34	→I 1964 Motor-Show
0199.39	I→ 1964 Motor-Show →I 404:8.249.879; C:6.802.317
0199.79	I→ 404:8.249.879; C:6.802.317 →I End of Production

CARBURETTOR (1468 c.c.) :

0199.36	→I 404/8 ◠ :6.905.095; ◠ :6.980.238; U6:4.720.000; U8:7.015.812; all 404 A8
0199.80	I→ 404U6:4.720.000 →I 4.766.575
0199.81	I→ 404U6:4.766.575 →I 4.780.652
0199.74	I→ 404/8 ◠ :6.905.095; ◠ :6.980.238; U6:4.780.652; U8:7.015.812 →I 1970 Motor-Show

CARBURETTOR (1618 c.c.) :

0199.83	→I 404:5.046.809, 4.529.913; C:4.498.000; L:4.851.595; U6A (USA) :1.923.369
0199.84	I→ 404:5.046.809, 4.529.913; C:4.498.000; L:4.851.595; U6A (USA) :1.923.369 and all other types →I 404XC5:TW:5.072.368; TH:5.309.234; XC6:TW:5.092.740; TH:5.487.673, 8.259.344; (USA) :8.327.054, 8.329.795; C:4.670.741; LXC5:TW:7.000.551; LTH:4.883.171; LXC6:TW:4.942.248; LTH:6.837.770; U6A:1.933.597, 7.100.742; U10:7.069.870; all 404 Coupler
0199.85	I→ 404XC5:TW:5.072.368; TH:5.309.234; XC6:TW:5.092.740; TH:5.487.673, 8.259.344; (USA) :8.327.054, 8.329.795; C:4.670.741; LXC5:TW:7.000.551; LTH:4.883.171; LXC6:TW:4.942.248; LTH:6.837.770; U6A:1.933.597, 7.100.742; U10:7.069.870 →I 1970 Motor-Show
0198.05	I→ 1970 Motor-Show

GASOLINE

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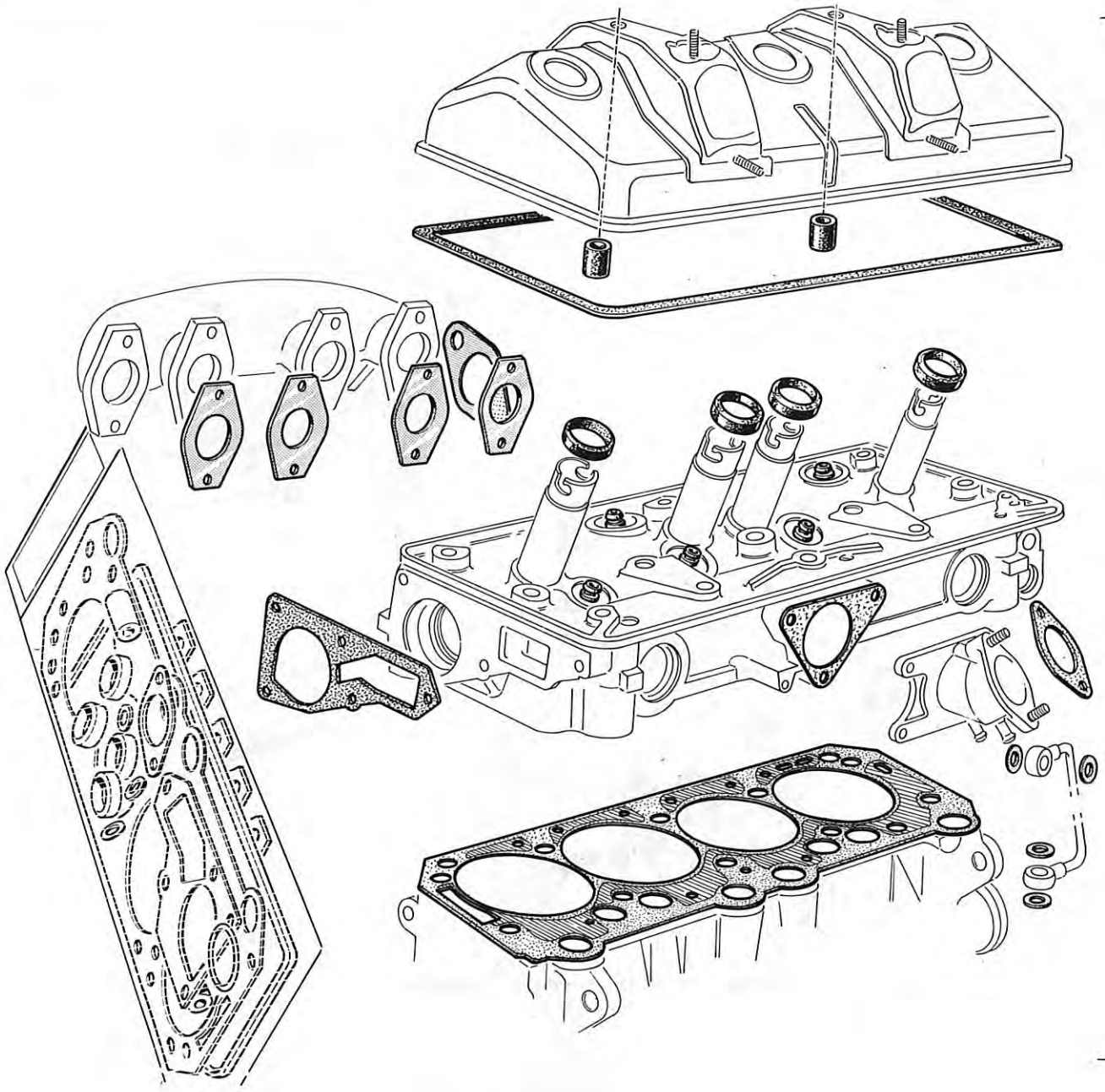

0198.05
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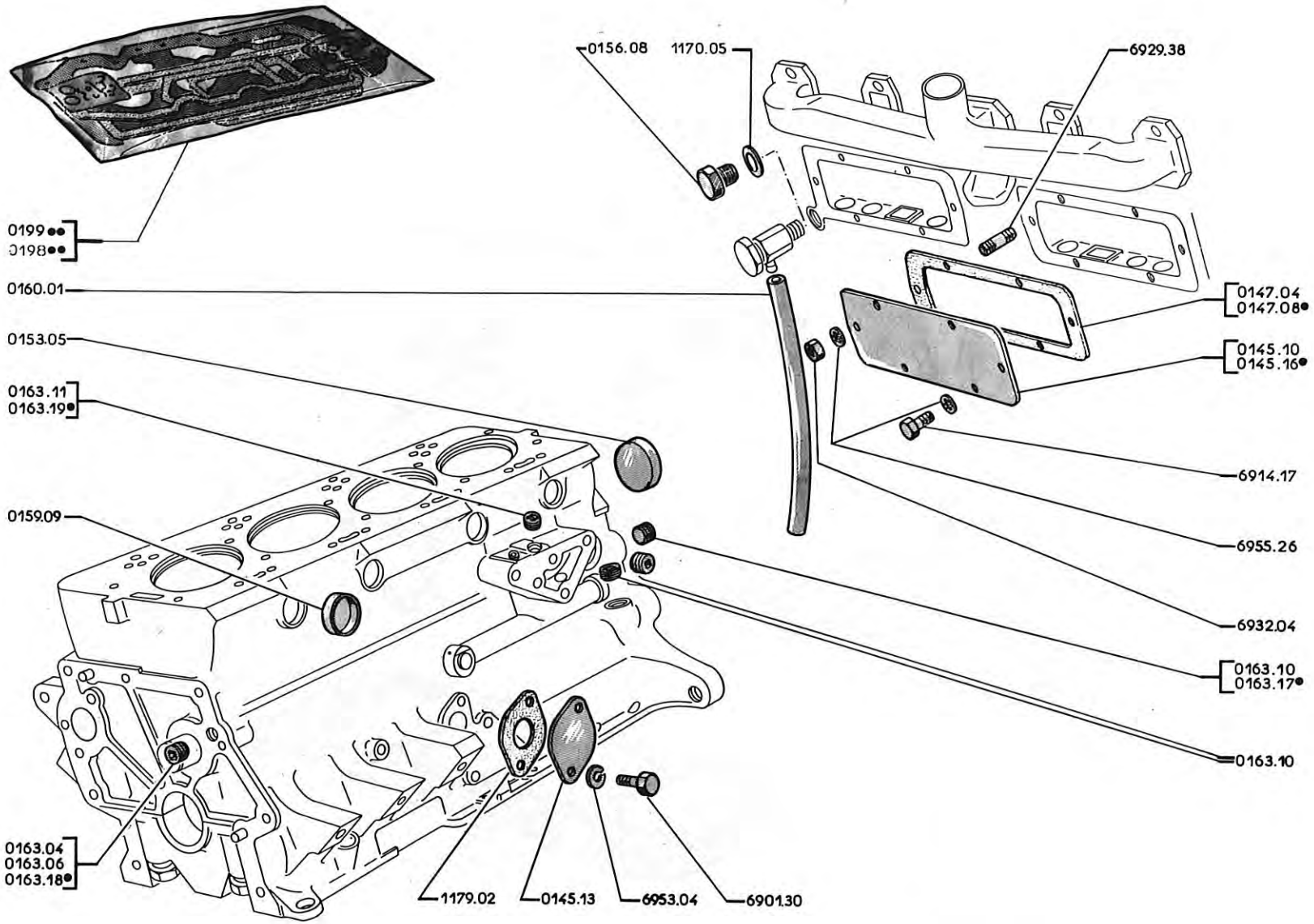
01 AA - 404



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0145.10	PLATE, inspection (→I 404D:4.615 509;LD:4.982.734;U6D:4.912.586; all 404DA)	2
0145 13	PLATE, obturating	1
0145.16	PLATE, inspection (I← 404D:4 615 509;LD:4 982 734;U6D:4.912 586; all 404U7D,U8D,U10D)	2
1179 02	GASKET, obturating plate	1
0147 04	GASKET, cork, inspection plate (→I 404D:4.615 509;LD:4.982 734;U6D:4.912.586; all 404DA)	2
0147 08	GASKET, inspection plate (I← 404D:4 615.509;LD:4.982 734;U6D:4.912 586; all 404U7D, U8D,U10D)	2
0153 05	PLUG, O 42 mm , rear, camshaft tunnel	1
0156 08	PLUG, threaded, O 14 mm , water drain (use with gasket 1170 05 →I 404D:4 637 444;LD: 4 989 050;U6D:4 920 138;U8D:7 043 245;U10D:7 081 295	1
0160 01	TUBE, polyvinyl chloride, 7 x 10 x 150 mm , water drain (→I 404D:4 637 444;LD:4 989 050; U6D:4 920 138;U8D:7 043 245;U10D:7 081 295)	1
1170 05	GASKET (I← 404D:4 637 444;LD:4 989 050;U6D:4 920 138;U8D:7 043 245;U10D:7 071 295	1
0159 09	PLUG, cup type, Ø 32 mm.	4

PLUG, cylinder-block oil duct :

0163.04	O 14 mm., front → 404LD:4 977 932,U6D:4.906 286; all 404DA	1
0163 06	O 16 mm., front (for repair) → 404LD:4 977 932,U6D:4.906 286; all 404DA	1
0163 10	O 14 mm. – rear (→I 404LD:4 977 932;U6D:4 906 286; all 404DA)	1
	– water drain	1
	– oil level tube hole	1
0163 11	O 12 x 8 mm., transverse oil duct (→I 404LD:4.977.932;U6D:4.906.286; all 404DA)	4
0163 17	O 15 mm., rear I← 404LD:4 977 932;U6D:4 906 286; all 404D,U7D,U8D,U10D	1
0163 18	O 15 mm , front I← 404LD:4 977 932;U6D:4 906 286; all 404D,U7D,U8D,U10D	1
0163 19	O 13 mm , transverse oil duct I← 404LD:4 977 932;U6D:4 906 286; all 404D,U7D,U8D,U10D	4

GASKET KIT :

0198 23	engine valve grind →I 404LD:4 980 000;U6D:4 909 500; all 404DA	1
0198 24	engine, complete →I 404LD:4 980 000;U6D:4 909 500; all 404DA	1
0198 15	engine, complete I← 404LD:4 980 000;U6D:4 909 500; all 404D,U7D,U8D,U10D	1
0198 16	engine valve grind I← 404LD:4 980 000;U6D:4 909 500; all 404D,U7D,U8D,U10D	1

DIESEL

A – Carburettor engine 1618 c c →| 1970 Motor-Show; all 1796 c c ..... **A**
B – Carburettor engine 1618 c.c. |→ 1970 Motor-Show ..... **B**
C – Carburettor engine 1468 c.c. ..... **C**
D – Injection ..... **D**

XC7 0101.01 - Chas...

CYLINDER-HEAD, with studs, valve guides and seats, spark plug protecting tubes, heat water outlet tube :

0201 56 →| 1964 Motor-Show (◁ **c** →| 404:4 562 367;C:4 592 823; moreover ◁ **b** →| 404:4 554 832;C:4 591 574 1

0201 69 (Except 404 U6S) (Fit 5 studs 0932 10 →| 404XC5TW:5 071 766;TH:5 308 609;XC6TW: 5 086 723;TH:5 427 044,4 537 191,8 256 940; (USA) :8 325 554,8 328 072;C:4 670 288; LXC5TW:7 000 218;LTH:4 882 646;LXC6TW:4 941 705;LTH:6 828 147;U6A:1 932 740, 7 100 349;U10:7 062 036; moreover ◁ **e** →| 1964 Motor-Show; moreover ◁ **c** →| 404:4 483 756,4 529 193;C:4 497 401;L:4 846 195;U6A:1 922 334; moreover ◁ **d** →| 404:4 463 893,4 528 947;C:4 497 322;L:4 844 292;U6A:1 922 057; moreover ◁ **a** →| 1963 Motor-Show 1

0201 70 |→ 1964 Motor-Show (fit 5 studs 0932 10 →| 404:8 244 838;C:6 801 744; moreover, fit 1 tube 1418 04, 1 tube 1419 06, 2 clamps 1419 05 →| 404:8 206 162;C:4 597 645) 1

0201 71 (Fit 5 studs 0932 10 →| 404/8:6 900 831;U6:4 775 149;U8:7 011 724 and all 404A8; moreover ◁ **f** →| 404U6:4 766 575 and all 404A8; moreover ◁ **c** →| 404A8:1 910 100; U6:4 731 746; moreover ◁ **a** →| 1963 Motor-Show 1

0201 79 404U6S 1

0201 86 1

GASKET, cylinder-head :

0203 24 →| 404XC5TW:5 072 368,TH:5 309 234;XC6TW:5 092 740,TH:5 487 673,4 537 191, 8 259 344; (USA) 8 327 054,8 329 795;C:4 670 741;LXC5TW:7 000 551,LTH:4 883 171; LXC6TW:4 942 248,LTH:6 837 770;U6A:1 933 597,7 100 742;U10:7 069 870; all Injection engines) 1 1

0203 26 (→| 404/8 ◠ :6 905 095; ◠ :6 980 238;U6:4 780 652;U8:7 015 812; all 404A8) 1

0203 40 (|→ 404XC5TW:5 072 368,TH:5 309 234;XC6TW:5 092 740,TH:5 487 673,8 259 344; (USA) 8 327 054,8 329 795;C:4 670 741;LXC5TW:7 000 551,LTH:4 883 171;LXC6TW: 4 942 248;LTH:6 837 770,U6A:1 933 597,7 100 742;U10:7 069 870 and all 404U6S) ... 1

0203 42 (|→ 404/8 ◠ :6 905 095; ◠ :6 980 238;U6:4 780 652;U8:7 015 812) 1

0203 45 1

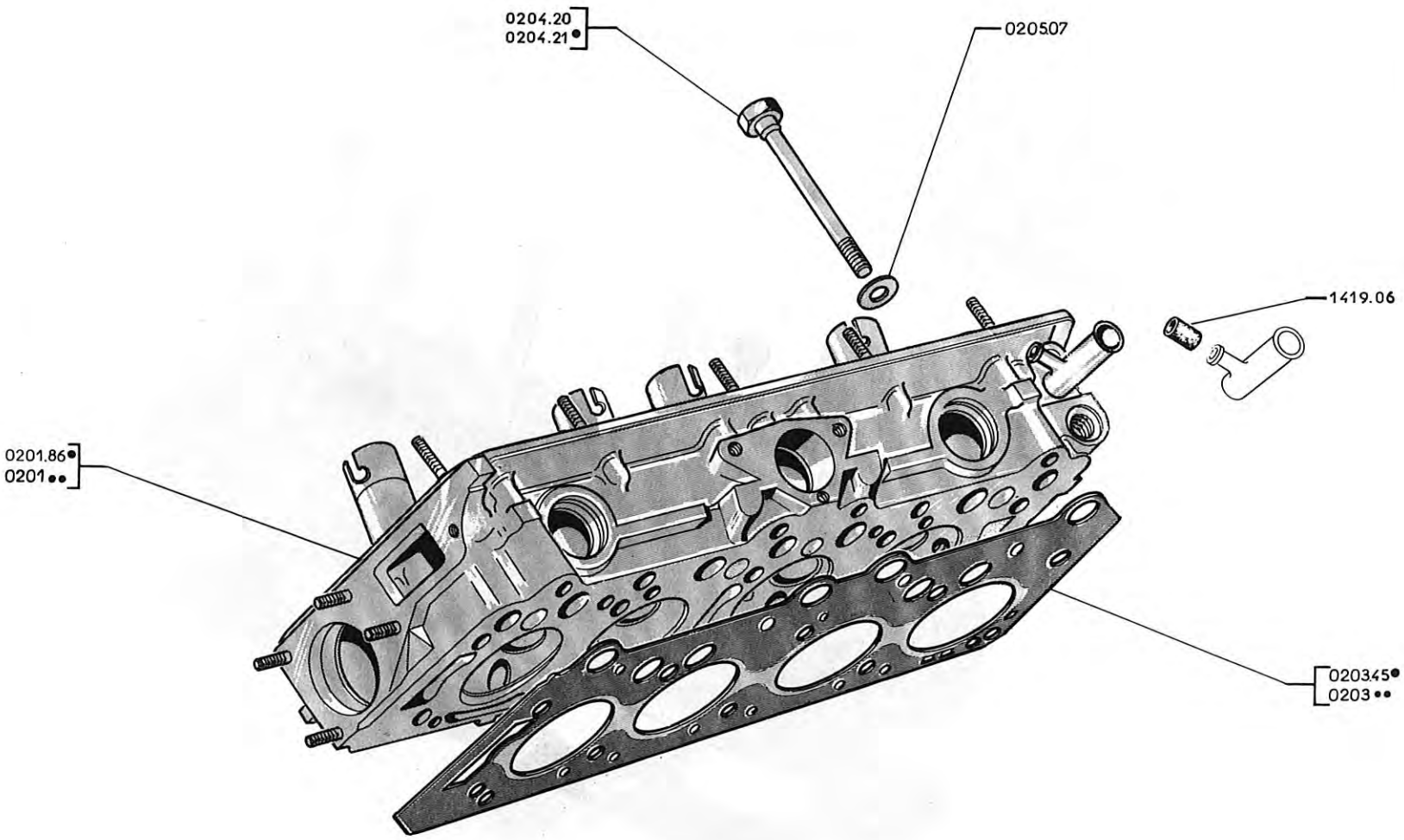
0204 20 SCREW, 12 x 136.5 mm , cylindre-head tightening 10 10 10

0204 21 SCREW, 12 x 144 mm , cylinder-head tightenning 10

1419 06 REDUCER, rubber, 7 x 9 x 22 mm , thermostatic element heating tube (Injection) (For repair →| 404:8 206 162;C:4 597 645) 1

The following parts should be fitted :
a) 4 spark plugs 5961 12, 4 tube-caps 5964 06
b) 4 spark plugs 5961 20, 4 tube-caps 5964 06
c) 1 plug 1414 05, 1 clamp 6982.16
d) 16 half-cones 0950 05, 8 retainers 0951 07
e) 4 intake valves 0948 24, 4 exhaust valves 0949 21, 8 gaskets 0956 05
f) 4 intake valves 0948 25, 4 exhaust valves 0949 22, 8 gaskets 0956 05

SOLEIL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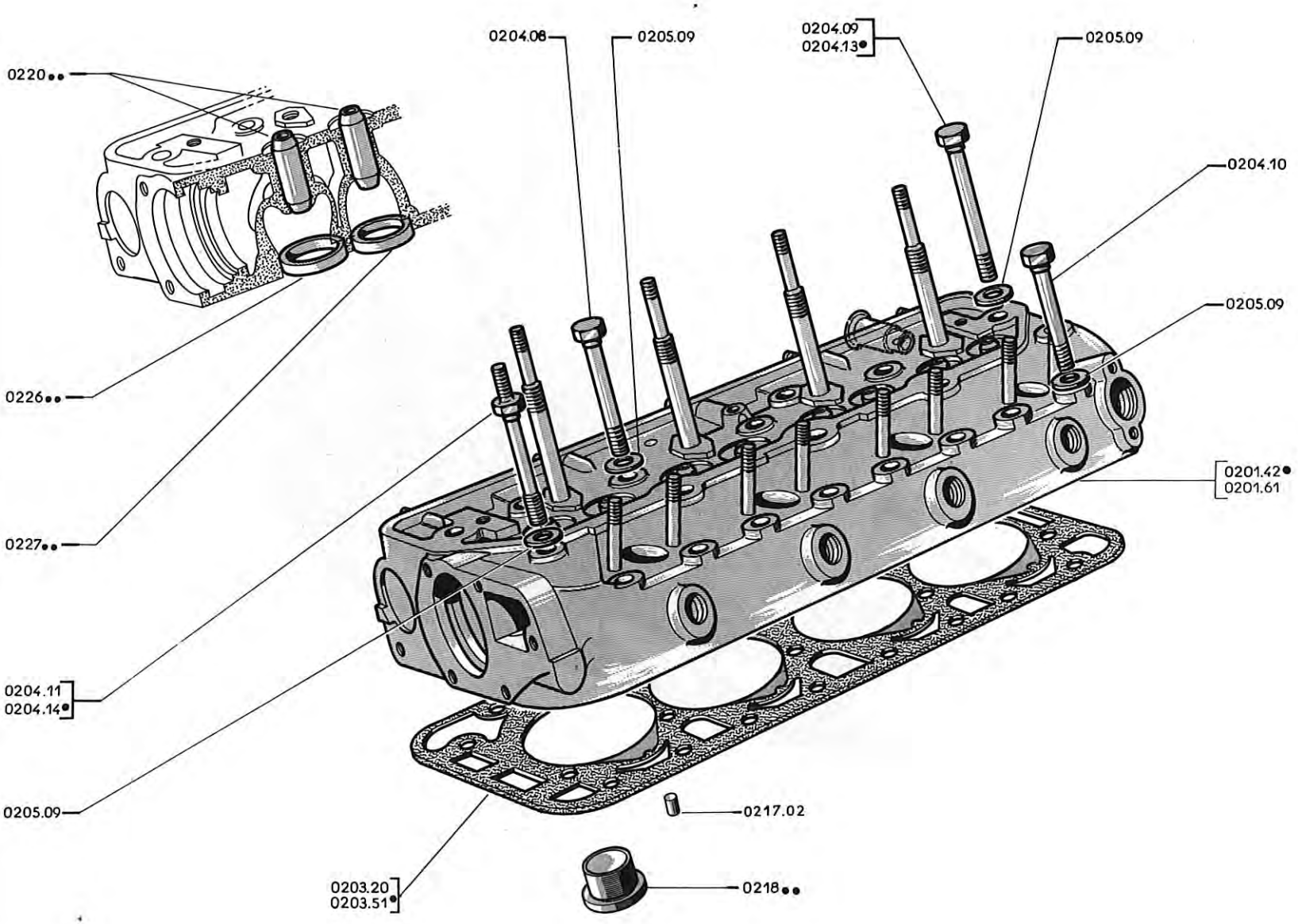
02 C - 404



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XD 85	A – →	404 DA:3.060.687; LD:4.980.000; U6D:4.909.500	A	
XD 88	B – |→ 404 D:4.600.000; LD:4.980.000; U6D:4.909.500; U7D:7.380.000; U8D:7.040.000; U10D: 7.080.000 →| 7.178.151, 7.222.894, 4.934.571, 7.380.289, 7.400.811, 7.092.411	B	
	C –	→ 404 D:7.178.151; LD:7.222.894; U6D:4.934.571; U7D:7.380.289; U8D:7.400.811; U10D:7.092.411	C	
0201.42	CYLINDER-HEAD ASSY., with studs, valve guides, valve seats and turbulence chambers	1	1	
0201.61	CYLINDER-HEAD ASSY., with studs, valve guides, valve seats, turbulence chambers and injector gasket (fit cover 0248.18, gasket 0249.19; moreover for vehicles with car-heater, remove cap 0163.16 and fit tube 0245.09)	1		
0203.20	GASKET, cylinder-head (→| 404D:7.174.541; LD:7.221.848; U6D:4.933.171; U8D: 7.058.658; U10D:7.091.178; all 404 DA)	1	1	
0203.51	GASKET, cylinder-head (|→ 404D:7.174.541; LD:7.221.848; U6D:4.933.171; U7D: 7.380.000; U8D:7.058.658; U10D:7.091.178)	1	1	
	SCREW, cylinder-head tightening:			
0204.08	– 11 x 108.5 mm. - →| 404 LD:4.977.932; U6D:4.906.286; all 404 DA	6		
	- |→ 404 LD:4 977 932; U6D:4 906.286 and all other types (except 404 DA)	7	7	7
0204.09	– 11 x 99 mm. → 404 LD:4.977.932;	7		
0204.11	– double ends, 11 x 108.5 mm. (cyl-head tightening and battery earthing) → U6D:4.906.286; all 404 DA	1		
0204.10	– 11 x 91.5 mm.	8	8	8
0204.13	– 11 x 118 mm.	6	6	6
0204.14	– double ends, 11 x 118 mm. (cyl-head tightening and battery earthing) →| 404LD:4.977.932;U6D:4.906.286 and all other types (except 404 DA)	1	1	1
0205 09	WASHER, plain, 11.5 x 24 x 3 mm	22	22	22
0217.02	PIN, 3 x 10 mm., locating, turbulence chamber (See 16 MN)	4	4	4

TURBULENCE CHAMBER:

	1st. Repair – O 35.11mm.	2nd. Repair – O 35.56mm.			
Part Number	0218.02	0218.03	4		
Part Number	0218.05	0218.06	4	4	

VALVE GUIDE:

	Original Size	1st. Repair	2nd Repair			
O.D.	14.02 mm.	14.29 mm.	14.59 mm.			
Part Number	0220.16	0220.17 (yellow mark)	0220.18 (blue mark)	8	8	8

VALVE SEAT:

	INTAKE			EXHAUST			
	Original Size	1st. Repair	2nd. Repair	Original Size	1st. Repair	2nd. Repair	
O.D. Bore in Cyl-head Part Number	45.16 mm. 45.00 mm. 0226.12	45.36 mm. 45.20 mm. 0226.13	45.66 mm. 45.50 mm. 0226.14	38.13 mm. 38.00 mm. 0227.07	38.33 mm. 38.20 mm. 0227.08	38.63 mm. 38.50 mm. 0227.09	4
O.D. Bore in Cyl-Head Part Number	42.16 mm. 42.00 mm. 0226.18	42.36 mm. 42.20 mm. 0226.19	42.66 mm. 42.50 mm. 0226.20	36.13 mm. 36.00 mm. 0227.13	36.33 mm. 36.20 mm. 0227.14	36.63 mm. 36.50 mm. 0227.15	4
O.D. Bore in Cyl-head Part Number	42.16 mm. 42.00 mm. 0226.39	42.36 mm. 42.20 mm. 0226.40	42.66 mm. 42.50 mm. 0226.41	36.13 mm. 36.00 mm. 0227.28	36.33 mm. 36.20 mm. 0227.29	36.63 mm. 36.50 mm 0227.30	4

DIESEL

Cylinder-Head (for spark plug)						
	Short Reach Type	A – Carburettor →I 1963 Motor-Show – Injection →I 404:4.554.832; C:4.591.574	A			
	Long Reach Type	B – Carburettor ↦ 1963 →I 1964 Motor-Show – Injection ↦ 404:4.554.832; C:4.591.574 →I 1964 Motor-Show		B		
		C – All types ↦ 1964 Motor-Show (Except 404 U6S)			C	
		D – 404 U6S				D

0211.11	TUBE, protecting, original size, O 30.7 mm.	4	4	4	4
0211.12	TUBE, protecting, repair size, O 30.9 mm.	4	4	4	4
0212.03	SHOULDER, spark plug protecting tube	4	4	4	4
0213.03	GASKET, rubber, 29 x 40 x 9.5 mm.	4	4	4	4
0216.02	SEATING, spark plug for repair	4			
0216.03	SEATING, spark plug for repair		4	4	4
0217.01	PIN, grooved, 3 x 8 mm., spark plug seating for repair	4	4	4	4

VALVE GUIDE:

	Original Size	1st. Repair	2nd. Repair	Remarks			
O.D.	14.02 mm.	14.29 mm.	14.59 mm.				
Part Number	0220.13	0220.14	0220.15	All types- except Carburettor column "B"	8	8	
	0220.19	0220.20	0220.21	Except Injection		8	
	0220.22	0220.23	0220.24	Injection →I 404:8.249.879; C:6.802.317			8
	0220.25	0220.26	0220.27	Injection ↦ 404:8.249.879; C:6.802.316; all other Carburettor models			8

VALVE SEAT:

		Original Size	1st. Repair	2nd. Repair	Remarks			
Intake	O.D.	40.16 mm.	40.36 mm.	40.66 mm.	Column "C" 404/8, U6, U8 only	4	4	4
	Bore in Cyl-Head	40.00 mm.	40.20 mm.	40.50 mm.				
	Part Number	0226.15	0226.16	0226.17				
Exhaust	O.D.	35.13 mm.	35.33 mm.	35.63 mm.		4	4	4
	Bore in Cyl-Head	35.00 mm.	35.20 mm.	35.50 mm.				
	Part Number	0227.10	0227.11	0227.12				
Intake	O.D.	42.66 mm.	42.86 mm.	43.16 mm.	Except 404/8, U6, U8			4
	Bore in Cyl-Head	42.50 mm.	42.70 mm.	43.00 mm.				
	Part Number	0226.21	0226.22	0226.23				
Exhaust	O.D.	37.13 mm.	37.33 mm.	37.63 mm.			4	4
	Bore in Cyl-Head	37.00 mm.	37.20 mm.	37.50 mm.				
	Part Number	0227.16	0227.17	0227.18				
Intake	O.D.	43.66 mm.	43.86 mm.	44.16 mm.				4
	Bore in Cyl-Head	43.50 mm.	43.70 mm.	44.00 mm.				
	Part Number	0226.30	0226.31	0226.32				

GASOLINE

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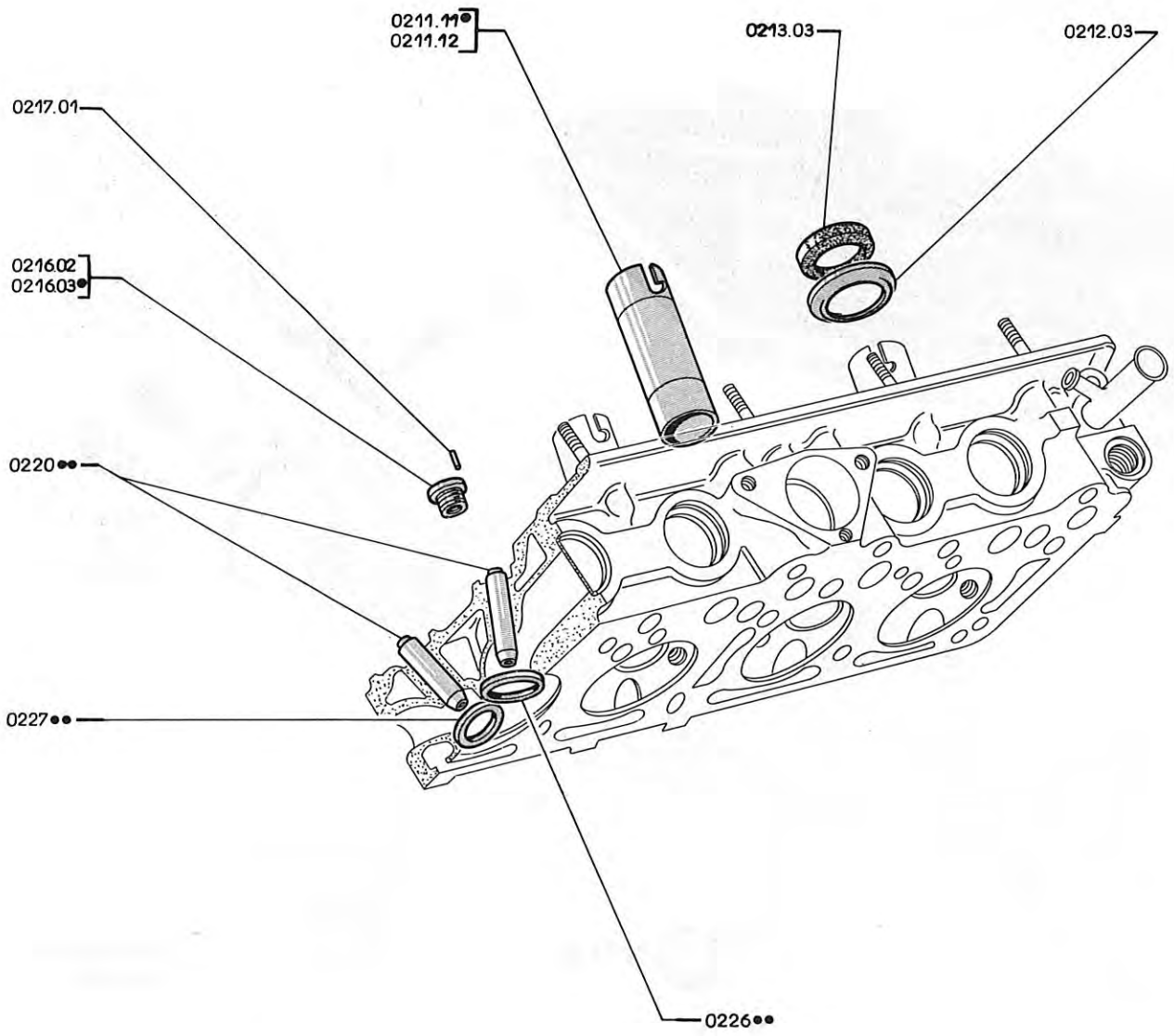

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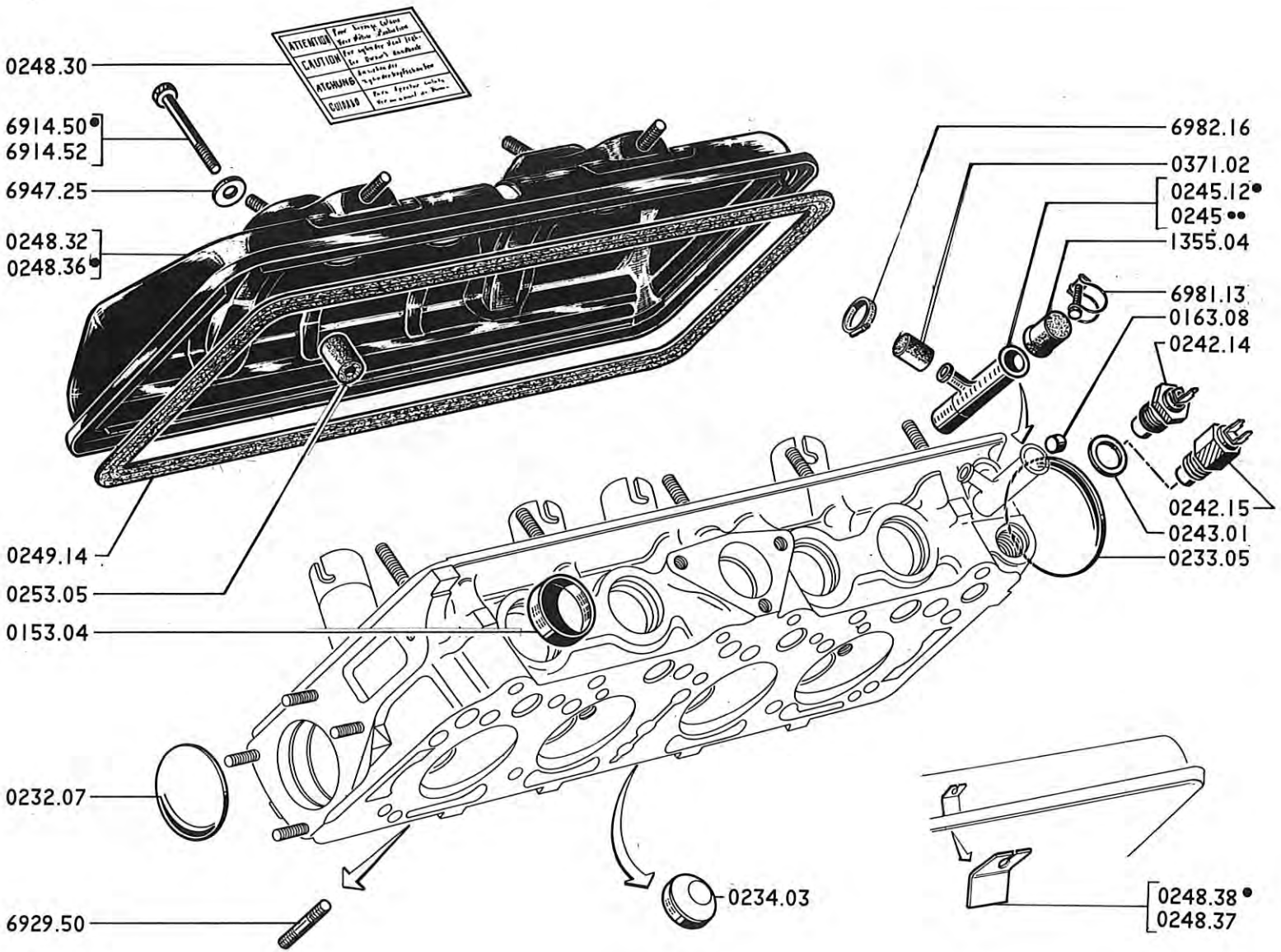
02G - 404



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0232.03	(See 03IJ)	
	PLUG, cylinder-head :	
0232.07	expanding, O 52 mm (water pump side) (See 03GH)	1
0233.05	expanding, O 60 mm., cadmiun plated (at rear)	2
0153.04	O 44 mm.	5
0234.03	O 27 mm	2
0163 08	cup type, O 8 5 mm , oil duct	2
0242 10	(See 12CD - 12KL)	
0242 11	(See 12CD)	
0242 12	(See 12CD - 12KL)	
0242 14	THERMISTOR, tongue type (Instrument Cluster with thermometer) (fit 1 terminal 6540 09 on the lead-in wire in replacement of the original one →| 404:4 098 162,4 503 751)	1
0242.15	CONTACTOR, thermostatic, tongue type (instrument cluster with temperature warner)	1
0243.01	GASKET, copper, 18,4 x 23 x 1 2 mm. (See 22 IJ)	1
0243 03	(See 12AB - 12CD - 12KL - 13AB - 13CD - 13EF - 13GH)	
0243.06	(See 12AB - 13AB - 13CD - 13EF - 13GH)	
	TUBE, heat water outlet :	
0245.09	13 x 15 5 x 45 mm. (→| 404:4 483 756,4 529 193,4 562 367;C:4 497 401,4 592 823; L:4 846 195;U6:4 731 746;U6A:1 922 334) (See 12AB - 12EF - 64UV - 64WX)	1
0245 12	13 x 15 5 x 77 mm (Carburettor Engine |→ 404XC5:TW:4 483 756,TH:5 100 000, 4 529 193,8 250 000;C:4 497 401;LXC5:TW:4 846 195,LTH:4 855 000;U64 731 746; U6A:1 922 334,7 100 000; all 404XC6,A8,404/8,LXC6,U8,U10)	
	- Injection |→ 404:4 562 367;C:4 592 823 →| 8 206 162,4 597 645	
0245 15	13 x 15 5 x 77 mm (Injection |→ 404:8 206 162;C:4 597 645)	
1355 04	CAP, rubber, heat water outlet tube (Vehicles w/o car-heater)	1
0371 02	CAP, rubber, carburettor heat water outlet (Vehicles w/o car-heater) |→ 404XC5:TW: 4 483 756,TH:5 100 000,4 529 193,8 250 000,4 562 367;C:4 497 401,4 592 823;LXC5: TW:4 846 195,LTH:4 855 000;U6:4 731 746;U6A:1 922 334,7 100 000; all 404XC6, A8,404/8,LXC6,U7,U8,U10	
	COVER, valve rocker gear (with Instructions Label) :	
0248 32	→| 1972 Motor-Show	1
0248 36	|→ 1972 Motor-Show (for ⌒ weld 1 retainer 0248 38)	1
	RETAINER (⌒) :	
0248 37	|→ 1970 →| 1972 Motor-Show	1
0248 38	|→ 1972 Motor-Show	1
0248 30	LABEL, instructions (For Cylinder-Head Tightening, see Owner's Hand book)	1
0249 05	(See 11AB - 11CD - 11KL)	
0249 14	GASKET, rubber, rocker gear cover	1
0253.05	SPACER, rubber, 6 x 15 x 28 mm , rocker-gear cover screw	2
0258 04	(See 11EF)	

CARLINE

	PLUG, cylinder-head :	
0232 03	expanding, O 42 mm., - at front (See 03IJ)	1
0232 07	expanding, O 52 mm., - water pump side	1
0232 13	expanding, O 56 mm., - water pump side	1
0233 05	expanding, O 60 mm., - at rear	2
0234.07	cup type, cylinder-head water chamber	4
0242 14	THERMISTOR, with tongue connector (Instrument cluster with thermometer)	1
0242 15	CONTACTOR, thermostatic, with tongue connector (Instrument cluster with temperature warner)	1
0243 01	GASKET, copper, 18 4 x 23 x 1 2 mm	1
0243 08	CAP, thermo-contactor protection	1
0245 09	TUBE, 13 x 15 5 x 45 mm , heat water outlet	1
1355 04	CAP, rubber, heat water outlet tube (Vehicles w/o car-heater)	1
0248 15	COVER ASSY , rocker gear (→I 404LD:4 980 000;U6D:4 909 500; all 404DA)	1
0248.29	COVER ASSY , rocker gear (I→ 404LD:4 980 000;U6D:4 909 500; all 404D,U7D,U8D,U10D)	1
	GASKET, rocker gear cover :	
0249 17	cork →I 404LD:4 980 000;U6D:4 909 500 all 404DA	1
0249 25	rubber I→ 404LD:4 980 000;U6D:4 909 500; all 404D,U7D,U8D,U10D	1
0250 10	STUD, 10 x 104 mm	4
0252 05	WASHER, flat, 7 25 x 18 x 1 5 mm	-
0253.03	GASKET, 8.5 x 20 x 4 mm , rocker gear cover nut	4
0258 02	CAP, oil filler (→I 404D:4 630 386;LD:4 987 054;U6D:4 917 963;U8D:7 040 868;U10D: 7 080 458; all 404DA (See 15BB1 -15CD-15EF)	1
0258 04	CAP, oil filler (I→ 404D:4 630 386;LD:4 987 054;U6D:4 917 963;U8D:7 040 868;U10D: 7 080 458; all 404U7D)	1
0259 02	SCREEN (See 11EF)	1

DIESEL

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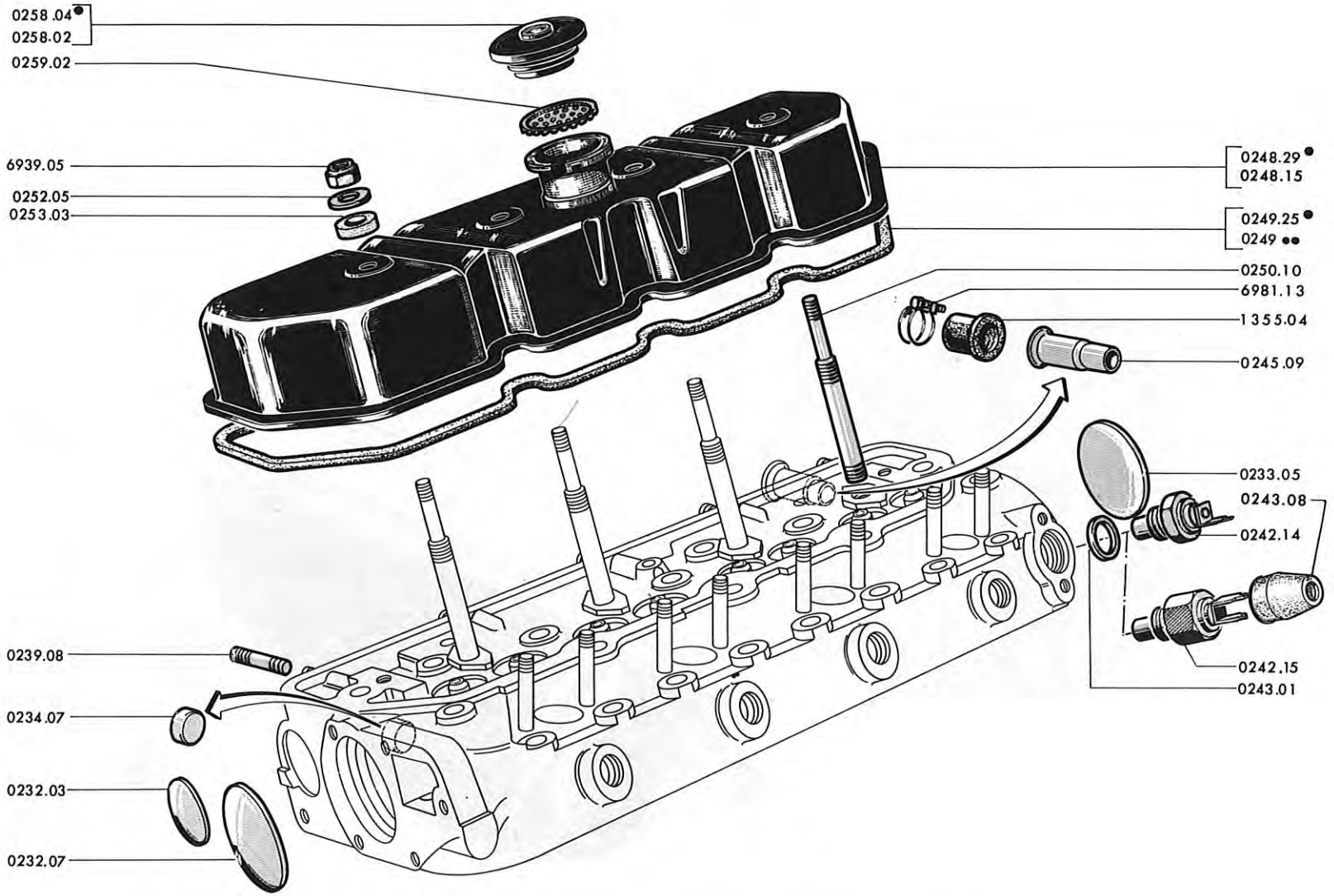
0258 .04●
0258.02
0259.02
6939.05
0252.05
0253.03
0248.29●
0248.15
0249.25●
0249 ●●
0250.10
6981.13
1355.04
0245.09
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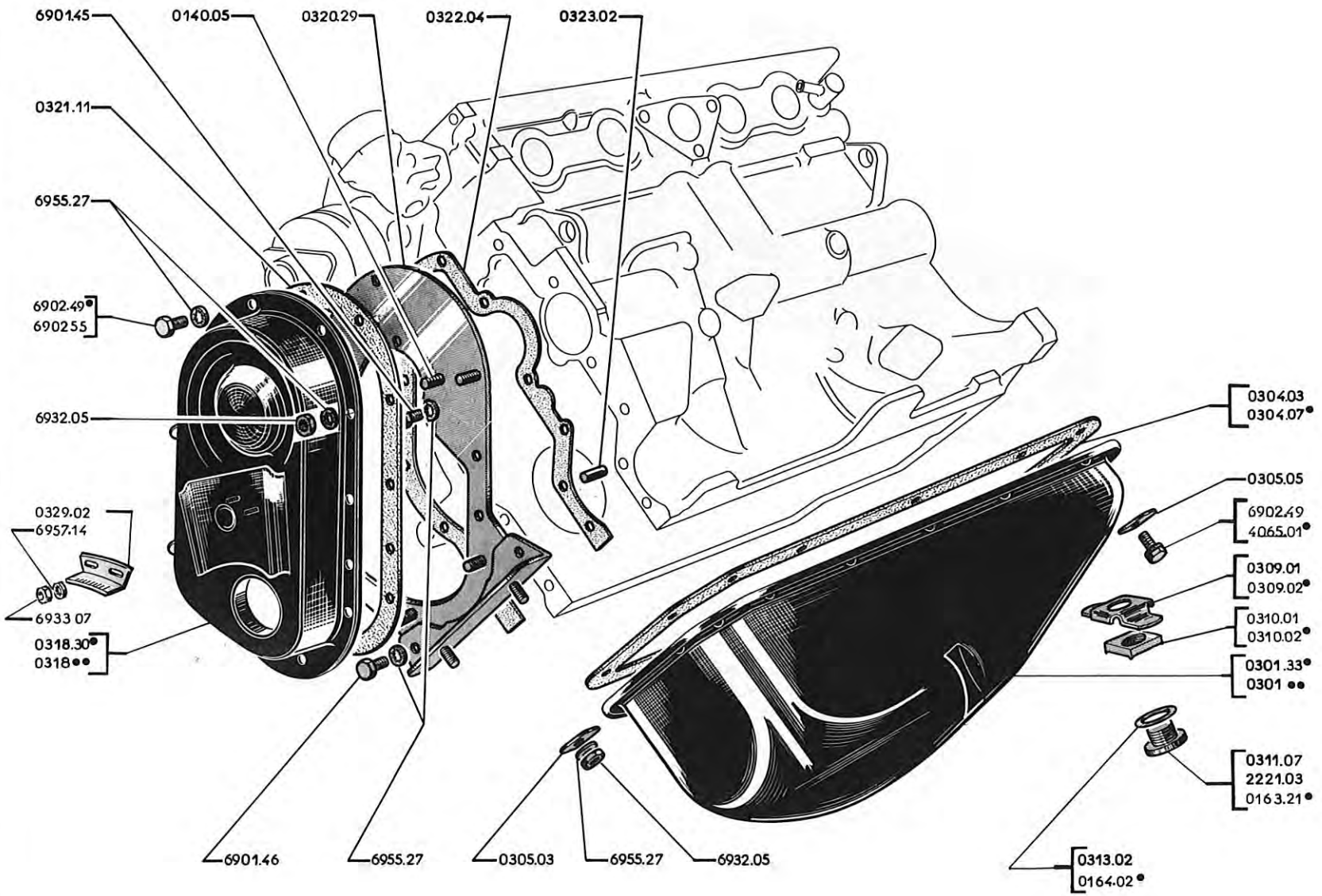
03 A - 404



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A – →| 404XC5TW:5.071.766;TH:5 308 609;XC6TW:5 068 723;TH:5 427 044,4 537 191,8 256.940; (USA) :8.325 554; 8 328.072;A8:1 910 525;404/8:6 900 831;C:4 670 288;LXC5TW:7 000 218;LTH:4 882 646;LXC6TW: 4.941.705;LTH:6 828 147;U6:4 775 149;U6A:1 932 740,7 100 376;U8:7 011 724;U10:7 062 036 ..... A

B – |→ 404XC5TW:5 071.766,TH:5 308 609;XC6TW:5 086 723,TH:5 427 044,8 256 940; (USA) :8 325 554,8 328 072; 404/8:6 900 831;C:4.670 288;LXC5TW:7 000.218,LTH:4 882 646;LXC6TW:4.941 705,LTH:6 828 147;U6: 4.775.149;U6A:1 932.740,7 100 376;U6S:7 160 000,7 162 000;U8:7 011 724;U10:7 062 036; all 404 U7 ..... B

	PAN, oil, with drain plug, without strainer :		
0301 13	(Fit strainer 1046 10, 3 screws 6901.28, 3 washers 6955.26 |→ 1963 Motor-Show;) (for vehicles manufactured before that date, use strainer 1046 09 and ◁ *)	1	
0301 23	(Except 404U6S) →| 404XC5:5 073 991;XC6:5 593 406,8 265 752;LXC5TH:7 120 716; LXC6TW:4 943 660;LTH:6 871 596;U6:4 791 803;U8:7 024 499;U10:7 139 206 an all 404 (USA) , 404/8,C,U6A (fit 1 strainer 1046 09,3 screws 6901 28, 3 washers 6955 26		1
0301 24	404U6S →| 7 160 015,7 162 006		1
0301 34	(Except 404U6S) |→ 404XC5:5 073 991;XC6:5 593 406,8 265 752;LXC5TH:7 120 716; LXC6TW:4 943 660;LTH:6 871 596;U6:4 791 803;U8:7 024 499;U10:7 139 206; all 404U7 (fit 1 strainer 1046 09, 3 screws 6901 28,3 washers 6955 26)		1
0301 35	404U6S |→ 7 160 015,7 162 005		1
0163 21	PLUG, ○ 16 mm , drain (Mechanical clutch)	1	1
0164 02	GASKET, copper-asbestos, 16 3 x 22 x 2 mm , drain plug	1	1
0304 03	GASKET, cork	1	
0304 07	GASKET, cork		1
0305 03	PLATE, thrust	15	16
0305 05	PLATE, thrust	2	2
0309 01	RETAINER, drain plug nut (○ 18 mm.)	1	1
0309 02	RETAINER, drain plug nut (○ 16 mm.)		1
0310 01	NUT, ○ 18 mm , drain plug	1	1
0310 02	NUT, ○ 16 mm , drain plug		1
0311 07	PLUG, ○ 18 mm , height : 19 5 mm square socket head 8 mm (mechanical clutch) (See 22AB,22CD,30AB,30CD,30EF)	1	1
2221 03	PLUG, drain (magnetic) Coupler)	1	
0313 02	GASKET, copper-asbestos, 18 3 x 24 x 2 mm , drain plug (See 11AB,11CD,11KL,22AB, 22CD,30AB,30CD,30EF)	1	1
	COVER, timing gear :		
0318 14	(→| 404/8 ◠● :6 905 095; ◠● :6 980 238;404L/SL:6 834 785;C:4 670 594; (USA) : 8 326 373;8 329 062;LXC5TW:7 000 551;LTH:4 883 171;LXC6TW:4 942 248;LTH: 6 837 771;404,404U6,404U8,404U10 →| 1968 Motor-Show)	1	1
0318 33	(|→ (USA) 404:8 351 470,8 354 100;U6A:1 936 207,7 101 162 and |→ 1972 Motor-Show (Europe-Cycle)		1
0318 30	(|→ 404/8 ◠● :6 905 095; ◠● :6 980 238;404L/SL:6 834 785;C:4 670 594; (USA) : 8 326 373,8 329 062;LXC5 TW.7 000 551;LTH:4 883 171;LXC6TW:4 942 248;LTH: 6 837 771;404,404U6,404U8,404U10 |→ 1968 Motor-Show and all 404U7 →| (USA) 404:8 351 470,8 354 100;U6A:1 936 207,7 101 162) (Except Europe-Cycle)		1
0320 29	PLATE, support (fit 1 screw 6901 45 →| 404XC5TW:5 070 079,TH:5 307.834;XC6TW 5 077 399,TH:5 335 711,4 537 191,8 252 499;A8:1 910 500;C:4 499 684;LXC5TW: 4 899 039,LTH:4 882 159;LXC6TW:4 940 450,LTH:4 888 196,U6:4 765 899;U6A: 1 928 873)	1	1
0321 11	GASKET, cork, timing gear cover	1	1
0322 04	GASKET, paper, timing gear cover support plate	1	1
0323 02	PIN, 7 x 23 mm , centring support plate	2	2
0329 02	PLATE, graduated, firing point checking ((USA) |→ 404:8 351 470,8 354 100;U6A: 1 936 207,7 101 162) and |→ 1972 Motor-Show (Europe Cycle)		1
0140 05	STUD, 7 x 14 mm	3	3
4065 01	SCREW, 7 x 14 mm oil pan fixing	15	16
	(*) Suitable for vehicles fitted with Automatic Coupler (re-use the magnetic drain plug)		

CARBURETTOR

	PAN, oil, with drain plug :	
0301.13	without strainer (→I 404:8 244 838;C:6 801 744) (Fit strainer 1046.09 →I 404:4 557 000 C:4 592 000)	1
0301.19	with strainer (↦ 404:4 557 000;C:4 592 000 →I 8 244 838,C:6 801 744)	1
0301.22	with strainer ...] ↦ 404:8 244 838,C:6 801 744 →I 8 247 537,6 802 057 [	1
0301.23	without strainer .]	1
0301.24	without strainer (↦ 404:8 247 537,C:6 802 057)	1
0304.03	GASKET, cork (→I 404:8 244 838,C:6 801 744)	1
0304.07	GASKET, cork (↦ 404:8 244 838,C:6 801 744)	1
0305.03	PLATE, thrust] →I 404 8 244 838,C:6 801 744	15
	] ↦ 404:8 244 838,C:6 801 744	16
4065.01	SCREW, 7 x 14 mm	16
0305.05	PLATE, thrust	2
0309.01	RETAINER, drain plug nut] →I 404:8 247 537;C:6 802 057 [	1
0310.01	NUT, ○ 18 mm , drain plug]	1
0311.07	PLUG, drain, heigth : 19 5 mm , square socket head 8 mm ,] →I 404:8 247 537, [	1
0313.02	GASKET, copper-asbestos, 18 3 x 24 x 2 mm] C:6 802 057 [	1
0163.21	PLUG, drain, ○ 16 mm.]	1
0164.02	GASKET, copper-asbestos, 16 3 x 22 x 2 mm] ↦ 404:8 247 537,C:6 802 057 [	1
0318.16	HOUSING, timing gear/fuel injection pump support] →I 404:4 589 000,C:4 597 000 [	1
0318.17	COVER, timing gear housing] Vehicles equipped with dynamo [	1
0318.23	COVER, timing gear housing (↦ 404:4 589 000,C:4 597 000) (Vehicles equipped with Alternator)	1
0318.26	HOUSING, timing gear/fuel injection pump support (↦ 404:4 589 000;C:4 597 000) (Fit pulley 0515 31, sliding lug 5708 15, belt 5750.20, screw 6914 65 →I 404:8.239 301; C:6 800.742) (Vehicles equipped with Alternator)	1
0321.15	GASKET, cork, timing gear housing cover	1
0322.04	GASKET, paper, timing gear housing (→I 404:4 589 000,C:4 597 000)	1
0322.06	GASKET, paper, timing gear housing (↦ 404:4 589 000,C:4 597 000)	1
0323.02	PIN, 7 x 23 mm , centring, timing gear housing] →I 404 4 553 400,C:4 591 233 [	2
	] ↦ 404:4 553 400,C:4 591 233 [	1
0323.03	PIN, 8 x 20 mm , centring timing gear housing cover (→I 404:4 553 400,C:4 591 233)	2
0324.07	SCREW, double-ends, attaching housing cover and battery ground cable (→I 404:8 242 389; C:6 801 309)	1
0324.12	SCREW, double-ends, attaching housing cover and battery ground cable (↦ 404:8 242 389, C:6 801 309)	1
0324.15	(See 21 GH, 24 EF, 24 ST)	

SUGGESTION

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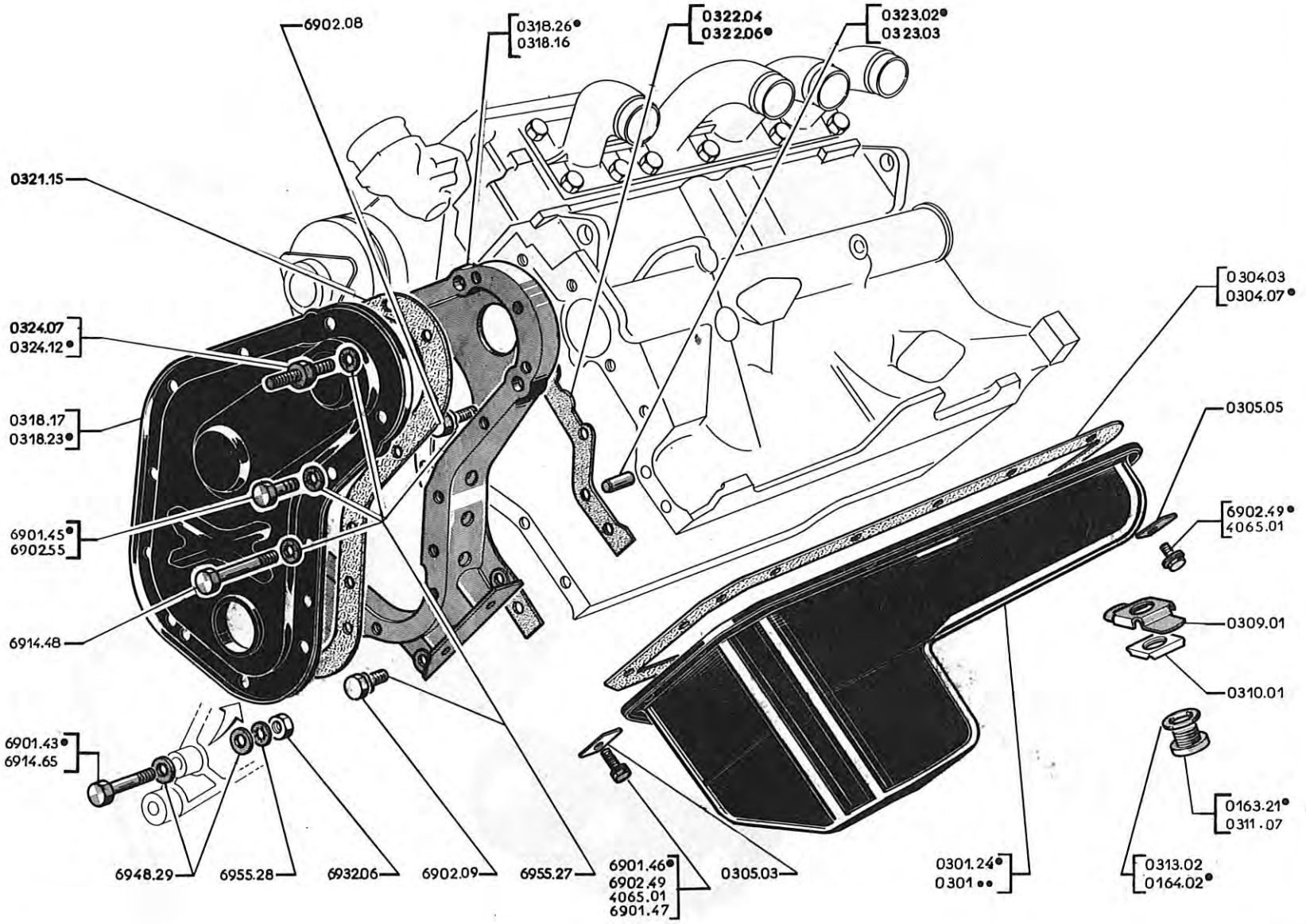

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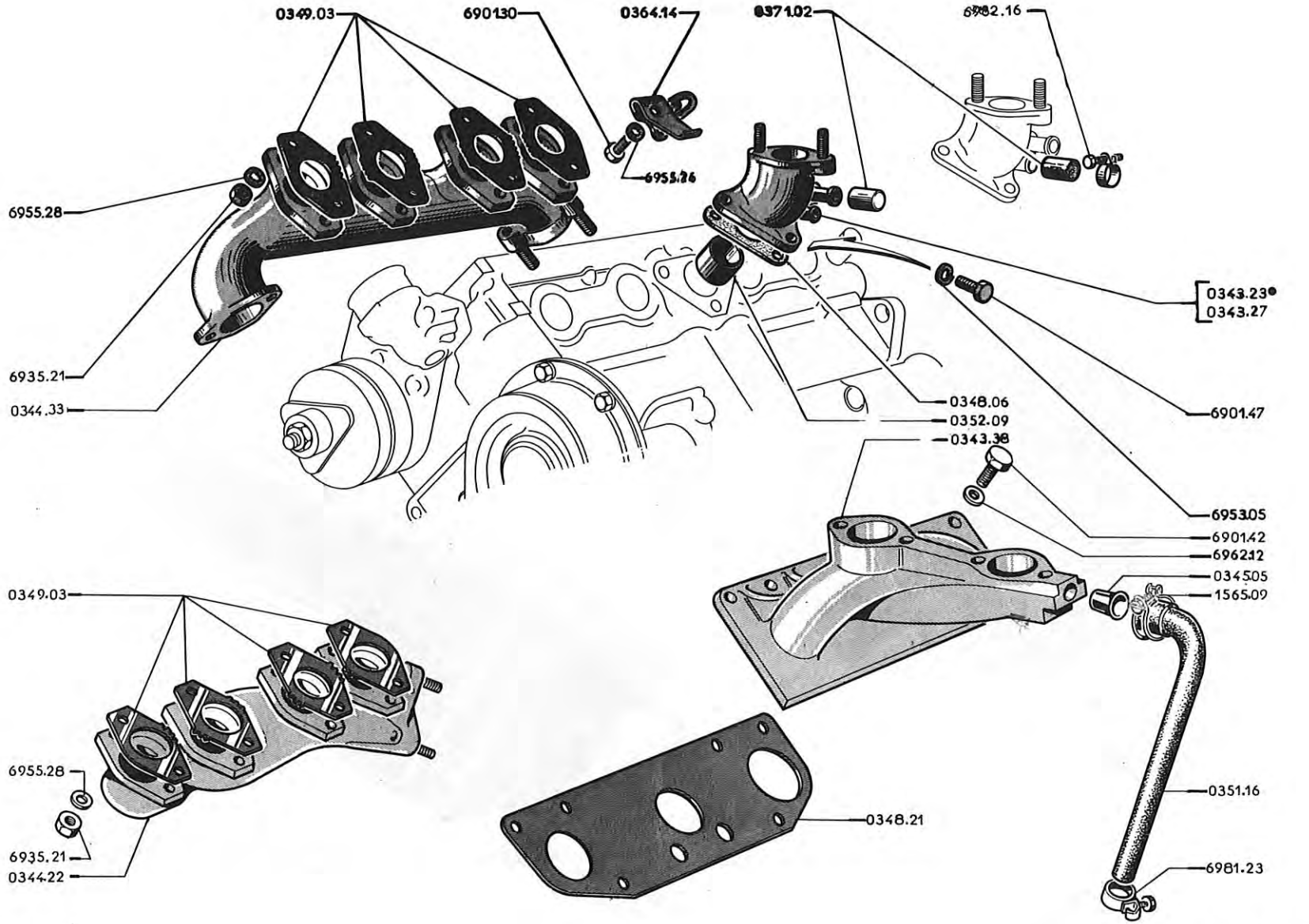

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	MANIFOLD, intake, with studs :	
0343 23	with P C V fitting (Except USA) (◁ *) → 404TW:5 064 050,TH:5 233 668; 4 536 573; A8:1 910 204;C:4 498 875;LTW:4 896 959,LTH:4 870 396 all 404U6	1
0343.27	with depression intake fitting (all USA, Except U6S) (For U6A ◁ *)	1
0343.38	with depression intake fitting (U6S)	1
0344.33	MANIFOLD, exhaust, with studs (reconditioned) (→ 404 Auto-Trans; 8 251 300;C:4 499 500 all 404XC5, Coupler, A8,404/8,L,U6,U8,U10 (404XC6 and Auto-Trans ↦ 1969 Motor-Show)	1
0344 22	MANIFOLD, exhaust, with studs (↦ 404XC6:TW:5 075 000,TH:5 311 007,8 251 300 → 1969 Motor-Show and ↦ 404C:4 499 500)	1
0345 05	PIPE, intake manifold heat water outlet (U6S)	1
0348 06	GASKET, paper, intake manifold (Except U6S)	1
0348 21	GASKET, asbestos, intake manifold (U6S)	1
0349 03	GASKET, copper-asbestos, exhaust manifold	1
0351 17	TUBE, rubber, 10 x 16 mm , intake manifold heat water return (U6S)	1
1565 09	CLAMP heat water return rubber tube (U6S)	1
6981 23	CLAMP heat water return rubber tube (U6S)	1
0352 09	BUSH, centring, intake manifold (Except U6S)	1
0364 14	GUIDE, locking, cyl-block drain valve rod (→ 404XC5TW:5 071 832 TH:5 308 666;XC6:TW: 5 086 949,TH:5 434 688,4 537 191,8 257 207; USA :8 325 701,8 328 230;A8:1 910 500; 404/8:6 902 105;C:4 670 356;LXC5:TW:7 000 255,LTH:4 882 701;LXC6:TW:4 941 799,LTH: 6 829 388;U6:4 775 756;U6A:1 932 818,7 100 376;U8:7 012 048;U10:7 062 642)	1
0371.02	CAP, rubber - vehicles w/o brake assistance	1
	- P.C.V. fitting → 404TW:5 064 050;TH:5 233 668,4 536 573; A8:1 910 204;C:4 498 875;LTW:4 896 959, LTH:4 870 396;U6:4 754 946	1

(*) Plug the depression intake fitting by means of a rubber cap 0371 02 with clamp 6982 16

CARBURETTOR

	A – →| 1964 Motor-Show	A	
	B – |→ 1964 Motor-Show		B
	MANIFOLD :		
0343 15	intake	1	
0343 16	intake		1
0344.34	exhaust (with studs) (reconditioned)	1	
0344 22	exhaust (with studs)		1
	SCREW, hex-head, intake manifold attachment :		
6091 47	7 x 20 mm (→| 404:8 221 649;C:4 598 999)	9	9
6901 48	7 x 25 mm →| 404:8 221 649;C:4 598 999	2	2
	|→ 404:8 221 649;C:4 598 999		11
0348 13	GASKET, paper, intake manifold	1	1
0349 03	GASKET, copper-asbestos, exhaust manifold	1	1
	CHAMBER, distribution, assy :		
0361 03	(fit 1 clasp 1415.04 + 1 grommet 1416.01 →| 404:4 562 367;C:4 592 823)	1	
0361 07	w/o fuel sprayer (fit 1 tube 1418 04, 1 tube 1419.03, 1 grommet 1419 04, 2 tubes 1419.06, 4 clamps 1419.05 for the heating circuit; also fit 1 rubber cap 0371.02 with clamp 6982.16 for obturation of the P C V fitting →| 404:8 206 162,C:4 597 645)		1
1419 06	TUBE, rubber, 7 x 9 x 22 mm (for repair) (→| 404:8 206 162,C:4 597 645)		2
0311.07	PLUG, height 19.5 mm., square-socket head 8 mm , distribution chamber	1	
0311 05	SPRAYER, fuel, electrical, «ELVAL»		1
0313.02	GASKET, copper-asbestos, 18 3 x 24 x 2 mm		
	– distribution chamber plug	1	
	– fuel sprayer		1
0232 07	PLUG, expanding, Ø 52 mm.	1	
0362 03	HOSE, rubber, 32 x 42 x 48 mm	4	
0362 04	HOSE, rubber, 35 x 45 x 47 mm		4
0363.01	LUG, attaching, distribution chamber	1	
0363 02	LUG, attaching, distribution chamber		1
0364 14	GUIDE, locking, drain valve rod (→| 404:8 245 993;C:6 801 874)	1	1
0366 06	PIN, elastic, 8.5 x 10.04 x 10 mm , centring		2
0371 02	CAP, rubber, obturating →| 404:8 206 162;C:4 597 645		1

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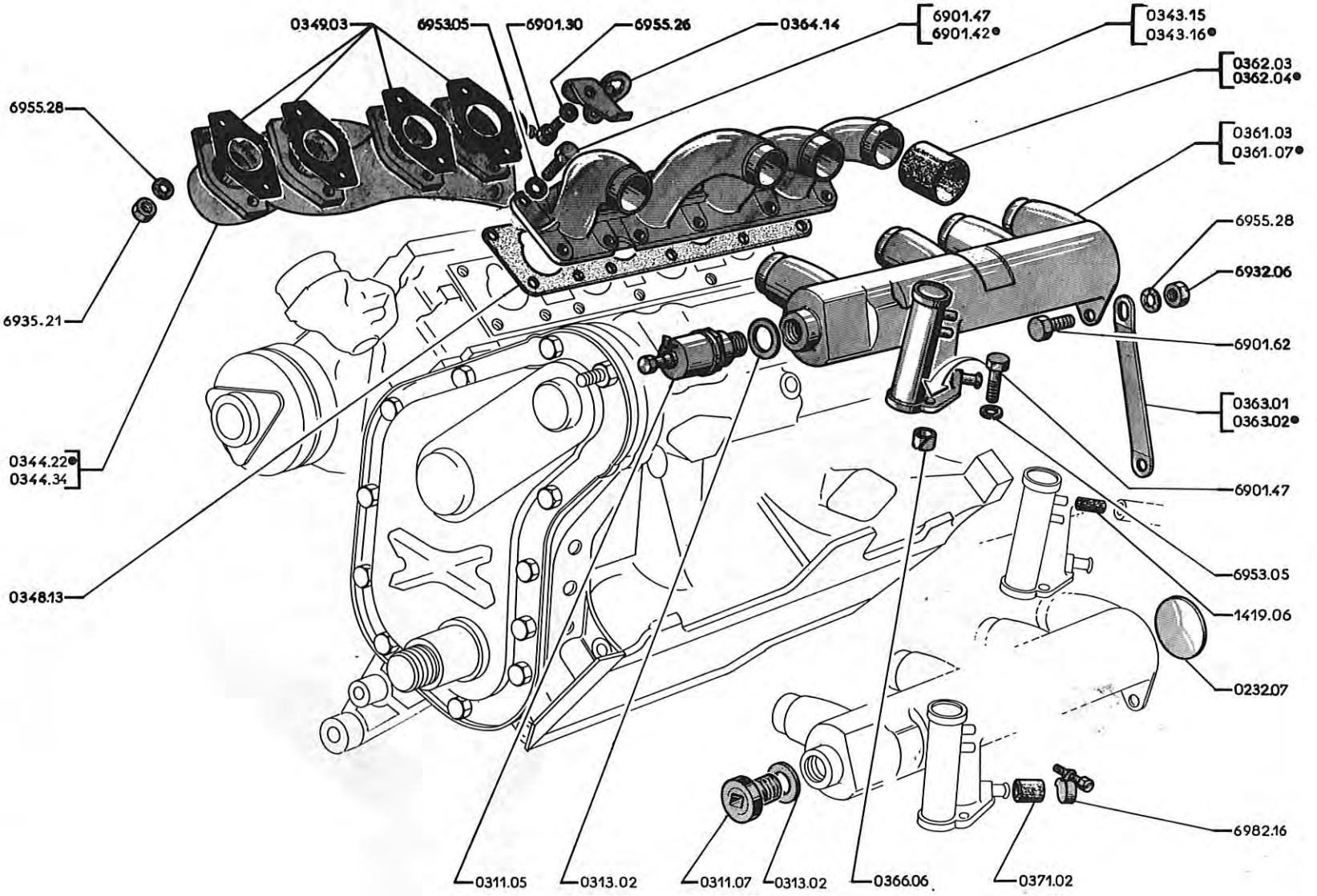
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0363.02●
0344.22●
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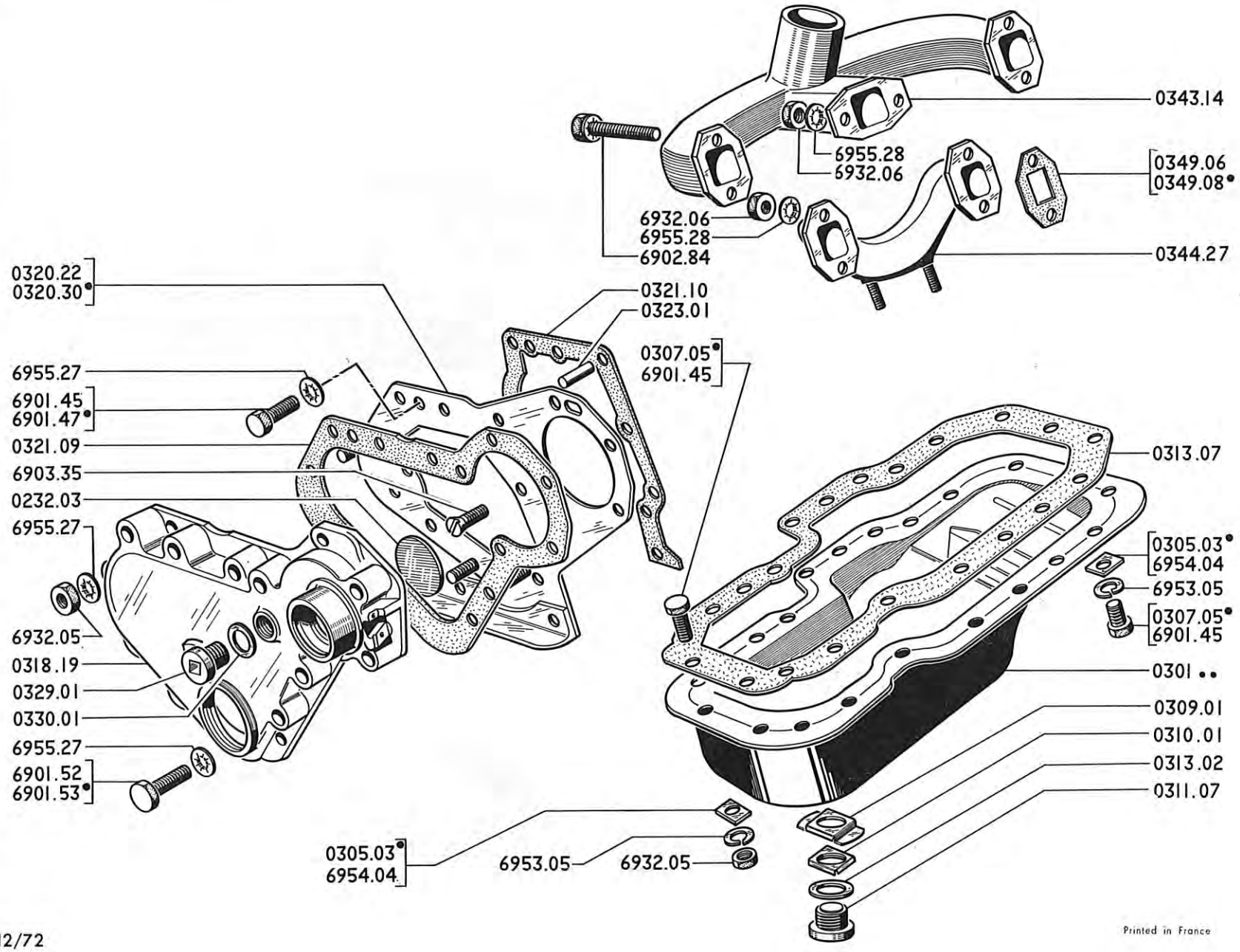
0371.02

03 I - 404



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	PAN, oil, with drain plug :	
0301 17	with strainer →I 404D:4 607 060;LD:4 980 282;U6D:4 908 940 and all 404DA	1
0301 18	without strainer →I 404D:7 180 218;U8D:7 401 686;U10D:7 093 350 and all 404LD,U6D; (fit 1 strainer 1046 11 for vehicles fitted with oil pan with strainer I→ 404D:4 607 060; LD:4 980 282;U6D:4 909 940)	1
0301 38	without strainer I→ 404D:7 180 218;U8D:7 401 686;U10D:7 093 350 and all 404U7D	1
0305 03	PLATE, thrust] →I 404D:4 663 920;LD:4 996 034; [	20
0307,05	SCREW, attaching, hex-head, 7 x 17 mm] U6D:4 928 137;U8D:7 052 746;U10D:7 087 120 [	20
0309 01	RETAINER, drain plug nut	1
0310 01	NUT ○ 18 mm., drain plug	1
0311 07	PLUG, drain, ○ 18 mm	1
0313 02	GASKET, copper-asbestos, 18 3 x 24 x 2 mm , drain plug	1
0313 07	GASKET, cork, oil pan	1
0318 19	HOUSING, timing gear	1
0232 03	PLUG, expansion, ○ 42 mm.	1
0320 22	PLATE, support →I 404D:7 183 792;LD:7 223 892;U6D:4 935 266;U7D:7 381 988;U8D: 7 404 196;U10D:7 095 706 (fit 1 screw 6 903 35 →I 404D:4 627 813;LD:4 986 393;U6D: 4 917 172;U8D:7 040 180;U10D:7 080 098; all 404DA)	1
0320 30	PLATE, support I→ 404D:7 183 792;LD:7 223 892;U6D:4 935 266;U7D:7 381 988;U8D: 7 404 196;U10D:7 095 706	1
0321 09	GASKET, paper, timing gear housing	1
0321 10	GASKET, paper, housing support plate	1
0323 01	PIN, centring, 8 x 24 mm , housing support plate	2
0329 01	PLUG, timing setting hole	1
0330 01	GASKET, 24 x 30 x 1 mm	1
	MANIFOLD :	
0343 14	intake	1
0344 27	exhaust - with studs - (reconditioned) (fit front exhaust pipe 1701 51 with flange 1711 08 →I 404D:4 616 632, or front exhaust pipe 1701 52 with flange 1711 08 →I 404LD: 4 983 027,U6D:4 912 962; moreover fit 2 gaskets 0349 08 →I 404LD:4 977 477;U6D: 4 905 131, all 404DA)	1
	GASKET, exhaust manifold :	
0349 06	(→I 404LD:4 977 477;U6D:4 905 131; all 404DA)	2
0349 08	(I→ 404LD:4 977 477;U6D:4 905 131; all 404D,U8D,U10D)	2

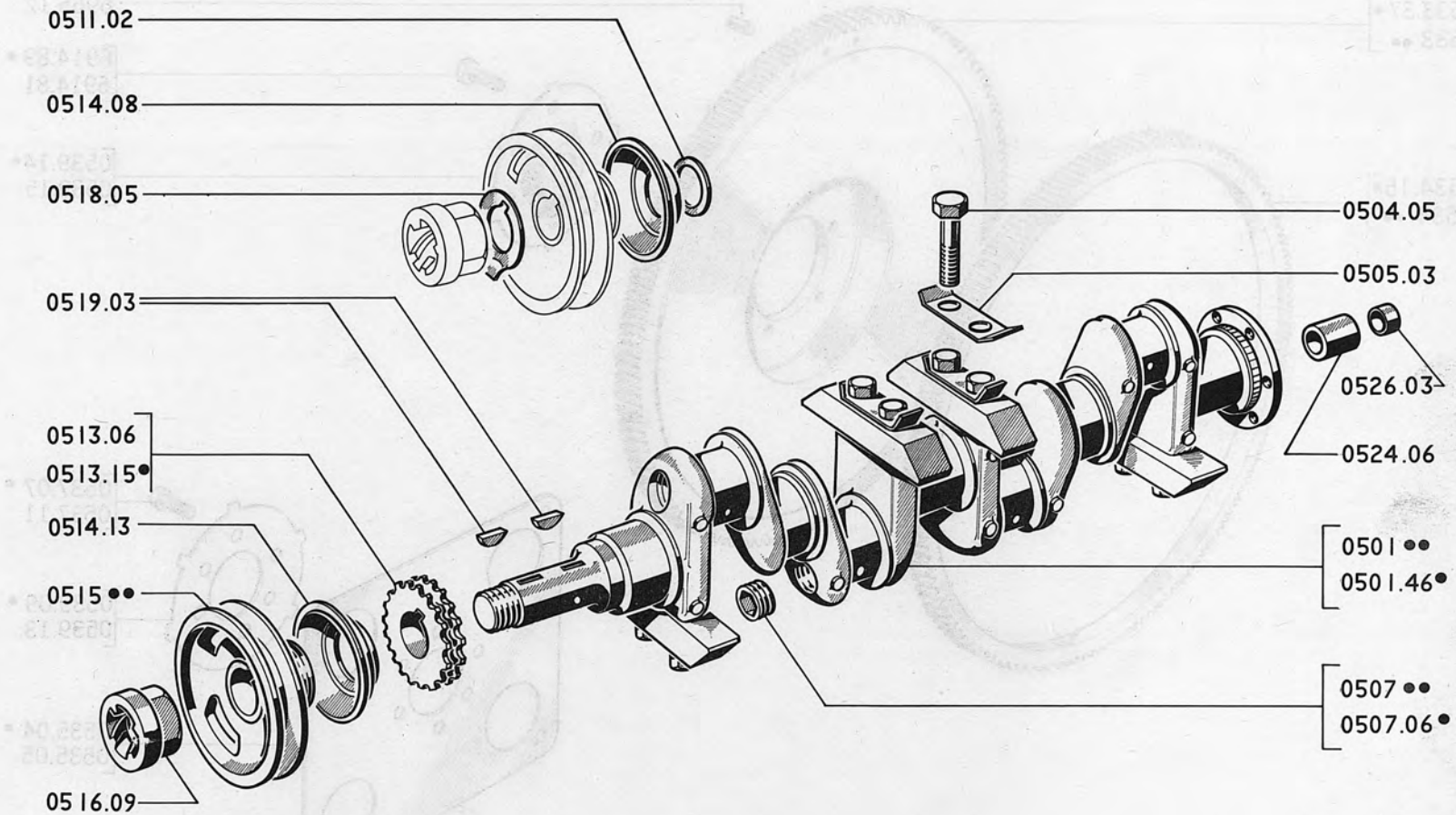
DIESEL

A – →| 404XC5TW:5 073 631;TH:5 309 500;XC6TW:5 095 600;TH:5 567 488,8 264 014; (USA) :8 352 223,8 355 125; 404/8:6 909 675;LXC5TW:4 883 523,TH:7 120 224,LXC6TW:4 943 201,TH:6 961 581;U6:4 787 927; U6A:1 937 528,7 101 916;U8:7 021 543;U10:7 132 226 and all Coupler, Injection, A8,C ..... A

B – |→ 404XC5:5 073 631;XC6:5 567 488,8 264 014; (USA) :8 352 223,8 355 125;404/8:6 909 675;LXC5TW:4 883 523, TH:7 120 224;LXC6TW:4 943 201,TH:6 861 581;U6:4 787 927;U6A:1 937 528,7 101 916;U6S:7 160 000, 7 162 000;U8:7 021 543;U10:7 132 226 and all 404U7 ..... B

	CRANKSHAFT ASSY , with counterweights and centring bushing :		
0501 21	3 main bearing (Except 404U6) →| 1963 Motor-Show	1	
0501 22	3 main bearing (404U6) →| 1963 Motor-Show	1	
0501 38	5 main bearing (404U6S)		1
0501 40	5 main bearing (Except 404U6S) |→ 1963 →| 1970 Motor-Show(Use with locking plate 0539 14 →| 404XC5:5 073 295;XC6:5 554 146; (USA) :8 351 873;404/8:6 908 892; LXC5TW:7 000 926;LTH:7 120 025;LXC6TW:4 942 974;LTH:6 857 682;U6:4 786 454; U6A:1 936 708;U8:7 020 447;U10:7 079 950 and all Coupler, Injection, A8; In addition ◁ workshop memo (vol 1) →| 404A8:1 910 101;U6:4 739 300	1	1
0501 46	5 main bearing (Except 404U6S) |→ 1970 Motor-Show		1
0504 05	SCREW, 10 x 43 mm	8	8
0505 03	LOCK, counterweight screws	4	4
0507 03	PLUG, crankpin, ○ 20 mm .....] →| 1967 Motor-Show (approx) [.....	4	4
0507 04	PLUG, crankpin, ○ 22 mm (for repair) .]		4	4
0507 06	PLUG, crankpin, ○ 24 mm |→ 1967 Motor-Show (approx)	4	4
0513 06	CHAIN-WHEEL, timing, 19 ▲▲▲ →| 404XC5TW:5 072 065;TH:5 308 785;XC6TW:5 088 838; TH:5 453 943,4 537 191,8 258 141,8 249 331; (USA) :8 326 158,8 328 816;404/8: (●◠) : 6 904 430;404/8: (◠●) :6 980 128;A8:1 910 500;C:4 670 531;6 802 271;LXC5TW: 7 000 411;LTH:4 882 947;LXC6TW:4 942 020;LTH:6 833 797;U6:4 777 628;U6A: 1 933 246;7 100 554;U8:7 013 436;U10 7 065 247	1	
0511 02	WASHER, thrust 30 5 x 42 x 3 9mm crankshsft chain-wheel .....] |→ 404XC5TW:5 072 065,TH:5 308 785;XC6TW: 5 088 838;TH:5 453 943,8 258 141,8 249 331; (USA) :8 326 158,8 328 816;404/8: (●◠) :6 904 430; 404/8 (◠●) :6 980 128;C:4 670 531,6 802 271, LXC5TW:7 000 411;LTH:4 882 947;LXC6TW: 4 942 020;LTH:6 833 797;U6:4 777 628;U6A: 1 933 246,7 100 554;U8:7 013 436;U10:7 065 247 [	1	
0513 15	CHAIN-WHEEL, timing, 19 ▲▲▲ ..]		1	1
0514 08	OIL-THROWER	1		
0514 13	OIL THROWER			1
	PULLEY :			
0515 13	(Injection →| 1965 Motor-Show) (Carburettor : 404 (USA) ,C,U6A →| 1966 Motor-Show) (404,404A8, Auto-Trans , U6,U8,U10 →| 1968 Motor-Show) (→| 404/8 (●◠) : 6 905 095, (◠●) :6 980 238;LXC5TW:7 000 551,LTH:4 883 171;LXC6TW:4 942 248, LTH:6 837 770; (Super Luxe :6 834 785)	1	1
0515 16	double-groove (Injection |→ 1965 Motor-Show →| 404:8 239 301;C:6 800 742	1	
0515 19	Carburettor:404 (USA) ,C,U6A |→ 1966 Motor-Show →| 8 326 373,8 329 062, 4 670 594,1 933 331,7 100 628	1	
0515 20	(Except (USA)) Injection |→ 404:8 239 301;C:6 800 762;Carburettor:404,U6,U8,U10 |→ 1968 Motor-Show and |→ 404/8 (●◠) :6 905 095; (◠●) :6 980 238;C:4 670 594; LXC5TW:7 000 551;LTH:4 883 171;LXC6TW:4 942 248;LTH:6 837 770;L/SL:6 834 785 .	1	
0515 31	(USA) |→ 404:8 326 373,8 329 062;U6A:1 933 331,7 100 628	1	1
0515 32	→| 1972 Motor-Show			1
0515 46	|→ 1972 Motor-Show			1
0516 09	GUIDE, starting crank	1	1	
0518 05	WASHER, lock, starting crank guide	1		
0519 03	KEY « WOODRUFF », 6 x 7 mm , crankshaft chain-wheel and/or pulley	2	2	
0524 06	BUSHING, 16 x 21 25 x 25 mm , clutch shaft centring	1	1	
0526 03	OILSEAL, 14 3 x 21,1 x 4 5 mm	1	1	

CASTRUE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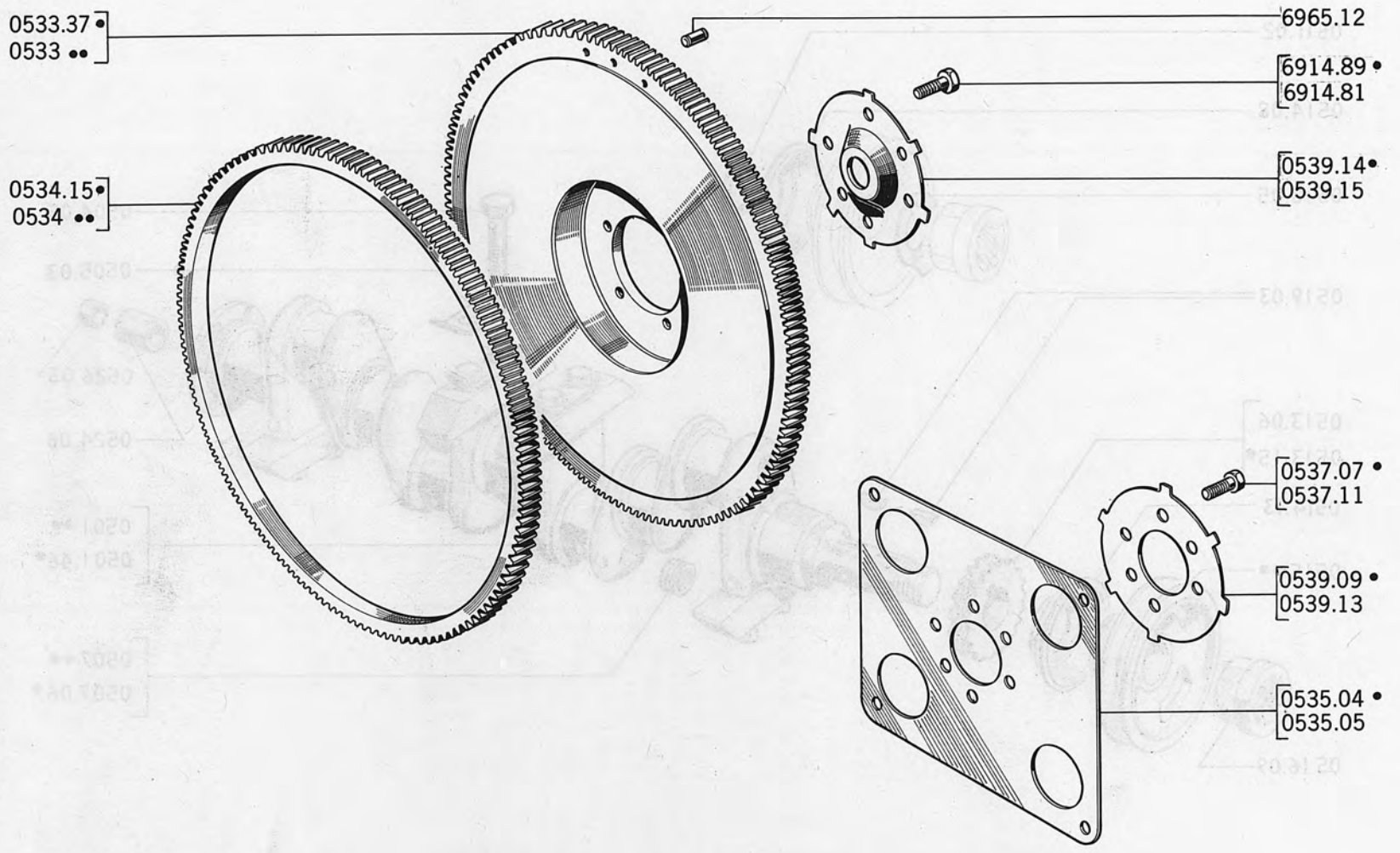
05 C - 404



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STANDARD TRANSMISSION

C3 Trans.	**A** – → 1967 Motor-Show .....**A**
BA7 Trans-mission	**B** – ← 1967 Motor-Show → 404XC5:TW: 5.072.624;TH:5.309.500;XC6:TW:5.095.600 TH:5.508.289; (USA) :8.350.082;404/8: 6.906.385;LXC5:TW:7.000.801;LTH: 4.883.419;LXC6:TW:4.942.527;LTH: 6.845.518;U6:4.782.053;U6A:1.934.669; U8:7.016.905;U10:7.072.461; all 404 Injection, 404A8,404C .....**B**
	C – ← 404XC5:5.072.624;XC6:5.508.289; (USA) 8.350.082;404/8:6.906.385;LXC5:TW: 7.000.801;LTH:4.883.419;LXC6:TW:4.942.527 LTH:6.845.518;U6:4.782.053;U6A:1.934.669; U8:7.016.905;U10:7.072.461; all 404XC7,U7 ..**C**
	D – ← 404U6S;7.160.000 .....**D**

Exchange	New		
	0533.21	FLYWHEEL, only (404 Coupler) ...1	
		FLYWHEEL, with RING GEAR :	
0533.68	0533.22	(fit clutch driven disc 2054.16 → 404:4.104.576 1	
0533.74	0533.33	1	
0533.76	0533.36	1	
0533.78	0533.37	1	
		GEAR, ring :	
	0534.05	110 ▲▲▲ 1	
	0534.11	111 ▲▲▲ 1	
	0534.15	135 ▲▲▲ 1	1
		PLATE, locking :	
	0539.14	1	1 1
	0539.15	1	

AUTOMATIC TRANSMISSION

5-POSITION	**A** – → 404 ◠ :8.265.378; ◠ : 8.266.802; (USA) :8.354.750; U6A:7.101.794 .....**A**
6-POSITION	**B** – ← 404 ◠ :8.265.378; ◠ : 8.266.802; (USA) 8.354.750; U6A:7.101.794 .....**B**
	C – ← 404U6S:7.162.000 .....**C**

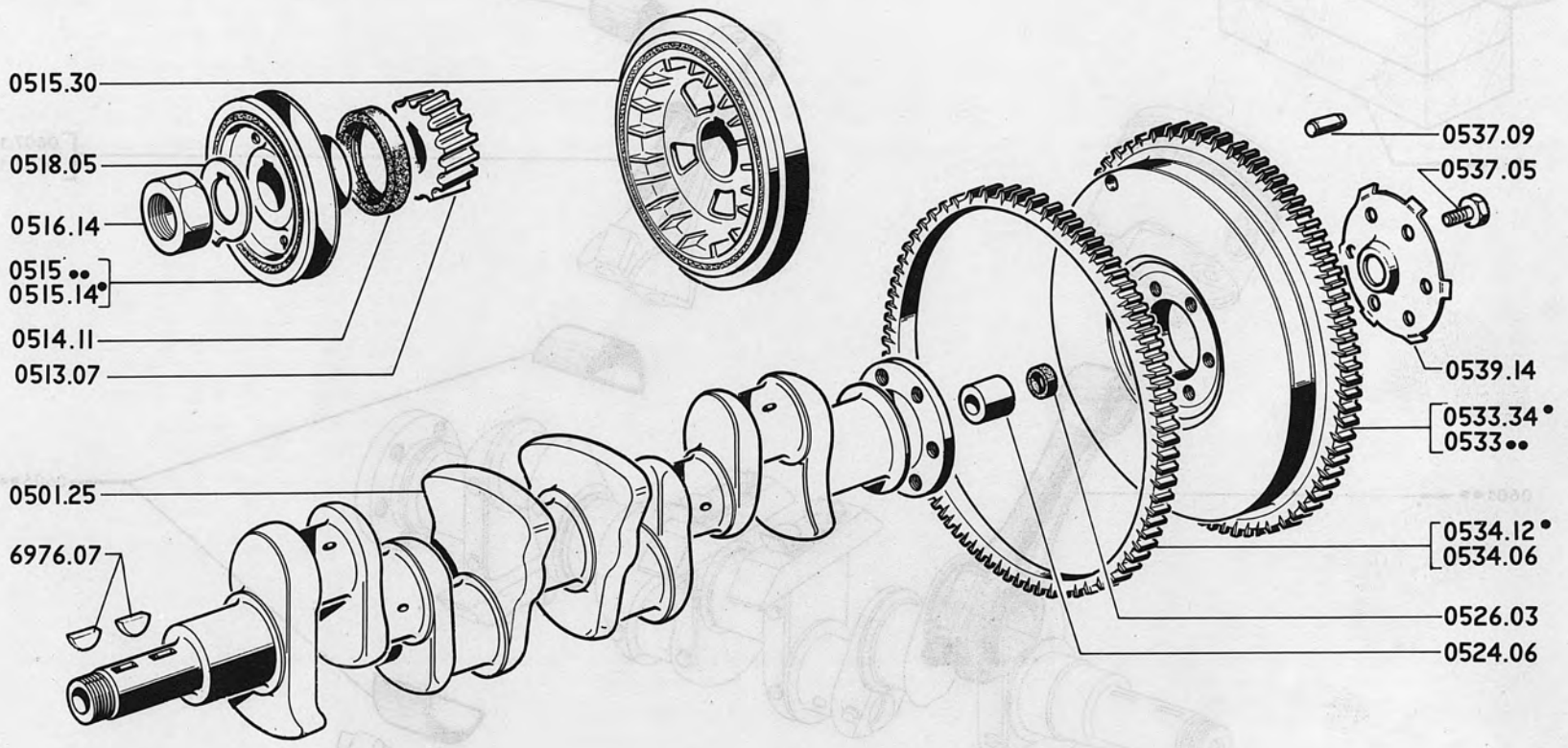
Exchange	New		
		FLYWHEEL, with RING GEAR :	
0533.72	0533.31	1	
0533.80	0533.38	1	
0533.82	0533.39	1	
		GEAR, ring :	
0534.05		110 ▲▲▲ 1	
0534.15		135 ▲▲▲ 1	1
		PLATE, support, torque converter :	
0535.04		1	1
0535.05		1	
0537.07		SCREW, 10 x 23.5 mm 6	6
0537.11		SCREW, 11 x 25 mm 7	
		PLATE, locking :	
0539.09		1	1
0539.13		1	

GASOLINE

Exchange	New		
	0501.25	CRANKSHAFT ASSY., with clutch centring bushing	1
	0513.07	PINION, timing, 20 ▲▲▲	1
	0514.11	OILSEAL, 42 x 60 x 10 mm	1
		PULLEY :	
	0515.11	→ 404LD:4.980.000; all 404DA,U6D,U8D,U10D fitted with dynamo	1
	0515.14	Damper (↦ 404LD:4.980.000; all 404D fitted with dynamo	1
	0515.22	Damper (404U6D,U7D,U8D,U10D fitted with alternator)	1
	0515.30	Damper (404D,LD, fitted with alternator)	1
	0516.14	NUT, locking, Ø 23 mm, height : 20 mm	1
	0518.05	TAB-LOCK	1
	0524.06	BUSHING, clutch centring, 16.01 x 21.25 x 25 mm	1
	0526.03	OILSEAL, 14.3 x 21.1 x 4.5 mm	1
0533.52	0533.27	FLYWHEEL, with RING GEAR (◁ *) → 1967 Motor-Show (C3 Transmission)	1
	0534.06	GEAR, ring, 110 ▲▲▲ → 1967 Motor-Show (C3 Transmission)	1
0533.54	0533.34	FLYWHEEL, with RING GEAR ↦ 1967 Motor-Show (BA7 Transmission)	1
	0534.12	GEAR, ring, 110 ▲▲▲ ↦ 1967 Motor-Show (BA7 Transmission)	1
	0539.14	PLATE, locking	1

(*) Fit the clutch driven disc 2054.16 → 404DA:3.060.262;LD:4.976.443;U6D:4.902.930; moreover, fit the clutch housing 2102.49 or work flat the 3 bosses projecting inside the old one (◁ Workshop Manual 404 - nº872 E (Supplement nº1 - pages 2-32) or Workshop Manusl XDP - XD 85 nº760 E (pages 2.03.02) → 404LD:4.975.301; U6D:4.900.891

DIESEL



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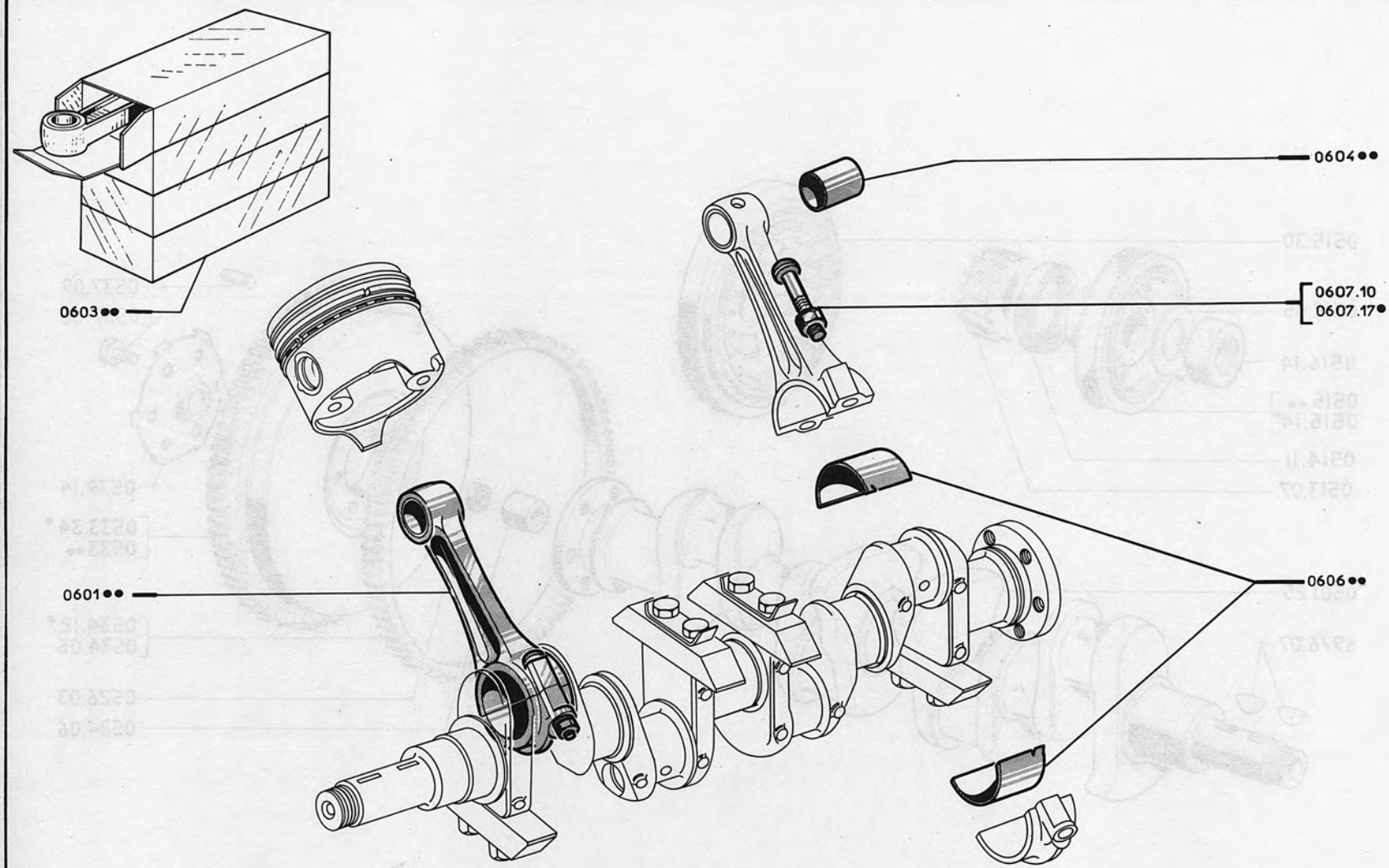

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A – → 404XC5TW:5 072 368,TH:5 309 234;XC6TW:5 092 740,TH:5 487 673,8 259 345, (USA) :8 327 054; 8.329 795;404/8 ◠ :6 905 095, ◠• :6 980 238;C:4 670 741;LXC5TW:7 000 551,LTH:4 883 171;LXC6TW: 4 942 248,LTH:6 837.770;U6:4 780 652;U6A:1 933 597,7 100 742,U8:7.015.812,U10:7 069.870; all 404 Coupler, Injection, A8, C (Injection) ..... A

B – ↦ 404XC5TW:5 072 368,TH:5 309 234;XC6TW:5 092 740,TH:5 487 673,8 259 345; (USA) :8 327 054, 8 329.795;404/8 ◠ :6 905 095, ◠• :6 980 238;C:4 670 741;LXC5TW:7 000.551,LTH:4.883 171;LXC6TW: 4.942.248,LTH:6 837 770;U6:4 780.652;U6A:1 933.597,7 100.742,U8:7 015 812,U10:7 069.870; all 404U6S,U7..... B

ROD, connecting, assy , with bearing cap - (w/o bearing) - :

Ref. Mark	1	2	3	4	5	6	
Weight (grams)	591 to 610	611 to 630	631 to 650	651 to 670	671 to 690	691 to 710	
Part Number	0601.59	0601.61	0601.63	0601.65	0601.67	0601.68	4
Weight (grams)	621 to 640	641 to 660	651 to 670	681 to 700	701 to 720	721 to 740	
Part Number → 1970 M S....	0601.87	0601.88	0601.82	0601.90	0601.91	0601.92	 4
Weight (grams)	621 to 640	641 to 660	661 to 680	681 to 700	701 to 720	721 to 740	
Part Number ↦ 1970 M S ...	0601.87	0601.88	0601.89	0601.90	0601.91	0601.92	 4

SET of 4 CONNECTING RODS, with bearing caps (w/o bearing), (matched in weight) :

0603 03 1

0603 11 1

BUSHING, connecting rod small end :

0604 05 21 3 x 24 x 27 mm (original size) → 404XC5TW:5 072.050,TH:5 308.773;XC6TW:5 088.774 TH:5 452 166,8 258 015,8 249 035; (USA) :8 326 096,8 328.730;404/8 ◠ :6 904 360; ◠• :6 980 096;C:4 670 526,6 802 246;LXC5TW:7 000.403,LTH:4 882 918;LXC6TW: 4 941 990,LTH:6 833 375;U6:4 777 498;U6A:1 933 219,7 100.536;U8:7.013.359; U10:7 065 069; all 404 Coupler, A8

0604.11 21 5 x 23 4 x 27 mm (original size) ↦ 404XC5TW:5 072 050,TH:5.308.773;XC6TW:5.088 774 TH:5 452 166,8 258 015,8 249 035; (USA) :8.326.096,8 328 730;404/8 ◠ :6.904.360; ◠• :6 980 096;C:4 670 526,6 802 246;LXC5TW:7 000.403,LTH:4 882.918;LXC6TW: 4 941 990,LTH:6 833.375;U6:4 777 498;U6A:1 933 219,7 100.536;U8:7.013.359; U10:7 065 069

4

0604 14 22 5 x 24 4 x 27 mm (original size) 4

SET of Connecting Rod HALF-BEARINGS :

	Original Size	Oversize : 0.30 mm.	Oversize : 0.50 mm.		
For Crankpin O (mm.) ...	49.975 to 49.991	49.675 to 49.691	49.475 to 49.491		
Part Number	0606.28	0606.29	0606.30 ◁ *	4	4

0607 10 BOLT, 9 25 x 56 mm , thread dia : 9 00 mm , - with lock-washer - (Injection → 404: 8 302 716;C:6 803 054; all carburettor engines column « A » 8

0607.17 BOLT, 9 25 x 58 mm , thread dia : 9.00 mm , with lock-washer (Injection ↦ 404:8.302.716 C:6 803 054, column « A »; all carburettor engines column « B » 8 8

(*) Except 404U6S

SAMPLE

A – All 404DA
→ 404LD:4 977 932;U6D:4 906 286 ..... A
B – All 404D,U7D,U8D,U10D
→ 404LD:4 977 932;U6D:4 906 286 ..... B

ROD, connecting, with bearing cap (w/o bearings) :

Weight in grams	1.011 - 1.060	1.061 - 1.100	931 - 980	901 - 930	981 - 1.030	
Reference Mark	G K	L.O	1.2 A.B.C	3.4.5	D.E.F.G.H	
Part Number	0601.76	0601.77	0601.72	0601.73	0601.74	4 4

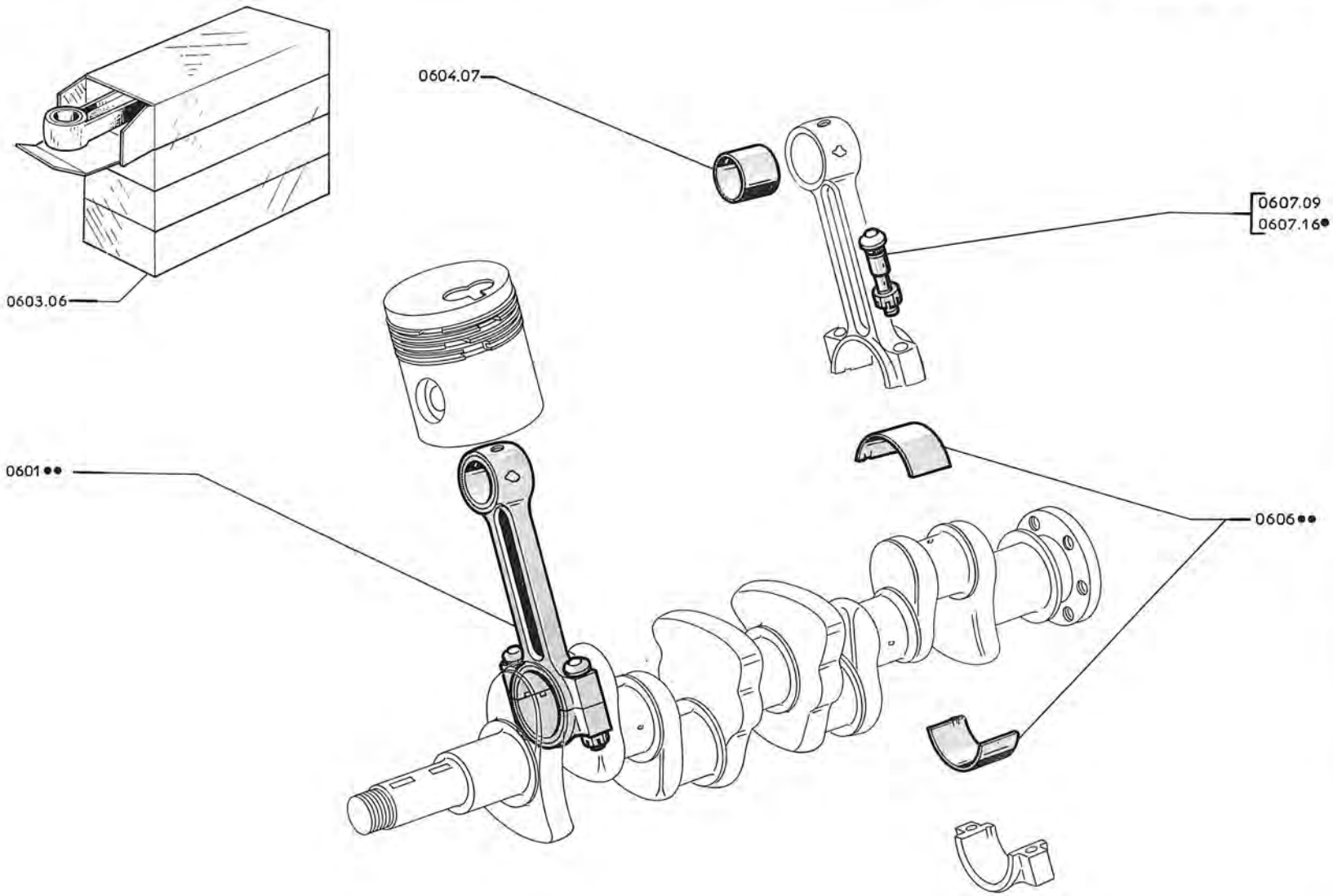
0603 06 SET of 4 CONNECTING RODS, with bearing caps (w/o bearings) (matched in weight) ... 1 1

0604 07 BUSHING, original, size, O D : 31 00 mm 4 4

SET of 2 Connecting Rod HALF-BEARINGS :

	Original Size	Oversize : 0.30 mm.	Oversize : 0.50 mm.		
Crankpin O	49.984 to 50.000	49.684 to 49.700	49.484 to 49.500		
Part Number	0606.05	0606.06	0606.07	4	4

0607 09 BOLT, 10 25 x 66 mm , thread dia : 10 00 mm 8
0607 16 BOLT, 10 25 x 58 mm , thread dia : 10 00 mm 8



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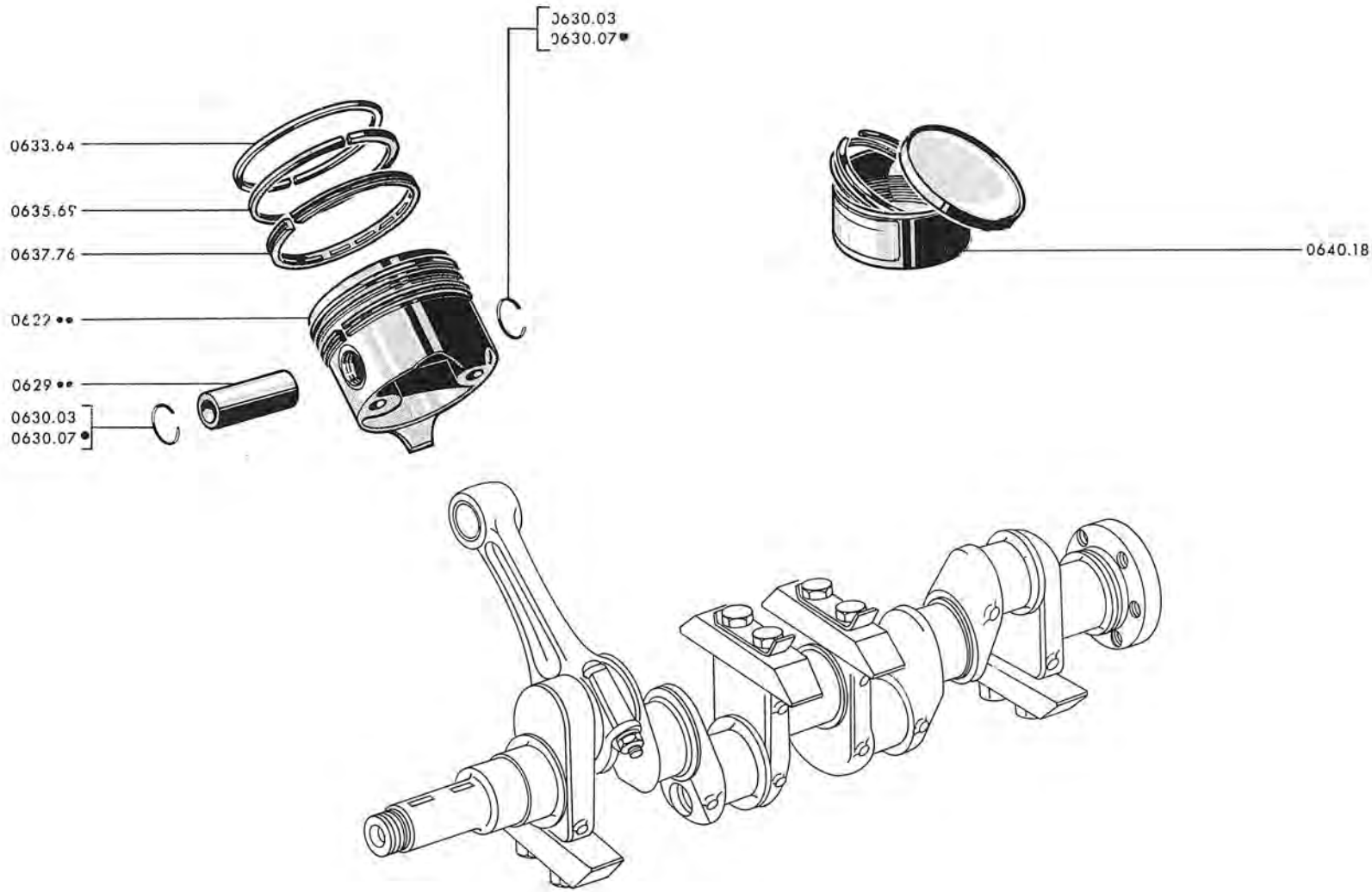

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A – →| 404/8 ◠ : 6.905.095; ◠ : 6.980.238; U6: 4.780.652; U8: 7.015.812; all 404 A8 ..... A

B – |→ 404/8 ◠ : 6.905.095; ◠ : 6.980.238; U6: 4.780.652; U8: 7.015.812 →| 1970 Motor-Show ..... B

PISTON, with pin and rings :

Reference Mark	A	B	C	D
For Water Jacket	1 line	2 lines	3 lines	4 lines
Part Number	0622.85 (*)	0622.86 (*)	0622.87 (*)	0622.58
	0622.85 (*)	0622.86 (*)	0622.75	0622.76
	0622.85	0622.86	0622.87	0622.88
	0623.21	0623.22	0623.23	0623.24

(*) All the 4 should be exchanged at the same time

→| 404 A8: 1.910.100; U6: 4.739.299 .....

|→ 404 A8: 1.910.100; U6: 4.739.299

→| 1.910.139, 4.747.069 4

|→ 404 A8: 1.910.139; 404/8 ◠ : 6.900.000; ◠ : 6.980.000; U6: 4.747.069; U8: 7.010.000 .....

..... 4

PIN, piston :

SIZE	Original : Ø 22 mm.	Repair : Ø 22.05 mm.	Repair : Ø 22.10 mm.
Part Number	0629.12	0629.13	0629.14
SIZE	Original : Ø 23 mm.	Repair : Ø 23.05 mm.	Repair : Ø 23.10 mm.
Part Number	0629.32	0629.33	0629.34

..... 4

..... 4

0630.03 RING, lock, piston pin 8

0630.07 RING, lock, piston pin 8

0633.64	RING, upper, compression, chrome plated	4	4
0635.69	RING, oil control	4	4
0637.76	RING, scraper	4	4
0640.18	SET of 12 PISTON RINGS (0633.64, 0635.69, 0637.76)	1	1

Carburettor
- A – XC5 Engine : All 404TW, TH, Coupler, LTW, LTH, U10 — → 1970 Motor-Show
  – 404 Automatique, (USA), C, U6A ⟵ 1966 Motor-Show ..... A
- B – XC6 Engine : All 404TW, TH, LTW, LTH
  – All Automatique, (USA), C, U6A ⟵ 1966 Motor-Show] ⟵ 1970 Motor-Show ..... B
- C – XM Engine: – All 404U6S C
- D – XC7 Engine – ⟵ 1970 Motor-Show ..... D

Injection
- E – All 404, 404C ..... E

PISTON, with pin and rings :

Reference Mark	A	B	C	D
For Water Jacket	1 line	2 lines	3 lines	4 lines
Part Number	0622.47	0622.90	0622.49	0622.50
	0622.77 (a)	0622.78(a)	0622.79 (a)	0622.62
	0622.77	0622.78	0622.79	0622.80
	0622.89	0622.90	0622.91	0622.92
	0622.93	0622.94	0622.95	0622.96
	0623.17	0623.18	0623.19	0623.20
	0623.25	0623.26	0623.27	0623.28
	0623.37	0623.38	0623.39	0623.40

(a) All the 4 should be exchanged at the same time

→ 404:4.082.648,4.503.159 4
→ 404:4.570.000;C:4.594.000 4
⟵ 404:4.570.000;C:4.594.000 4
⟵ 404TW:4.082.648,TH:5.100.000,4.503.159,8.250.000; C:4.495.000;LTW:4.825.000;LTH:4.855.000;U6A:1.920.000; U10:7.060.000 → 5.072.368,5.309.234,4.537.191,8.251.300, 4.499.500,7.000.551,4.883.171,1.928.100,7.069.870 4
⟵ column «B» → 404TW:5.092.740,TH:5.487.673, 8.259.344; (USA) :8.327.054,8.329.795;C:4.670.741, LTW:4.942.248,LTH:6.837.770;U6A:1.933.597,7.100.742 4
⟵ 404TW:5.092.740,TH:5.487.673,8.259.344; (USA) 8.327.054,8.329.795;C : 4.670.741; LTW:4.942.248; LTH:6.837.770;U6A:1.933.597;7.100.742 4
⟵ 404TW:5.072.368,TH:5.309.234;LTW:7.000.551; LTH:4.883.171;U10:7.069.870 4
404U6S 4

NOTE : PISTONS and WATER JACKETS (paired) (⟵ 1970 Motor-Show : See Page 01L)

PIN, piston :

SIZE	Original : Ø22 mm.	Repair : Ø22.05 mm.	Repair : Ø22.10 mm.					
Part Number	0629.21	0629.22	0629.23	→ ◁ (b)	.....	4	4	4	4
SIZE	Original : Ø23 mm.	Repair : Ø23.05 mm.	Repair : Ø23.10 mm.					
Part Number (length : 67 mm.)	0629.32	0629.33	0629.34	⟵ ◁ (c)	.....	4	4	4	
Part Number (length : 70 mm.)	0629.29	0629.30	0629.31		.....				4

0630.03 RING, lock, piston pin (→ ◁ (b)) 8 8 8 8
0630.07 RING, lock, piston pin (⟵ ◁ (c)) 8 8 8 8
0633.76 RING, top, compression, chrome plated 4
0633.77 RING, top, compression, chrome plated 4 4 4 4
0635.76 RING, oil control 4 4 4 4 4
0637.71 RING, scraper (→ 404:4.557.000;C:4.592.000) 4
0637.74 RING, scraper (⟵ 404:4.557.000;C:4.592.000; all 404, C, L, U6A, U10) 4 4 4 4
0637.83 RING, scraper 4
0640.23 SET of 12 PISTON RINGS (0633.76, 0635.76, 0637.83) 1
0640.24 SET of 12 PISTON RINGS (0633.77, 0635.76, 0637.74) 1 1 1

(b) → 404XC5TW:5.072.368,TH:5.309.234;XC6TW:5.092.740;TH:5.487.673,4.537.191,8.259.344;(USA) :8.327.054, 8.329.795;C:4.670.741;LXC5TW:7.000.551,LTH:4.883.171;LXC6TW:4.942.248,LTH:6.837.770;U6A:1.933.597 7.100.742;U10:7.069.870; all Injection

(c) Carburettor ⟵ 404XC5TW:5.072.368,TH:5.309.234;XC6TW:5.092.740,TH:5.487.673,8.259.344;(USA) :8.327.054, 8.329.795;C:4.670.741;LXC5TW:7.000.551,LTH:4.883.171;LXC6TW:4.942.248,LTH:6.837.770;U6A:1.933.597, 7.100.742;U10.7.069.870

A – → 404/8 ◠ :6 905 095; ◠ :6 980 238;U6:4 780 652;U8:7 015 812; all 404A8 ..... A
B – ↦ 404/8 ◠ :6 905 095; ◠ :6 980 238;U6:4 780 652;U8:7 015 812 → 1970 Motor-Show ..... B

PISTON, with pin and rings :

Reference Mark	A	B	C	D	APPLICABILITY	
For Water Jacket	1 line	2 lines	3 lines	4 lines		
Part Number	0622.85 (*)	0622.86 (*)			→ 404A8:1.910.100;U6:4.739.299	4
	0622.85 (*)	0622.86 (*)	0622.75		↦ 404A8:1.910.100;U6:4.739.299 → 1.910.139,4.747.069	4
	0622.85	0622.86		0622.88	↦ 404A8:1.910.139;404/8 ◠ :6.900.000; ◠ :6.980.000;U6:4.747.069;U8:7.010.000	4
		0623.22	0623.23	0623.24		 4

PIN, piston :

SIZE	Original : O 22 mm.	Repair : O 22.05 mm.	Repair : O 22.10 mm.	
Part Number	0629.12	0629.13	0629.14	4
SIZE	Original : O 23 mm.	Repair : O 23.05 mm.	Repair : O 23.10 mm.	
Part Number	0629.32	0629.33	0629.34	 4

0630 03 RING, lock, piston pin 8
0630 07 RING, lock, piston pin 8

RING, piston :

0633 64	upper, compression	4	4
0635 69	oil control	4	4
0537 76	scraper	4	4
0640 18	SET of 12 PISTON RINGS (0633 64,0635 69,0637 76)	1	1

(*) All the 4 should be exchanged

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A – →| 404XC5TW:5 072 368;TH:5 309 234;XC6TW:5 092 740;TH:5 487 673,4 537 191,8 259 344; (USA) :8 327 054,8 329 795;C:4 670 741;LXC5TW:7 000 551;LTH:4 883 171;LXC6TW: 4 942 248;LTH:6 837 770;U6A:1 933 597,7 100 742;U10:7 069 870 and all Injection ..... A

B – |→ 404XC5TW:5 072 368;TH:5 309 234;XC6TW:5 092 740;TH:5 487 673,8 259 344; (USA) :8 327 054, 8 329 795;C:4 670 741;LXC5TW:7 000 551;LTH:4 883 171;LXC6TW:4 942 248;LTH:6 837 770; U6A:1 933 597,7 100 742;U10:7 069 870 and all 404U6S, U7 ..... B

PISTON, with pin and rings :

Reference Mark	A	B	C	D	APPLICABILITY	
For Water Jacket	1 line	2 lines	3 lines	4 lines		
Part Number			0622.49	0622.50	Carburettor →| 404:4.082.648,4.503.159	4
			0622.79(*)	0622.62	Injection →| 1964 Motor-Show	4
			0622.79	0622.80	Injection |→ 1964 Motor-Show	4
			0622.31		XC5 Carburettor Engine |→ 404TW:4.082.648;TH: 5.100.000,4.503.159,8.250.000;C:4.495.000; LTW:4.825.000;LTH:4.855.000;U6A:1.920.000; U10:7.060.000	4
				0622.96	XC6 Carburettor Engine |→ 1966 Motor-Show	4
	0623.17	0623.18	0623.19	0623.20	XC6 Carburettor Engine →| 1970 Motor-Show	 4
	0623.25	0623.26	0623.27	0623.28	XC5 Carburettor Engine →| 1970 Motor-Show	 4
	0623.37			0623.40	XM Carburettor Engine (404U6S)	 4

PIN, piston :

Size	Original : ⌀ 22 mm.	Repair : ⌀ 22.05 mm.	Repair : ⌀ 22.10 mm.	4
Part Number	0629.21	0629.22	0629.23	
Size	Original : ⌀ 23 mm.	Repair : ⌀ 23.05 mm.	Repair : ⌀ 23.10 mm.	
Part Number	0629.29	0629.30	0629.31	 4

0630 03 RING, lock piston pin 8
0630 07 RING, lock, piston pin 8

RING, piston :
0633 76 top, compression (404U6S) 4
0633 77 top, compression (Except 404U6S) 4 4
0635 76 oil control 4 4
0637 74 scraper (Except 404U6S) 4 4

0637 83 scraper (404U6S) 4

0640 23 SET of 12 PISTON RINGS (0633 76, 0635.76, 0637.83) (404 U6S). 1
0640 24 SET of 12 PISTON RINGS (0633 77,0635.76,0637 74) (Except 404U6S) 1

(*) All the 4 should be exchanged

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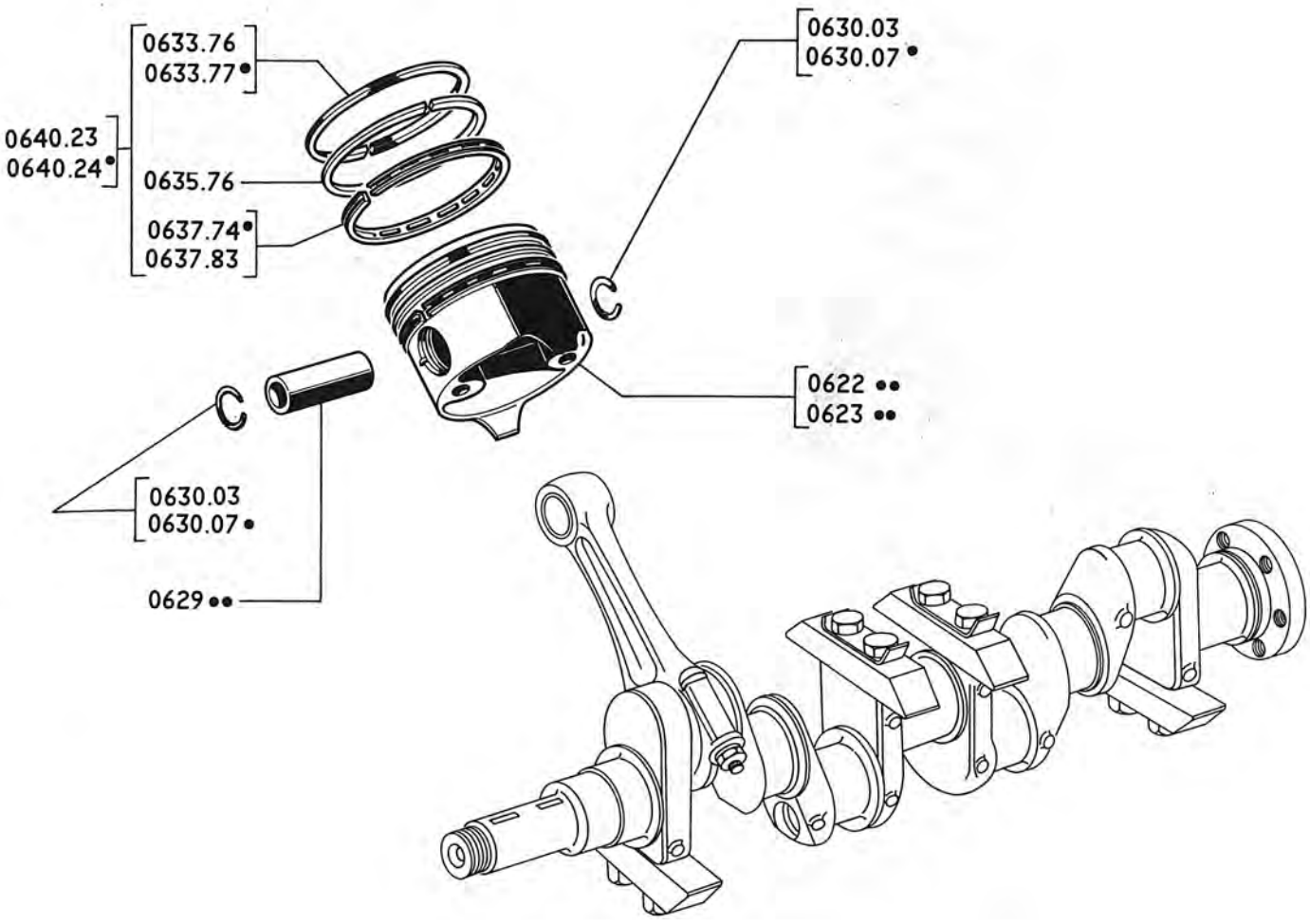

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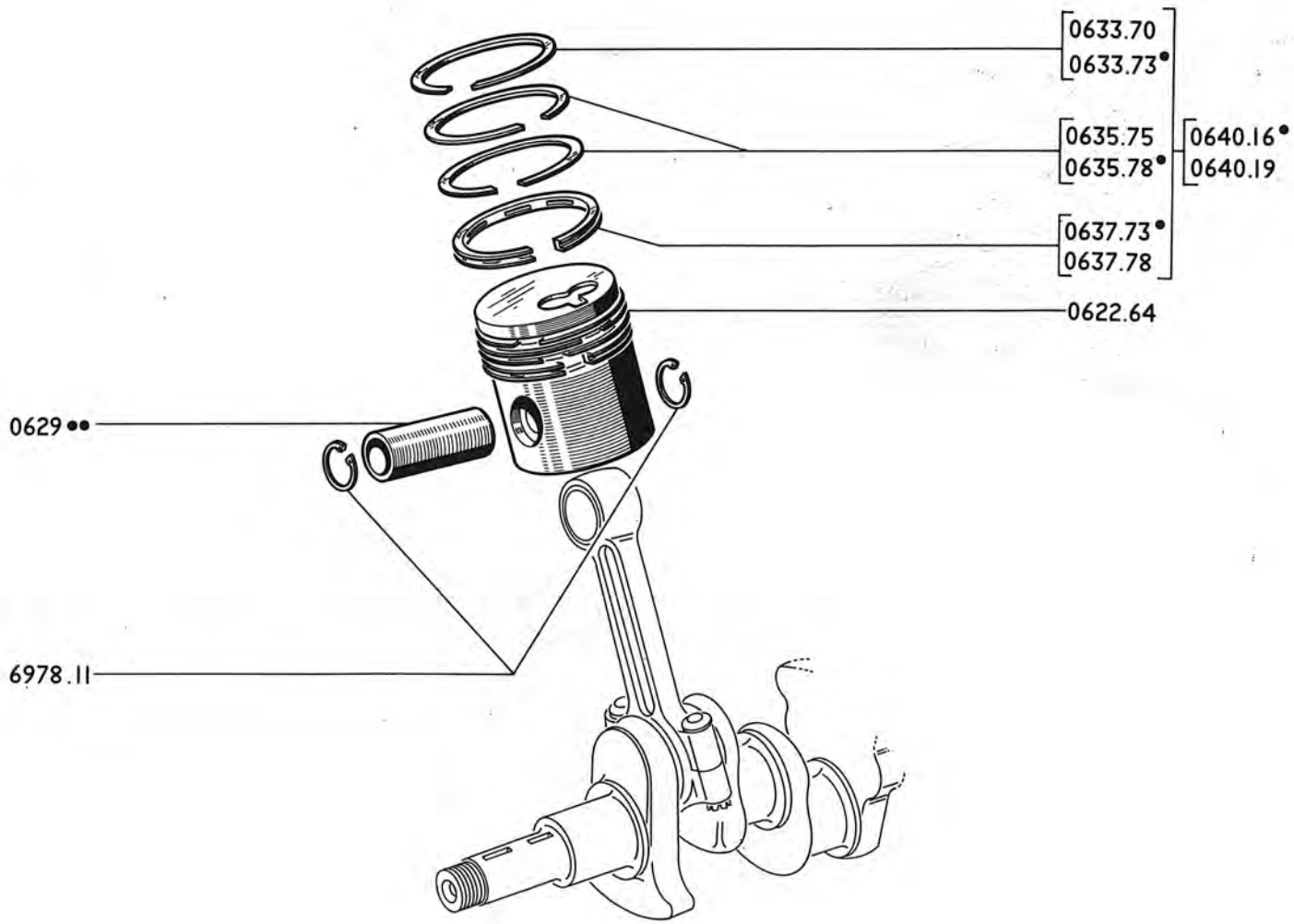

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A – Diesel Engine XD 85 – All 404 DA
→ 404LD:4.980.000; U6D:4.909.500 ..... **A**
B – Diesel Engine XD 88 – All 404 D, U7D, U8D, U10D
→ 404LD:4.980.000; U6D:4.909.500 ..... **B**

0622.64	PISTON, with pin and rings, ref. mark : B, for water jacket, 2 lines		4
	PIN, piston :		
0629.18	(original size) : Ø 28.00 mm. (ref. mark black or white)		
0629.19	(repair size) : Ø 28.05 mm. (ref. mark red)	4	4
0629.20	(repair size) : Ø 28.10 mm. (ref. mark green)		
	RING, piston :		
0633.70	compression, chromium plated	4	
0633.73	compression, chromium plated		4
0635.75	oil control	8	
0635.78	oil control		8
0637.73	scraper		4
0637.78	scraper	4	
0640.16	SET of 16 PISTON RINGS (0633.73, 0635.78, 0637.73)		1
0640.19	SET of 16 PISTON RINGS (0633.70, 0635.75, 0637.78)	1	

DIESEL

CAMSHAFT

CARBURETTOR ENGINE :

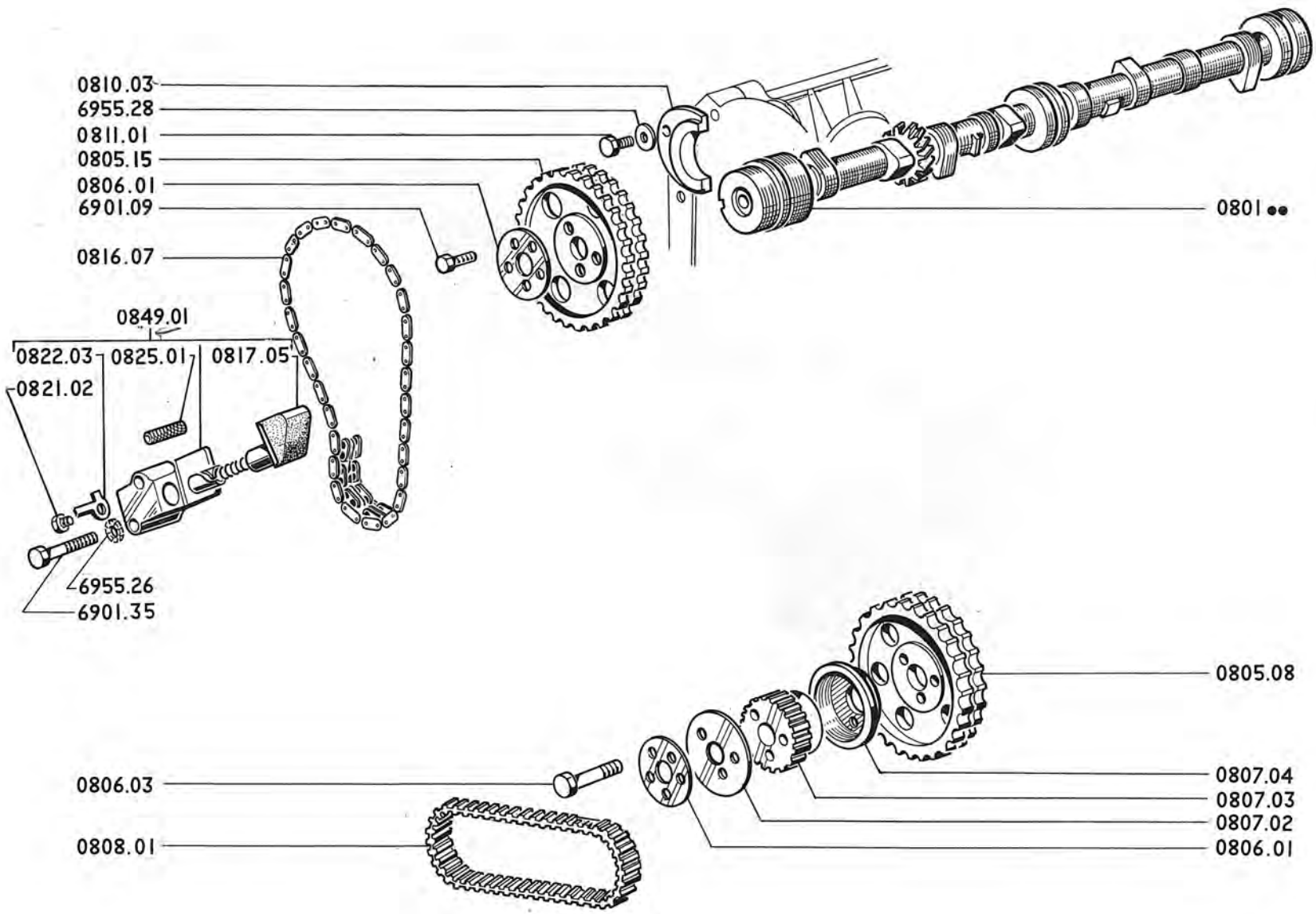
Part Number	Conditions	Applicability
0801.27	FIT 8 VALVE	→I 404XC5 TW:5.071.766;TH:5.308.609;XC6 TW:5.086.723;TH:5.427.044, 8.256.940; (USA) :8.325.554,8.328.072;404/8:6.900.831;C:4.670.288;LXC5 TW: 7.000.218;LTH:4.882.646;LXC6 TW:4.941.705;LTH:6.828.147;U6:4.775.149; U6A:1.932.740,7.100.376;U8:7.011.724;U10:7.062.036; all 404 Coupler, 404A8
0801.23	TAPPETS 0942.11	I→ 404XC5 TW:5.071.766;TH:5.308.609;XC6 TW:5.086.723;TH:5.427.044; 8.256.940; (USA) :8.325.554,8.328.072;404/8:6.900.831;C:4.670.288;LXC5 TW: 7.000.218;LTH:4.882.646;LXC6 TW:4.941.705;LTH:6.828.147;U6:4.775.149; U6A:1.932.740,7.100.376;U8:7.011.724;U10:7.062.036
0801.25	◁ ★	404 U6S

INJECTION ENGINE :

0801.24	FIT 8 VALVE	→I 404:8.244.838;C:6.801.744
0801.23	TAPPETS 0942.11	I→ 404:8.244.838;C:6.801.744 →I End of Production

0805.15	CHAIN-WHEEL, 38 ▲▲▲		1
0806.01	WASHER, lock		1
0806.03	SCREW, 8 x 42.5 mm., camshaft chain-wheel	Injection Engine	3
0807.02	FLANGE, front		1
0807.03	SPROCKET, 22 ▲▲▲ — Adaptation required for the sprocket/flange		1
0807.04	FLANGE rear — →I 404:4.554.124; C:4.591.423		1
0808.01	BELT, driving, 58 ▲▲▲ (Sedis)		1
0810.03	BEARING, thrust, front		1
0811.01	SCREW, 8 x 19 mm., camshaft front thrust bearing		1
0816.07	CHAIN, timing, 58 twin-links		1
0817.05	PISTON, with rubber shoe, timing chain tensioner		1
0821.02	SCREW, 6 x 5 mm., obturating, timing chain tensioner body		1
0822.03	LOCK, obturating screw		1
0825.01	FILTER, oil, timing chain tensioner		1
0849.01	***KIT***, repair, timing chain tensioner		1

(★) Fit 8 valve tappets 0942.11, 8 inner springs 0952.21, 8 outer springs 0952.22


0810.03
6955.28
0811.01
0805.15
0806.01
6901.09
0816.07
0849.01
0822.03
0825.01
0817.05
0821.02
6955.26
6901.35
0801 ••
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0807.04
0807.03
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0808.01

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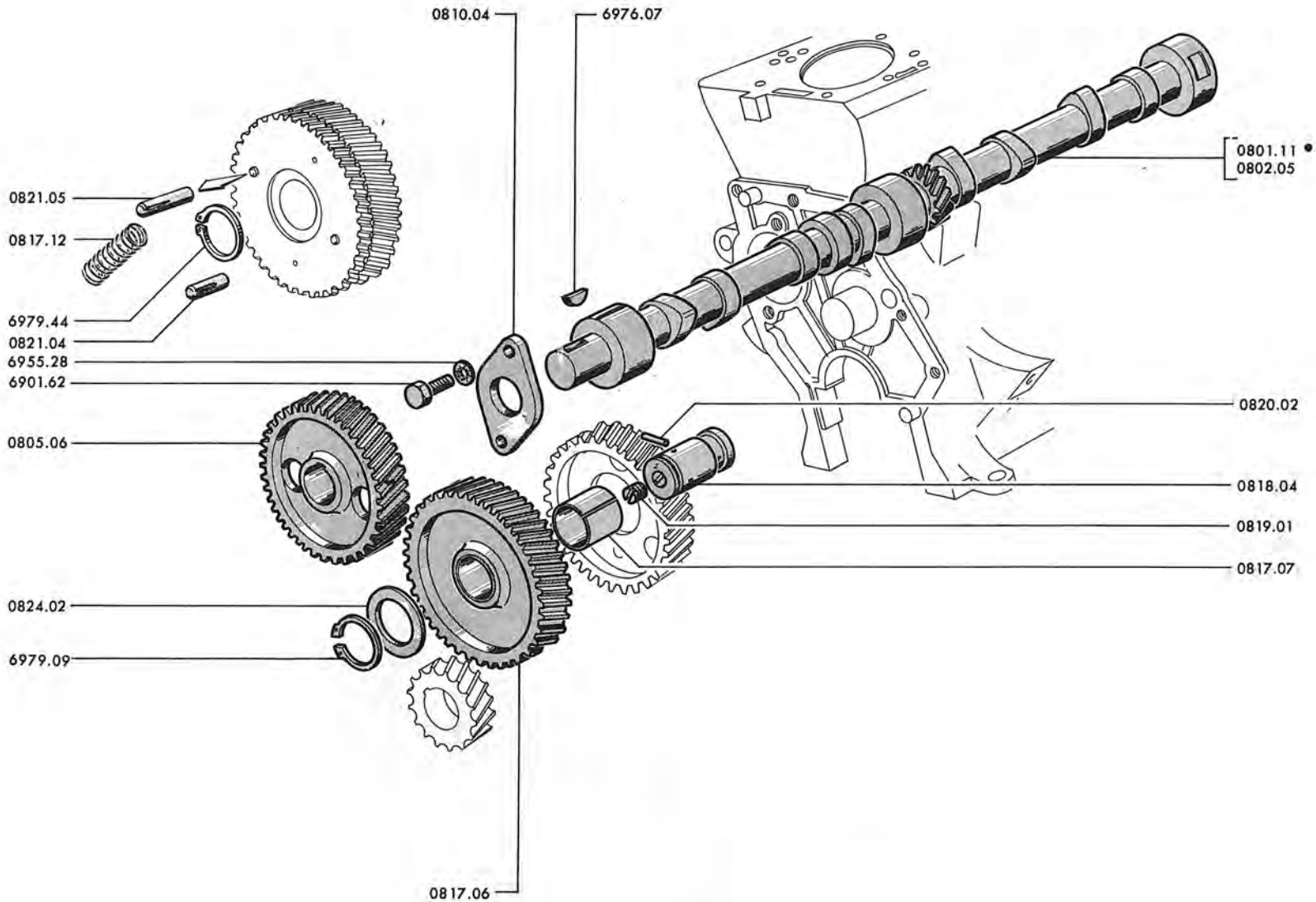

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0801.11	CAMSHAFT, only	1
0802.05	CAMSHAFT, with front thrust bearing and gear	1
0805.06	GEAR, 40 ▲▲▲, camshaft	1
0810.04	BEARING, thrust, front, camshaft	1
0817.06	PINION, intermediate, 44 ▲▲▲, with bushing	1
0817.07	BUSHING, 28 x 30.9 x 27.2 mm.	1
0817.12	SPRING, play compensator ↦ 404D:4.627.813;LD:4.986.393;U6D:4.917.172; U8D:7.040.180;U10D:7.080.098	2
0818.04	SPINDLE, 28 x 61.5 mm., with plug	1
0819.01	PLUG, 9 mm., intermediate pinion spindle	1
0820.02	PIN, grooved, 4 x 12 mm.	1
0821.04	PIN, grooved «LGC - G05, 6 x 16 mm. ↦ 404D:4.627.813;LD:4.986.393;U6D:4.917.172; U8D:7.040.180;U10D:7.080.098	1
0821.05	PIN, grooved,«LGC - G02, 6 x 22 mm.	1
0824.02	SPACER, 28.2 x 40 x 1.8 mm.	1

DIESEL

A – →| 404:4.072.799, 4.502.799 ..... A

B – |→ 404:4.072.799, 4.502.799 and all other types →| 404XC5 TW:5.071.766;TH:5.308.609; XC6 TW:5.086.723; TH:5.427.044,4.537.191,8.256.940,8.244.838; (USA) :8.325.554,8.328.072; A8:1.910.525;404/8:6.900.831;C:4.670.288,6.801.744;LXC5 TW:7.000.218;LTH:4.882.646; LXC6 TW:4.941.705;LTH:6.828.147;U6:4.775.149;U6A:1.932.740,7.100.376;U8:7.011.724; U10:7.062.036 ..... B

C – |→ 404XC5 TW:5.071.766,TH:5.308.609;XC6 TW:5.086.723,TH:5.427.044,8.256.940,8.244.838; (USA) :8.325.554,8.328.072;404/8:6.900.831;C:4.670.288,6.801.744;LXC5 TW:7.000.218; LTH:4.882.646;LXC6 TW:4.941.705,LTH:6.828.147;U6:4.775.149;U6A:1.932.740,7.100.376; U8:7.011.724;U10:7.062.036; all 404U6S, U7 C

	ROCKER, valve-with bushing, adjusting screw and nut- :			
0903.11	intake (N°s 2 and 4); exhaust (N°s 1 and 3)	4	4	
0903.12	intake (N°s 1 and 3); exhaust (N°s 2 and 4)	4	4	
0903.26	intake (N°s 2 and 4); exhaust (N°s 1 and 3) — Change all the 4			4
0903.27	intake (N°s 1 and 3); exhaust (N°s 2 and 4) — Change all the 4			4
0906.05	SCREW, adjusting, 7 x 27.5 mm.	8	8	8
0911.05	(See : 10 AB-10 CD)			
0911.11	SPRING, thrust	8	8	8
	SHAFT, 16 x 442 mm., with plugs :			
0913.01	intake valve rockers	1		
0913.02	intake valve rockers		1	1
0914.12	exhaust valve rockers	1		
0914.13	exhaust valve rockers		1	1
0916.05	SCREW, 6 x 10 mm., positioning	3		
0916.06	SCREW, 7 x 8 mm., positioning		3	3
	BRACKET, valve rockers shafts :			
0924.11	front		1	
0924.16	front			1
0925.08	intermediate	2	2	
0925.09	center	1	1	
0925.13	intermediate			2
0925.14	center			1
0926.09	rear	1		
0926.10	rear		1	
0926.13	rear			1
0932.08	STUD, 8 x 38 x 16 mm., bracket attachment	5	5	
0932.10	STUD, shouldered, 7 x 16 x 38 mm., rocker-gear attachment (for repair)		5	

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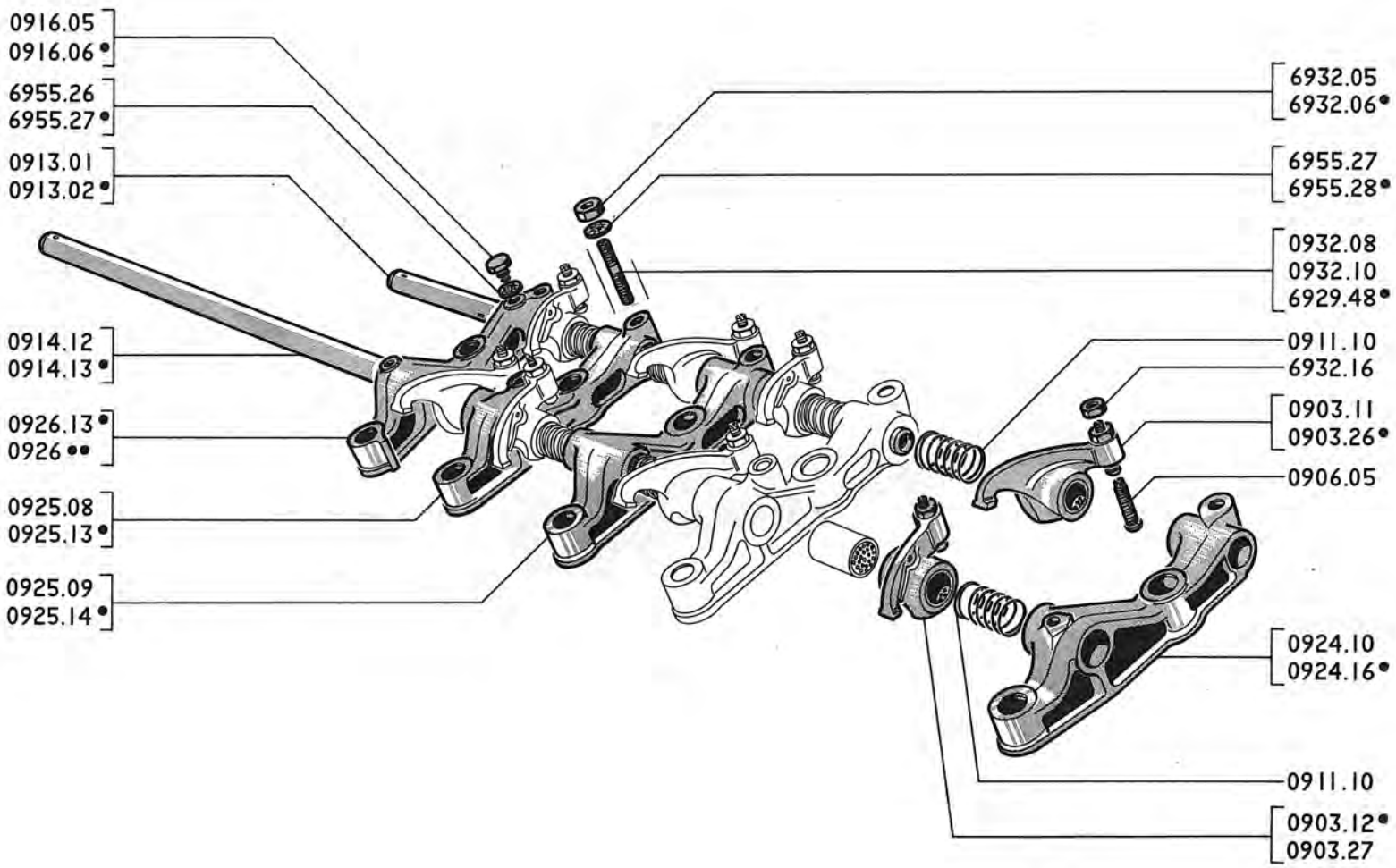

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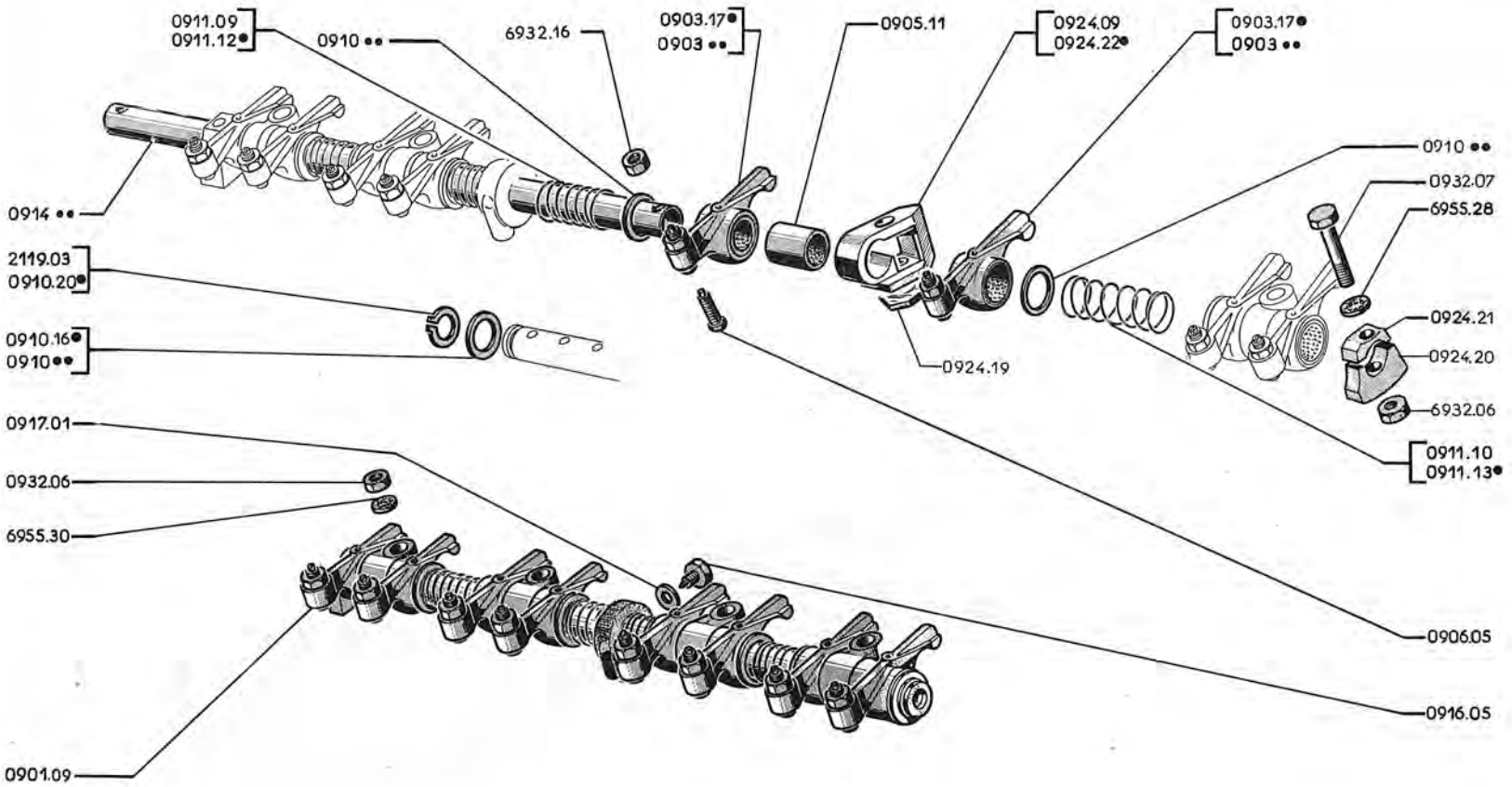
09 C - 404



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	404 DA	404 D	404 LD	404 U6D	404 U8D	404 U10D
→I	3.060.687		4.980.000	4.917.963	7.040.868	7.080.479
I→		4.600.000	4.980.000			
I→				4.917.963	7.040.868	7.080.479

		A	B	C
0901.09	VALVE ROCKER GEAR ASSY., with rockers and brackets	1		
	ROCKER, valve, with bushing, setting screw and nut :			
0903.13		8		
0903.14	→I 404D:4.630.386; LD:4.987.104		8	
0903.17	I→ 404D:4.630.386; LD:4.987.104; all models «C»		8	8
0905.11	BUSHING, clevite, 15.6 x 18 x 21.4 mm.	8		
0906.05	SCREW, 7 x 27.5 mm. valve rocker setting	8	8	8
	WASHER :			
0910.14	– 16.25 x 25 x 1.6 mm. – thrust, valve rocker	6		
	– adjusting, valve rockers shaft			
0910.15	– 16.25 x 25 x 1.2 mm., adjusting, valve rockers shaft	2		
0910.16	– 16.25 x 25 x 2 mm., adjusting, valve rockers shaft			
0910.21	– 19.25 x 27 x 2.5 mm., rocker adjustment			–
0910.22	– 19.25 x 27 x 2 mm., rocker adjustment (I→ 404D:4.630.386;LD:4.987.104; all models «C»)		2	4
0910.23	– 19.25 x 27 x 1.5 mm. : – rocker adjustment			–
	– thrust, valve rocker		6	
0910.24	– 19.25 x 27 x 3 mm., rocker adjustment			–
0910.20	RING, stop, «Seeger E» 19 x 1.2 mm., rockers shaft			2
	SPRING, thrust, valve rocker :			
0911.09	intake	2		
0911.10	exhaust	2		
0911.12	intake		2	2
0911.13	exhaust		2	2
	SHAFT, with plugs, valve rockers :			
0914.11	16 x 409.5 mm.	1		
0914.14	19 x 439 mm. (→I 404D:4.630.385; LD:4.987.104)		1	
0914.17	19 x 439 mm. (I→ 404D:4.630.385; LD:4.987.104)		1	
0914.18	19 x 410.5 mm.			1
2119.03	RING, stop, «Seeger», rockers shaft	2		
0916.05	SCREW, 6 x 10 mm., positionning valve rockers shaft	1	1	1
0917.01	GASKET, copper, 6.2 x 10 x 1 mm.	1	1	1
	BRACKET, valve rockers shaft :			
0924.09		4		
0924.20	front and/or rear (fit 2 flanges 0924.21 →I 404D:4.639.306;LD:4.989.417)		2	
0924.22	intermediate (fit 2 shims 0924.19 →I 404D:4.639.306;LD:4.989.417)		4	
0924.19	SHIM, aluminium (I→ 404D:4.639.306; LD:4.989.417)		2	
0924.21	FLANGE, top, valve rocker bracket (I→ 404D:4.639.306; LD:4.989.417)		2	
0932.06	NUT, Ø 10 mm., valve rockers shaft bracket stud	4	4	4
0932.07	SCREW, 8 x 55 mm., valve rockers shaft front and/or rear bracket		2	

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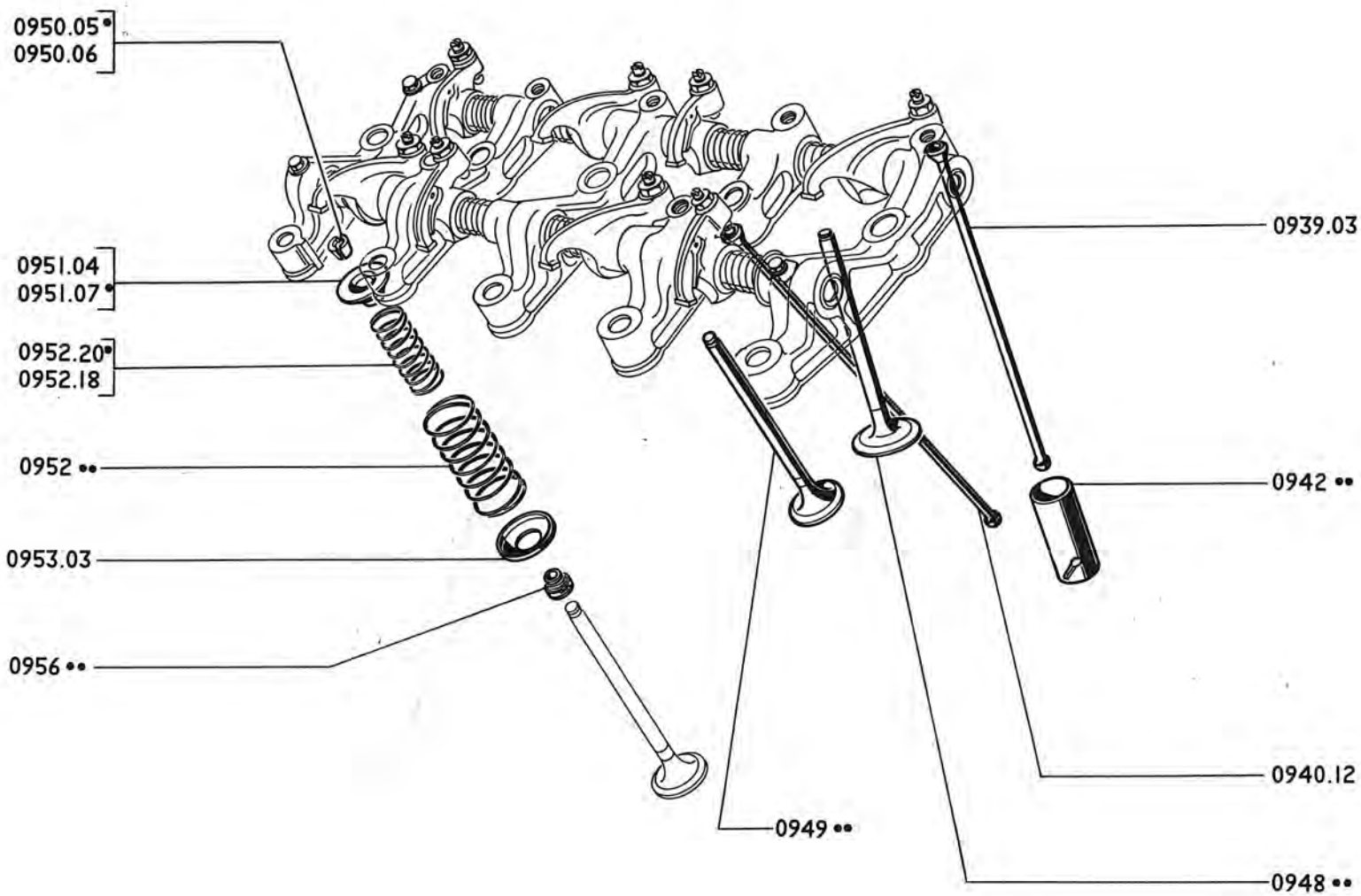
	PUSH-ROD, valve rocker :		
0939.03	intake (6.75 x 181.1 mm.)		4
0940.12	exhaust (6.75 x 215 mm.) (marked yellow and red)		4
	TAPPET, valve :		
0942.04	(repair size, Ø 24.20 mm.)	→| 404XC5 TW:5.071.766,TH:5.308.609;XC6 TW:5.086.723, TH:5.427.044,4.537.191,8.256.940,8.244.838; (USA) : 8.325.554,8.328.072;A8:1.910.500;404/8:6.900.831; C:4.670.288,6.801.744;LXC5 TW:7.000.218;LTH:4.882.646; LXC6 TW:4.941.705;LTH:6.828.147;U6:4.775.149;	
0942.05	(original size, Ø 24.00 mm.)	U6A:1.932.740,7.100.376;U8:7.011.724;U10:7.062.036	8
0942.11	(original size, Ø 24.00 mm.)	↦ 404XC5 TW:5.071.766,TH:5.308.609;XC6 TW:5.086.723, TH:5.427.044,8.256.940, (USA) :8.325.554,8.328.072; 404/8:6.900.831;C:4.670.288,LXC5 TW:7.000.218, LTH:4.882.646;LXC6 TW:4.941.705,LTH:6.828.147; U6:4.775.149;U6A:1.932.740,7.100.376;U8:7.011.724;	
0942.09	(repair size, Ø 24.20 mm.)	U10:7.062.036; (Except Injection) and all U6S	
0942.11	(original size, Ø 24.00 mm.)	Injection ↦ 404:8.244.838;404C:6.801.744	8
0942.12	(repair size, Ø 24.20 mm.)		
	VALVE (stem Ø 8.5 mm.) :		
0948.21	intake	404, 404 Coupler, Injection, C, L, U6A →| 1964 Motor-Show and →| 404A8:1.910.525;U6:4.766.575 (fit 2 half-cones 0950.05, 1 retainer 0951.07 →| 404:4.463.894,4.528.948,4.560.831;C:4.497.323,4.592.678;L:4.844.293; U6:4.728.792;U6A:1.922.056)	
0949.18	exhaust		
	VALVE stem Ø 8 mm. :		4
0948.24	intake	404, 404 Coupler, Injection, C, L, U6A ↦ 1964 Motor-Show and all Auto-Trans., U6B, U7, U8A, U10	
0949.21	exhaust		
0948.25	intake	↦ 404U6:4.766.575 →| 1970 Motor-Show and all 404/8, U8	
0949.22	exhaust		
0948.29	intake	404 U6S	
0949.27	exhaust		
0950.06	HALF-CONE, keying, engine valve	→| 404:4.463.894,4.528.948,4.560.831;C:4.497.323	16
0951.04	RETAINER, engine valve springs	4.592.678;L:4.844.293;U6:4.728.792;U6A:1.922.056	8
0950.05	HALF-CONE, keying, engine valve	↦ 404XC5 TW:4.463.894,TH:5.100.000,4.528.948, 8.250.000,4.560.831;C:4.497.323,4.592.678;LXC5 TW: 4.844.293,LTH:4.855.000;U6:4.728.792;U6A:1.922.056,	16
0951.07	RETAINER, engine valve springs	7.100.000; all 404XC6, A8, 404/8, LXC6, U6S, U8, U10	8
	SPRING, valve :		
0952.12	outer (Injection)		8
0952.17	outer	404U6S	8
0952.18	inner		8
0952.19	outer (Except Injection and 404 U6S)		8
0952.20	inner (Except 404 U6S)		8
0953.03	CUP, engine valve springs		8
0956.03	CAP, rubber, oil dripper (Carburettor →| 1963 Motor-Show)		8
0956.04	GASKET, 8.3 x 10.7 mm., with collar and spring (Carburettor ↦ 1963 →	1964 Motor-Show)	8
0956.05	GASKET, 7.8 x 10.7 mm., with collar and spring (Carburettor ↦ 1964 Motor-Show; Injection ↦ 404:8.249.879;C:6.802.317)		8



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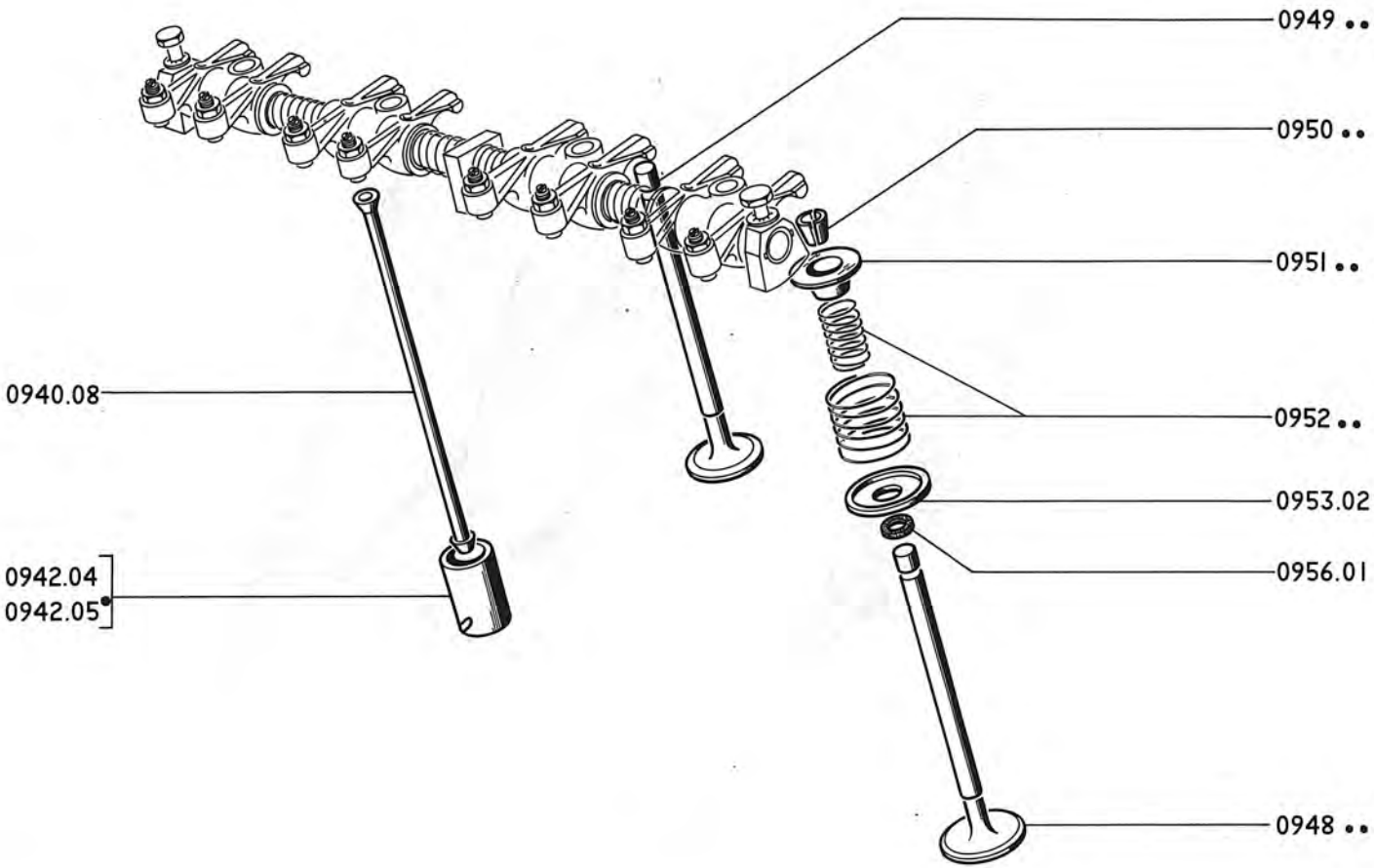

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	404 DA	404 D	404 LD	404 U6D	404 U7D	404 U8D	404 U10D	
→|	3.060.687		4.980.000	4.909.500				A
→| →|		4.600.000 4.630.386	4.980.000 4.987.104	4.909.500 4.917.963		7.040.000 7.040.868	7.080.000 7.080.479	B
|→		4.630.386	4.987.104	4.917.963	7.380.000	7.040.868	7.080.479	C

0940.08	PUSH-ROD, 6.5 x 242.5 mm., valve rocker	8	8	8
	TAPPET, valve rocker push-rod :			
0942.04	(repair size) : Ø 24.20 mm.	8	8	8
0942.05	(original size) : Ø 24.00 mm.	8	8	8
	VALVE, intake :			
0948.18		4		
0948.20			4	
0948.27				4
	VALVE, exhaust :			
0949.17			4	
0949.20		4		
0949.25				4
	HALF-CONE, engine valve :			
0950.05				16
0950.06		16		
0950.07			16	
	RETAINER, engine valve springs :			
0951.05		8		
0951.06			8	
0951.08				8
	KIT, engine valve spring (inner and outer) :			
0952.27		8		
0952.28			8	
0952.26				8
0953.02	CUP, engine valve springs	8	8	8
0956.01	GASKET, rubber, 7.5 x 14 x 3 mm. (See pages 11 KL)	8	8	8

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